

**Overview**

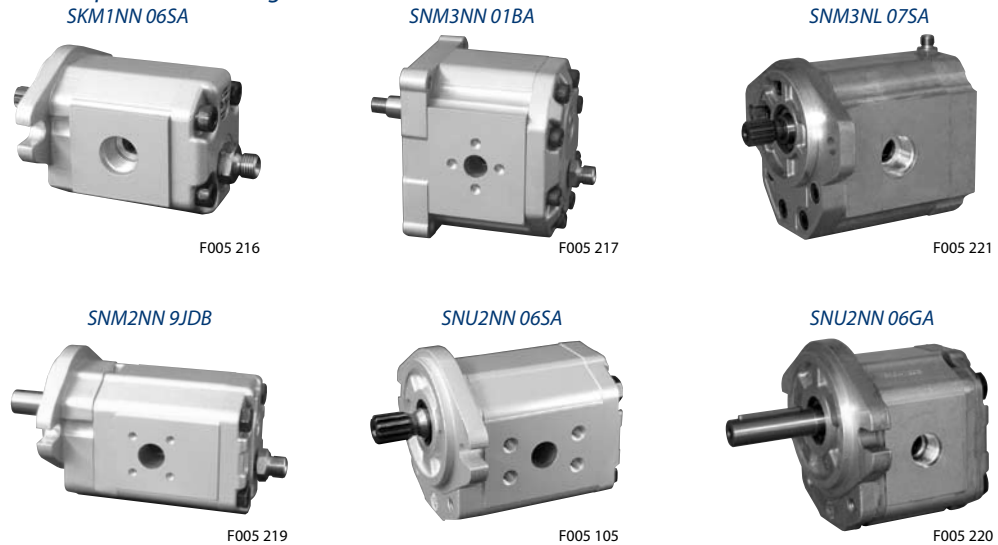
The Sauer-Danfoss Gear Motors is a range of peak performance fixed displacement hydraulic motors available in three different frame sizes: Group 1, Group 2 and Group 3, all as uni- and bidirectional version.

Constructed of a high strength extruded aluminum body with aluminum rear cover and aluminum front flange, all motors are balanced for exceptional efficiency and designed to ensure an excellent starting torque and, in the bidirectional version, to guarantee the ability to work with high back pressure and extremely low system pressure.

The flexibility of the range in each frame size combined with the high efficiency and low starting torque makes the Sauer-Danfoss Gear Motors ideal for a wide range of applications sectors including on- and off-highway hydraulic fan drive systems, turf care, road bidge, fork lifts and municipal.

All the unidirectional motors have the same construction of the correspondent pump as well but, with inlet and outlet positioned at the opposite side for the same rotation.

*Some representatives of gear motors:*



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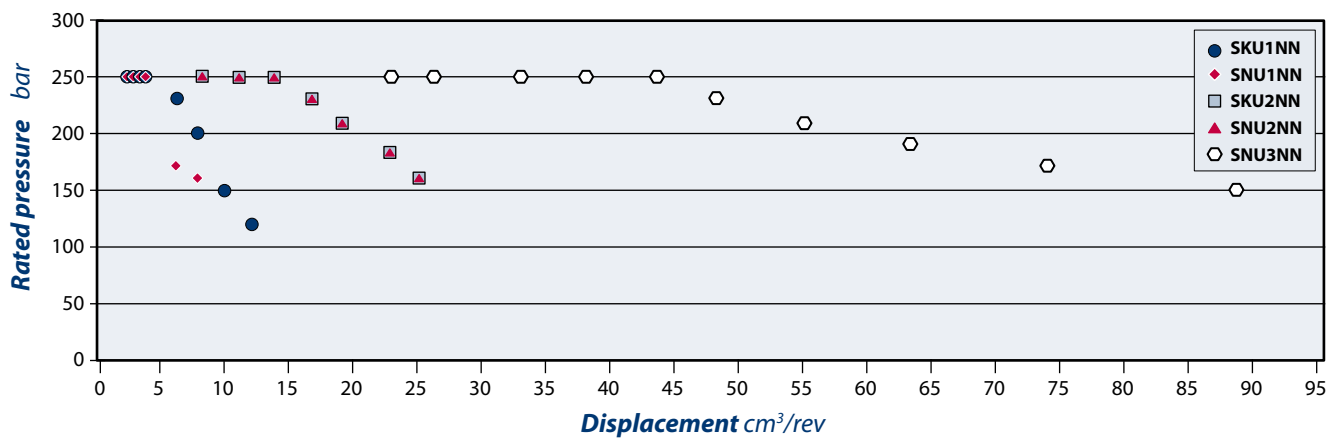
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**Features and benefits**

