

# *Series 45 Open Circuit Pumps*

*Power and control for all your work function needs*



**SAUER  
DANFOSS**

*What really matters is inside®*

# Series 45

*efficient, reliable, compact, quiet*



Frame K/L



Frame J



Frame F



Frame E

## Key features and benefits:

- High efficiency
- High reliability
- Variety of control system options
- Simple, compact design
- Low noise level
- Through-drives capability for multi-circuit systems
- Range of mounting flanges, shafts and porting options for ease of installation

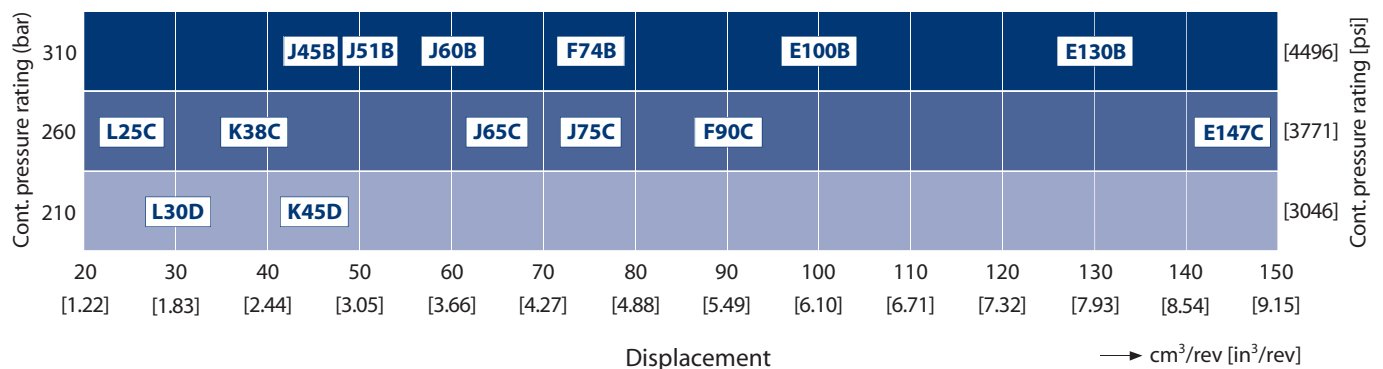
**Series 45** today covers 5 frames (L, K, J, E and F) with a total of 14 displacements from 25 cm<sup>3</sup>/rev to 147 cm<sup>3</sup>/rev [from 1.53 in<sup>3</sup>/rev to 8.97 in<sup>3</sup>/rev]. Each single displacement is optimized for a continuous pressure rating.

Type code in the example below:

**L 25 C**

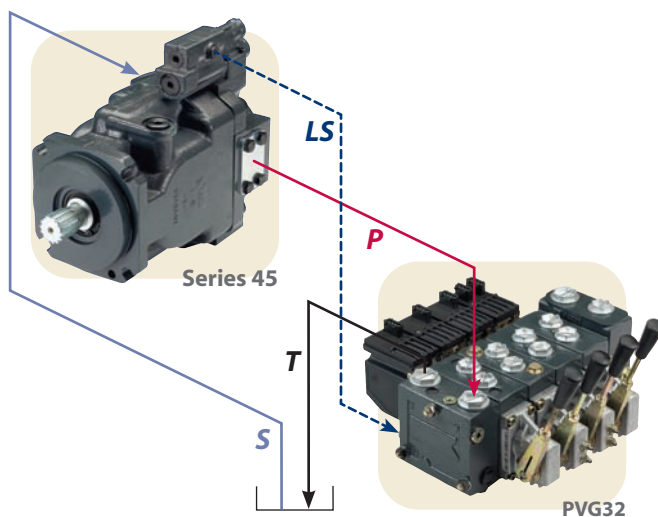
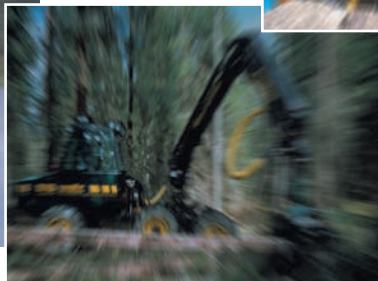
L → pressure rating  
 25 → maximum displacement (cm<sup>3</sup>/rev [in<sup>3</sup>/rev])  
 C → pump design type