- Three groups of frame sizes (Group 1, 2 and 3)
- Displacements from 2.6 to 90 cm<sup>3</sup>/rev [from 0.158 to 5.49 in<sup>3</sup>/rev]
- Available in uni- and bidirectional version for all the frame sizes, displacements and configurations
- Rated pressure up to 250 bar [3625 psi]
- Back pressure capability up to 250 bar [3625 psi]
- Speeds up to 4000 min<sup>-1</sup> (rpm) for Group 1 and 2, and up to 2500 min<sup>-1</sup> (rpm) for Group 3
- SAE, ISO and DIN mounting flanges and shafts
- Available with integrated relief valve in the Group 2 frame size and integrated anti-cavitation valve in Group 2 and Group 3 frame sizes.

**Motor displacements**

Quick reference chart for unidirectional motor models (Group 1, 2 and 3)



**Determination of nominal motor sizes**

Use these formulas to determine the nominal motor size for a specific application.

**Based on SI units**

**Based on US units**

<i>Input flow:</i>	$Q = \frac{V_g \cdot n}{1000 \cdot \eta_v} \quad \text{l/min}$	$Q = \frac{V_g \cdot n}{231 \cdot \eta_v} \quad \text{[US gal/min]}$
<i>Output torque:</i>	$M = \frac{V_g \cdot \Delta p \cdot \eta_m}{20 \cdot \pi} \quad \text{N}\cdot\text{m}$	$M = \frac{V_g \cdot \Delta p \cdot \eta_m}{2 \cdot \pi} \quad \text{[lb}\cdot\text{ft}\cdot\text{in]}$
<i>Output power:</i>	$P = \frac{M \cdot n}{9550} = \frac{Q \cdot \Delta p \cdot \eta_t}{600} \quad \text{kW}$	$P = \frac{M \cdot n}{63\,025} = \frac{Q \cdot \Delta p \cdot \eta_t}{1714} \quad \text{[hp]}$

*Variables* SI units [US units]

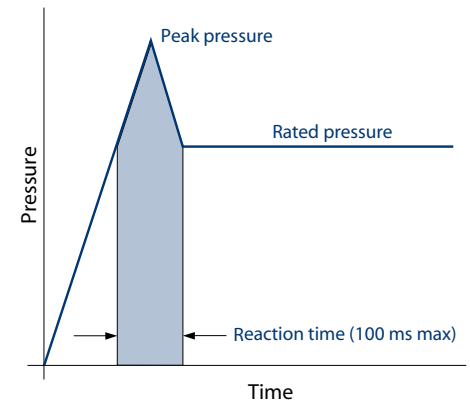
- |            |  |   |
|------------|--|---|
| $V_g$      | = Displacement per revolution                  | $\text{cm}^3/\text{rev}$ [ $\text{in}^3/\text{rev}$ ] |
| $p_o$      | = Outlet pressure                              | bar [psi]   |
| $p_i$      | = Inlet pressure                               | bar [psi]   |
| $\Delta p$ | = $p_o - p_i$ (system pressure)                | bar [psi]   |
| $n$        | = Speed  | $\text{min}^{-1}$ (rpm)                               |
| $\eta_v$   | = Volumetric efficiency                        |   |
| $\eta_m$   | = Mechanical efficiency                        |   |
| $\eta_t$   | = Overall efficiency ( $\eta_v \cdot \eta_m$ ) |   |

## Pressure

**Peak pressure** is the highest intermittent pressure allowed. The relief valve overshoot (reaction time) determines peak pressure. It is assumed to occur for less than 100 ms. The illustration to the right shows peak pressure in relation to rated pressure and reaction time (100 ms maximum).

**Rated pressure** is the average, regularly occurring operating inlet pressure that should yield satisfactory product life. The maximum machine load at the motor shaft determines rated pressure.

*Time versus pressure*



P005 006E

**System pressure** is the differential between the inlet and outlet ports. It is a dominant operating variable affecting hydraulic unit life. High system pressure, resulting from high load at the motor shaft, reduces expected life. System pressure must remain at, or below, rated pressure during normal operation to achieve expected life.

**Back pressure** is the average, regularly occurring operating outlet pressure that should yield satisfactory bidirectional motor life. The hydraulic load demand downstream of the motor determines the back pressure. Unidirectional motors cannot work with back pressure and the maximum back pressure allowed is 5 bar [72 psi] rated and 7 bar [101 psi] as peak.

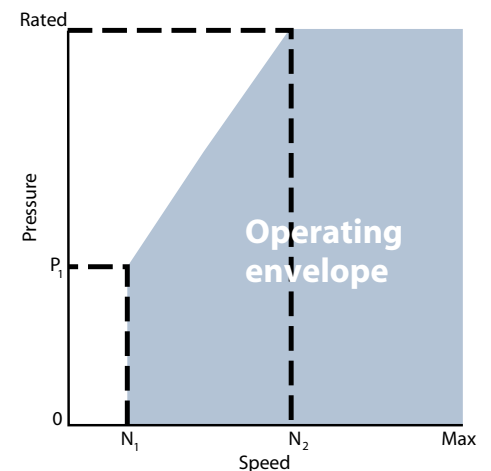
**Case Drain Pressure** is the regularly occurring case drain line pressure that should yield satisfactory bidirectional motor life. It is recommended to design the case drain piping connecting the case drain direct to the tank in order to keep the case drain pressure as low as possible. The max continuous case drain pressure allowed is 5 bar [72 psi] rated and 7 bar [101 psi] as peak.

## Speed

**Maximum speed** is the limit recommended by Sauer-Danfoss for a particular gear motor when operating at rated pressure. It is the highest speed at which normal life can be expected.

The lower limit of operating speed is the **minimum speed**. It is the lowest speed at which normal life can be expected. The minimum speed increases as operating system pressure increases. When operating under higher pressures, a higher minimum speed must be maintained, as illustrated to the right.

*Speed versus pressure*



$N_1$  = minimum speed at low pressure  
 $N_2$  = minimum speed at rated pressure

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### Hydraulic fluids

Ratings and data for gear motors are based on operating with premium hydraulic fluids containing oxidation, rust, and foam inhibitors. These fluids must possess good thermal and hydrolytic stability to prevent wear, erosion, and corrosion of internal components. They include:

- Hydraulic fluids following DIN 51524, part 2 (HLP) and part 3 (HVLP) specifications
- API CD engine oils conforming to SAE J183
- M2C33F or G automatic transmission fluids
- Certain agricultural tractor fluids

Use only clean fluid in the motor and hydraulic circuit.

#### **ⓘ Caution**

**Never mix hydraulic fluids.**

Please see Sauer-Danfoss publication *Hydraulic Fluids and Lubricants Technical Information*, **520L0463** for more information. Refer to publication *Experience with Biodegradable Hydraulic Fluids Technical Information*, **520L0465** for information relating to biodegradable fluids.

### Temperature and viscosity

Temperature and viscosity requirements must be concurrently satisfied. Use petroleum/mineral-based fluids.

High temperature limits apply at the inlet port of the motor. The motor should run at or below the maximum continuous temperature. The peak temperature is based on material properties. Don't exceed it.

Cold oil, generally, doesn't affect the durability of motor components. It may affect the ability of oil to flow and transmit power. For this reason, keep the temperature at 16°C [60 °F] above the pour point of the hydraulic fluid.

Minimum (cold start) temperature relates to the physical properties of component materials.