This chart shows how the displacements are arranged with respect to pressure rating



### **System features:**

- For open circuits
- Load sensing and pressure compensated flow controls
- Perfect combination with Sauer-Danfoss PVG valves
- Designed to lower installation costs

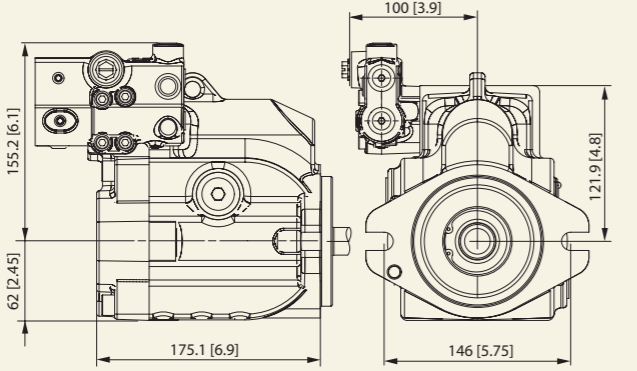
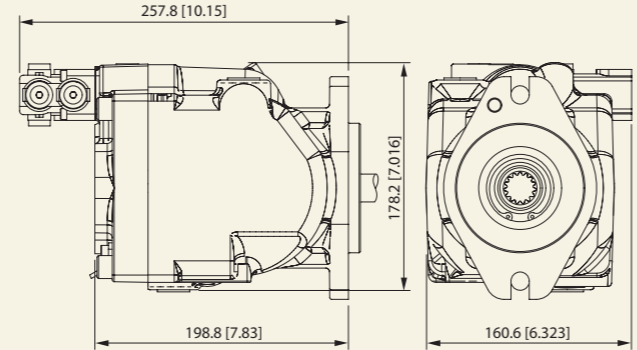
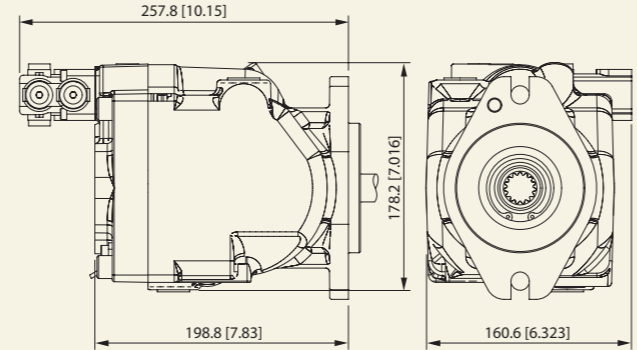
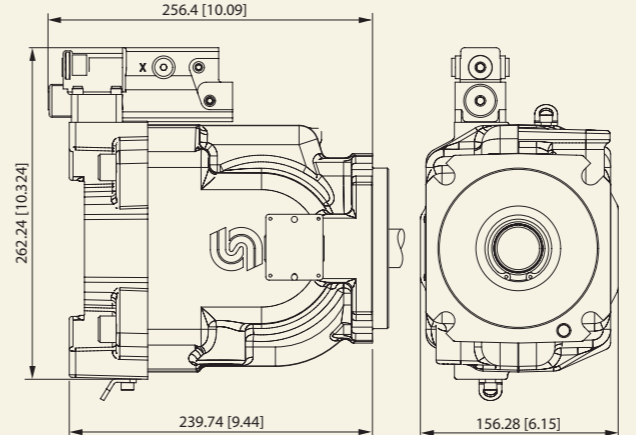
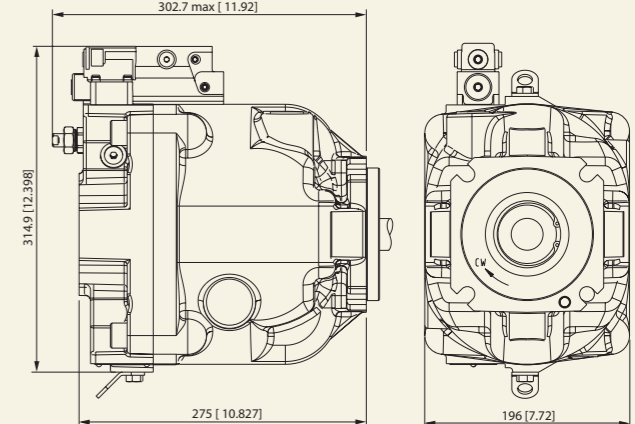