**Minimum viscosity** occurs only during brief occasions of maximum ambient temperature and severe duty cycle operation. You will encounter maximum viscosity only at cold start. During this condition, limit speeds until the system warms up. Size heat exchangers to keep the fluid within these limits. Test regularly to verify that these temperatures and viscosity limits aren't exceeded. For maximum unit efficiency and bearing life, keep the fluid viscosity in the recommended viscosity range.

#### *Fluid viscosity*

<b>Maximum (cold start)</b>		1000 [4600]
<b>Recommended range</b>	mm <sup>2</sup> /s [SUS]	12-60 [66-290]
<b>Minimum</b>		10 [60]

#### *Temperature*

<b>Minimum (cold start)</b>	°C	-20 [-4]
<b>Maximum continuous</b>	[°F]	80 [176]
<b>Peak (intermittent)</b>		90 [194]



## Filtration

### Filters

Use a filter that conforms to Class 22/18/13 of ISO 4406 (or better). It may be on the motor outlet (discharge filtration) or inlet (pressure filtration).

### Selecting a filter

When selecting a filter, please consider:

- contaminant ingress rate (determined by factors such as the number of actuators used in the system)
- generation of contaminants in the system
- required fluid cleanliness
- desired maintenance interval
- filtration requirements of other system components

Measure filter efficiency with a Beta ratio ( $\beta_x$ ):

- for discharge filtration with controlled reservoir ingress, use a  $\beta_{35-45} = 75$  filter
- for pressure filtration, use a filtration with an efficiency of  $\beta_{10} = 75$

$\beta_x$  ratio is a measure of filter efficiency defined by ISO 4572. It is the ratio of the number of particles greater than a given diameter (" $x$ " in microns) upstream of the filter to the number of these particles downstream of the filter.

### Fluid cleanliness level and $\beta_x$ ratio

<b>Fluid cleanliness level (per ISO 4406)</b>	Class 22/18/13 or better
<b><math>\beta_x</math> ratio (discharge filtration)</b>	$\beta_{35-45} = 75$ and $\beta_{10} = 2$
<b><math>\beta_x</math> ratio (pressure filtration)</b>	$\beta_{10} = 75$
<b>Recommended inlet screen size</b>	100 – 125 $\mu\text{m}$ [0.0039 – 0.0049 in]

The filtration requirements for each system are unique. Evaluate filtration system capacity by monitoring and testing prototypes.

## Reservoir

The **reservoir** provides clean fluid, dissipates heat, removes entrained air, and allows for fluid volume changes associated with fluid expansion and during all system operating modes. A correctly sized reservoir accommodates maximum volume changes during all system operating modes. It promotes deaeration of the fluid as it passes through, and accommodates a fluid dwell-time between 60 and 180 seconds, allowing entrained air to escape.

**Minimum reservoir capacity** depends on the volume required to cool and hold the oil, allowing for expansion due to temperature changes. A fluid volume of one to three times the motor output flow (per minute) is satisfactory. The minimum reservoir capacity is 125% of the fluid volume.

Put the return-line below the lowest expected fluid level to allow discharge into the reservoir for maximum dwell and efficient deaeration. A baffle (or baffles) between the return and suction lines promotes deaeration and reduces fluid surges.

**Line sizing**

Choose pipe sizes that accommodate minimum fluid velocity to reduce system noise, pressure drops, and overheating. This maximizes system life and performance. The line velocity should not exceed the values in this table:

*Maximum line velocity*

<b>Inlet</b>		2.5 [8.2]
<b>Outlet</b>	m/s [ft/sec]	5.0 [16.4]
<b>Return</b>		3.0 [9.8]

Most systems use hydraulic oil containing 10% dissolved air by volume. **Over-aeration** is the result of the flow-line restrictions. These include inadequate pipe sizes, sharp bends, or elbow fittings, causing a reduction of flow line cross sectional area. This problem will not occur if rated speed requirements are maintained, and reservoir size and location are adequate.

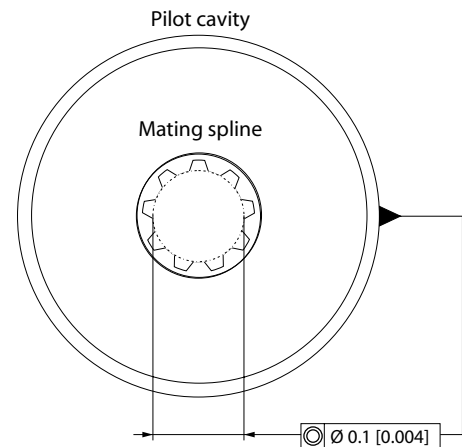
**Motor shaft connection**

Shaft options for gear motors include tapered, splined, parallel or Sauer-Danfoss tang shafts.

**Plug-in drives**, with a splined shaft, can impose severe radial loads when the mating spline is rigidly supported. Increasing spline clearance does not alleviate this condition.

Use plug-in drives if the concentricity between the mating spline and pilot diameter is within 0.1 mm [0.004 in]. Lubricate the drive by flooding it with oil. A three-piece coupling minimizes radial or thrust shaft loads.

*Motor shaft connection*



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**Caution**

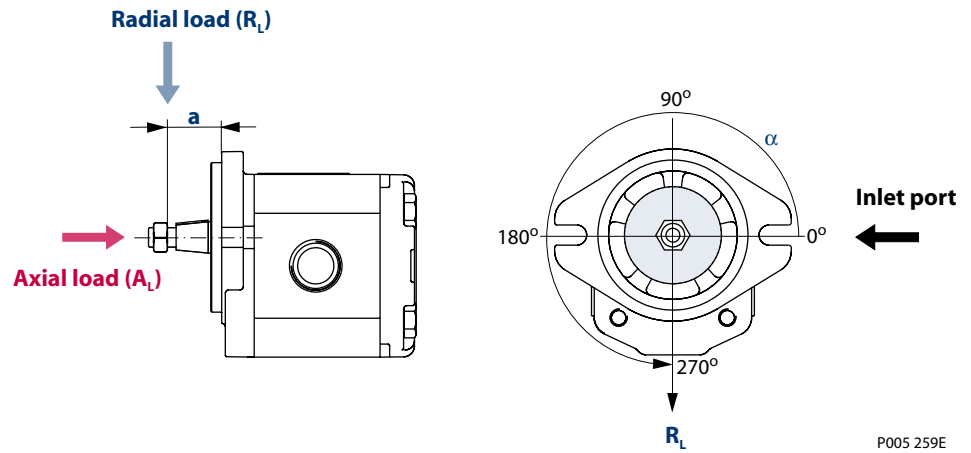
In order to avoid spline shaft damages it is recommended to use carburised and hardened steel couplings with 80-82 HRA surface hardness.

Allowable **radial shaft loads** are a function of the load position, load orientation, and operating pressure of the hydraulic motor. All external shaft loads have an effect on bearing life, and may affect motor performance.

In applications where external shaft loads can not be avoided, minimize the impact on the motor by optimizing the orientation and magnitude of the load. Avoid thrust loads in either direction. Please contact Sauer-Danfoss, if continuously applied external radial or thrust loads occur.

**Motor shaft load data form**

Photocopy this page and fax the complete form to your Sauer-Danfoss representative for an assistance. This illustration shows a motor with counterclockwise orientation:



*Application data*

Item	Value	Based on SI or US units
Motor displacement		<input type="checkbox"/> cm <sup>3</sup> /rev <input type="checkbox"/> in <sup>3</sup> /rev
Rated system pressure		<input type="checkbox"/> bar <input type="checkbox"/> psi
Peak pressure		<input type="checkbox"/> bar <input type="checkbox"/> psi
Motor shaft rotation		<input type="checkbox"/> left <input type="checkbox"/> right
Motor minimum speed		min <sup>-1</sup> (rpm)
Motor maximum speed		
Radial load	<b>R<sub>L</sub></b>	<input type="checkbox"/> N <input type="checkbox"/> lbf
Angular orientation of radial load to inlet port	<b>α</b>	degree
Axial load	<b>A<sub>L</sub></b>	<input type="checkbox"/> N <input type="checkbox"/> lbf
Distance from flange to radial load	<b>a</b>	<input type="checkbox"/> mm <input type="checkbox"/> in

### Motor life

**Motor life** is a function of speed, system pressure, and other system parameters (such as fluid quality and cleanliness).