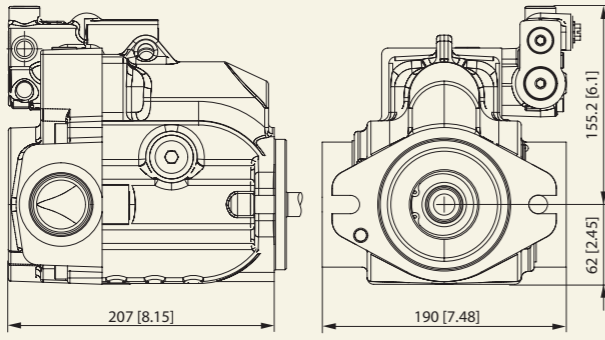
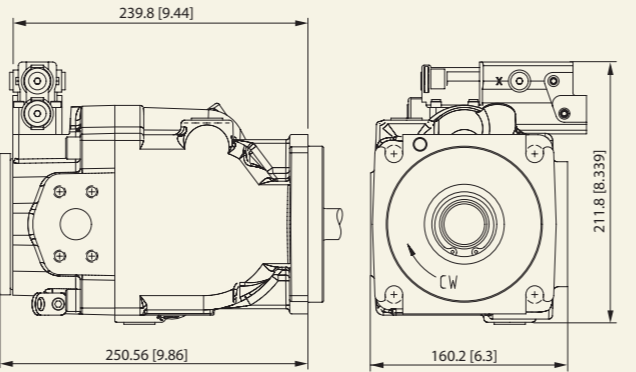
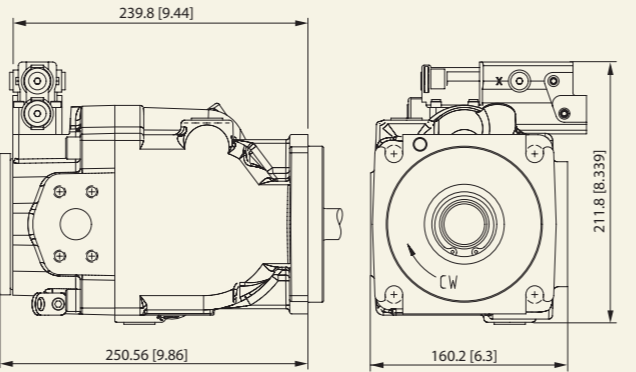
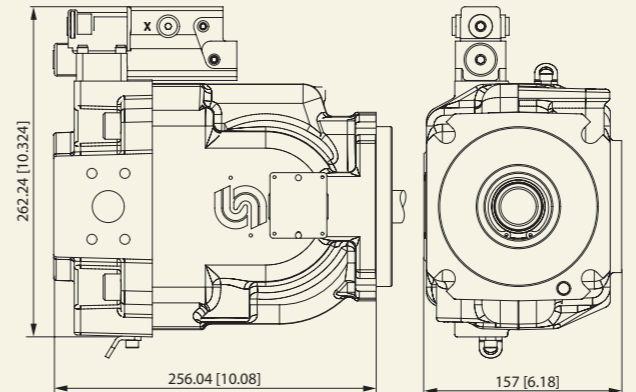
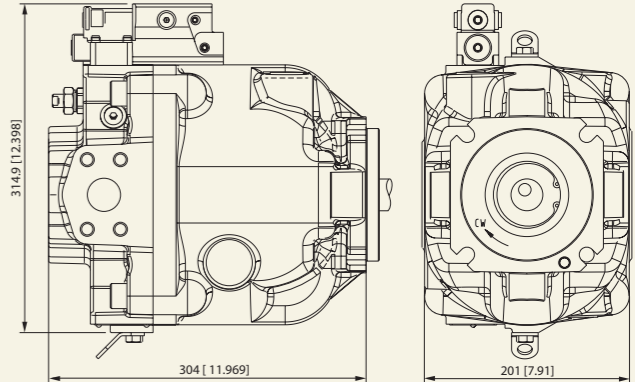


### **Load sensing hydraulic system**

Sauer-Danfoss Series 45 pumps and PVG proportional valves are a perfect combination for optimized, low noise, highly responsive hydraulic systems. Both products work together using the load sensing principle for maximum efficiency and conservation of energy.