All Sauer-Danfoss gear motors use hydrodynamic journal bearings that have an oil film maintained between the gear/shaft and bearing surfaces at all times. If the oil film is sufficiently sustained through proper system maintenance and operating within recommended limits, long life can be expected.

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$B_{10}$  life expectancy number is generally associated with rolling element bearings. It does not exist for hydrodynamic bearings.

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High pressure impacts motor life. When submitting an application for review, provide machine duty cycle data that includes percentages of time at various loads and speeds. We strongly recommend a prototype testing program to verify operating parameters and their impact on life expectancy before finalizing any system design.

**Motor design****SKM1NN**

SKM1NN is the Group 1 bidirectional motor available in the whole displacements range from 2.6 up to 12 cm<sup>3</sup>/rev [from 0.158 up to 0.732 in<sup>3</sup>/rev]. Configurations include European and SAE flanges and shafts (*Code 01BA, 01DA, 02BB, 02FA, 06GA, 06SA*).

*SKM1NN 06SA*

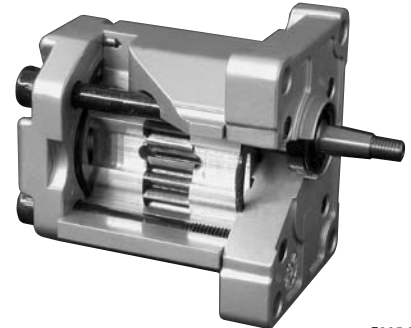
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**SKU1NN**

SKU1NN is a Group 1 unidirectional motor available in the whole displacements range from 2.6 up to 12 cm<sup>3</sup>/rev [from 0.158 up to 0.732 in<sup>3</sup>/rev]. The SKU1NN motor construction is derived from the correspondent pump SKP1NN. Configurations include European and SAE flanges and shafts (*Code 01BA, 01DA, 02BB, 02FA, 06GA, 06SA*).

**SNU1NN**

SNU1NN is a Group 1 unidirectional motor available in a limited displacements range from 2.6 up to 7.8 cm<sup>3</sup>/rev [from 0.158 up to 0.464 in<sup>3</sup>/rev]. The SNU1NN motor construction is derived from the correspondent pump SNP1NN. Configurations include European flange and shaft (*Code 01BA*).

*SNU1NN 01BA (cut-away)*

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**Technical data**

This table details the technical data for Group 1 gear motors based on the model and displacement configuration.