Load sensing controls match pump outlet flow with system demand. This increases efficiency and life over pressure compensated systems. State of the art machinery requires highly efficient hydraulics to reduce fuel consumption, engine emissions, and heat dissipation.

# Technical data

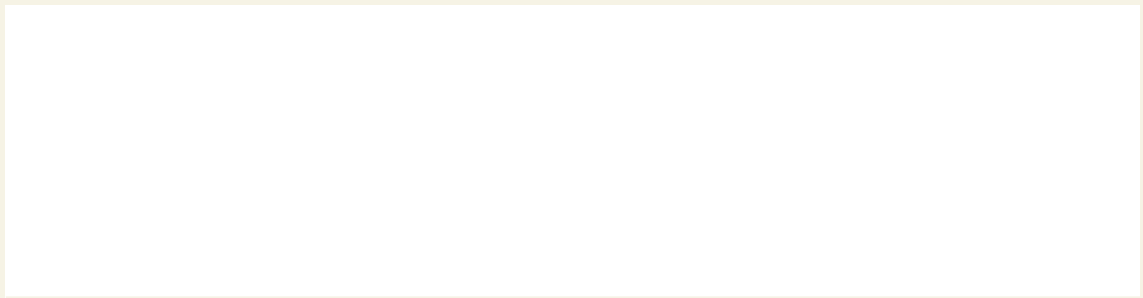
		Frame L		Frame K		Frame J				Frame F		Frame E			
<b>Displacement</b> cm <sup>3</sup> /rev [in <sup>3</sup> /rev]		<b>25 [1.53]</b>	<b>30 [1.83]</b>	<b>38 [2.32]</b>	<b>45 [2.75]</b>	<b>45 [2.75]</b>	<b>51 [3.11]</b>	<b>60 [3.66]</b>	<b>65 [3.97]</b>	<b>75 [4.58]</b>	<b>74 [4.52]</b>	<b>90 [5.49]</b>	<b>100 [6.1]</b>	<b>130 [7.93]</b>	<b>147 [8.97]</b>
<b>Maximum pressure</b> bar [psi]		350 [5075]	300 [4350]	350 [5075]	300 [4350]	400 [5800]	400 [5800]	400 [5800]	350 [5075]	350 [5075]	400 [5800]	350 [5075]	350 [5075]	350 [5075]	350 [5075]
<b>Continuous pressure</b> bar [psi]		260 [3771]	210 [3046]	260 [3771]	210 [3046]	310 [4496]	310 [4496]	310 [4496]	260 [3771]	260 [3771]	310 [4496]	260 [3771]	310 [4496]	310 [4496]	260 [3771]
<b>Speed</b> min <sup>-1</sup> (rpm)		3200	3200	2650	2650	2800	2700	2600	2500	2400	2400	2200	2450	2200	2100
<b>Theoretical flow</b> l/min [US gal/min]		80 [21.1]	96 [25.4]	100.7 [26.6]	119.2 [31.5]	126 [33.3]	137.7 [36.4]	156 [41.2]	162.6 [42.9]	180 [47.5]	177.6 [47.4]	198 [52.8]	245 [64.7]	286 [75.6]	308 [81.4]
<b>Weight</b> kg [lb]	Axial	19 [41.9]				22 [48.5]				29 [63.9]		51.3 [113]			
	Radial	24 [52.9]				25 [55.1]				36 [79.4]		54.9 [121]			
<b>Axial port dimensions</b> mm [in]															
<b>Radial port dimensions</b> mm [in]															

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- Directional spool valves
- Cartridge valves
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