*Technical data for Group 1 gear motors*

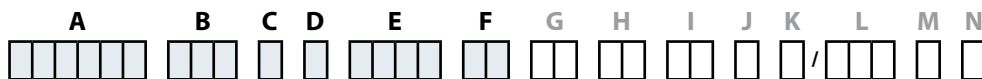
		Frame size							
		2,6	3,2	3,8	4,3	6,0	7,8	010	012
Displacement	cm <sup>3</sup> /rev [in <sup>3</sup> /rev]	2.62 [0.158]	3.14 [0.195]	3.66 [0.231]	4.19 [0.262]	5.89 [0.366]	7.59 [0.463]	9.94 [0.607]	12 [0.732]
<b>SKM1NN (a standard, bidirectional motor)</b>									
Peak pressure	bar [psi]	270 [3915]	270 [3915]	270 [3915]	270 [3915]	250 [3625]	220 [3190]	180 [2610]	150 [2175]
Rated pressure		250 [3625]	250 [3625]	250 [3625]	250 [3625]	230 [3335]	200 [2900]	160 [2320]	130 [1895]
Back pressure		250 [3625]	250 [3625]	250 [3625]	250 [3625]	230 [3335]	200 [2900]	160 [2320]	130 [1895]
Minimum speed	min <sup>-1</sup> (rpm)	1000	1000	1000	800	800	800	800	800
Maximum speed		4000	4000	3000	3000	2000	2000	2000	2000
<b>SKU1NN (a standard, unidirectional motor)</b>									
Peak pressure	bar [psi]	270 [3915]	270 [3915]	270 [3915]	270 [3915]	250 [3625]	220 [3190]	170 [2465]	140 [2030]
Rated pressure		250 [3625]	250 [3625]	250 [3625]	250 [3625]	230 [3335]	200 [2900]	150 [2175]	120 [1740]
Minimum speed	min <sup>-1</sup> (rpm)	1000	1000	1000	800	800	800	800	800
Maximum speed		4000	4000	3000	3000	2000	2000	2000	2000
<b>SNU1NN (a standard, unidirectional motor)</b>									
Peak pressure	bar [psi]	270 [3915]	270 [3915]	270 [3915]	270 [3915]	190 [2755]	180 [2610]	-	
Rated pressure		250 [3625]	250 [3625]	250 [3625]	250 [3625]	170 [2465]	160 [2320]		
Minimum speed	min <sup>-1</sup> (rpm)	1000	1000	1000	800	800	800		
Maximum speed		4000	4000	3000	3000	2000	2000		
<b>All</b>									
Weight	kg [lb]	1.02 [2.26]	1.14 [2.51]	1.18 [2.60]	1.20 [2.65]	1.30 [2.87]	1.39 [3.06]	1.55 [3.42]	1.65 [3.64]
Moment of inertia of rotating components	x 10 <sup>-6</sup> kg·m <sup>2</sup> [x 10 <sup>-6</sup> lbf·ft <sup>2</sup> ]	5.1 [121.0]	5.7 [135.2]	6.4 [151.9]	7.1 [168.5]	9.3 [220.7]	11.4 [270.5]	14.6 [339.4]	17.1 [405.8]

1 kg·m<sup>2</sup> = 23.68 lb·ft<sup>2</sup>

**⚠ Caution**

The rated and peak pressure mentioned are for motors with flanged ports only. When threaded ports are required a de-rated performance has to be considered. To verify the compliance of an high pressure application with a threaded ports pump apply to a Sauer-Danfoss representative.

Model code



**A** Type

<b>SKM1NN</b>	Standard bidirectional gear motor
<b>SKU1NN</b>	High torque unidirectional gear motor
<b>SNU1NN</b>	Unidirectional gear motor

**B** Displacement

<b>2,6</b>	2.62 cm <sup>3</sup> /rev [0.16 in <sup>3</sup> /rev]
<b>3,2</b>	3.14 cm <sup>3</sup> /rev [0.192 in <sup>3</sup> /rev]
<b>3,8</b>	3.66 cm <sup>3</sup> /rev [0.223 in <sup>3</sup> /rev]
<b>4,3</b>	4.19 cm <sup>3</sup> /rev [0.256 in <sup>3</sup> /rev]
<b>6,0</b>	5.89 cm <sup>3</sup> /rev [0.359 in <sup>3</sup> /rev]
<b>7,8</b>	7.59 cm <sup>3</sup> /rev [0.463 in <sup>3</sup> /rev]
<b>010</b>	9.94 cm <sup>3</sup> /rev [0.607 in <sup>3</sup> /rev]
<b>012</b>	12 cm <sup>3</sup> /rev [0.732 in <sup>3</sup> /rev]

**C** Sense of rotation

<b>R</b>	Right hand (clockwise)
<b>L</b>	Left hand (counterclockwise)
<b>B</b>	Bidirectional

**D** Version\*

<b>N</b>	Standard version
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\* value representing a change to the initial project

**E** Mounting flange and shaft

Code	Description (Type of flange • type of shaft • preferred ports for configuration)	SKM1NN	SKU1NN	SNU1NN
<b>01BA</b>	European 01, 4-bolt flange • Tapered 1:8 shaft • European flanged ports	●	-	●
<b>02BB</b>	European 02, 4-bolt flange • Tapered 1:8 shaft • European flanged ports	●	-	-
<b>02FA</b>	European 02, 4-bolt flange • Parallel shaft • European flanged ports	●	●	-
<b>06GA</b>	SAE A-A flange • Parallel shaft • SAE O-ring boss ports	●	●	-
<b>06SA</b>	SAE A-A flange • SAE splined shaft • SAE O-ring boss ports	●	●	-

**F** Rear cover

<b>P1</b>	Standard cover for unidirectional motor
<b>M1</b>	Standard cover for motor drain M12x1.5
<b>M2</b>	Cover for motor drain 1/8 GAS
<b>M3</b>	Cover for motor drain 1/4 GAS
<b>M6</b>	Cover for motor drain 7/16-20UNF-2B
<b>MH</b>	Cover for motor drain M12x1.5 ISO6149

Legend:	
●	= Standard
○	= Optional
-	= Not Available

Model code (continued)



**G** Inlet port\*

**H** Outlet port\*

<b>B1</b>	8 x 30 x M6	Flanged port, 4-threaded holes in <b>X</b> pattern, in the center or off-set of the body
<b>B2</b>	13 x 30 x M6	
<b>C1</b>	8 x 26 x M5	Flanged port, 4-threaded holes in <b>+</b> pattern, (European standard ports)
<b>C2</b>	12 x 26 x M5	
<b>C3</b>	13,5 x 30 x M6	
<b>D3</b>	M14 x 1.5	Threaded metric port
<b>D5</b>	M18 x 1.5	
<b>D7</b>	M22 x 1.5	
<b>E3</b>	1/16-18UNF	Threaded SAE O-ring boss port
<b>E4</b>	3/4-16UNF	
<b>E5</b>	7/8-14UNF	
<b>F2</b>	1/4 GAS	Threaded GAS (BSPP) port
<b>F3</b>	3/8 GAS	
<b>F4</b>	1/2 GAS	
<b>H5</b>	M18 x 1.5	Threaded metric port ISO6149
<b>H7</b>	M22 x 1.5	

\* For more information see *Port dimensions*, page 22.

**I** Port position and variant body

<b>NN</b>	Standard gear pump from catalogue
-----------	-----------------------------------

**J** Sealing

<b>N</b>	Standard Buna seal
<b>H</b>	Back-up ring made for VITON seals
<b>B</b>	VITON seals

**K** Screws

<b>N</b>	Standard screws
<b>A</b>	Galvanized screws+nuts-washers
<b>B</b>	DACROMET/GEOMET screws

**L** Set valve

<b>NNN</b>	No valve
<b>V**</b>	Integral RV-Pressure setting. Motor speed for relief valve setting (min <sup>-1</sup> [rpm])

**M** Marking

<b>N</b>	Standard marking
<b>A</b>	Standard marking + Customer Code
<b>Z</b>	Without marking

**N** Mark position

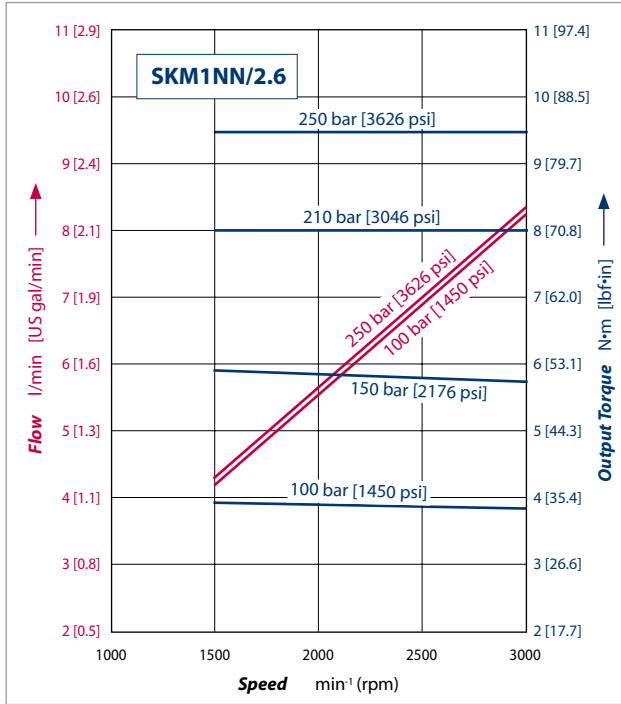
<b>N</b>	Standard marking position
<b>A</b>	Mark on the bottom ref. to drive gear



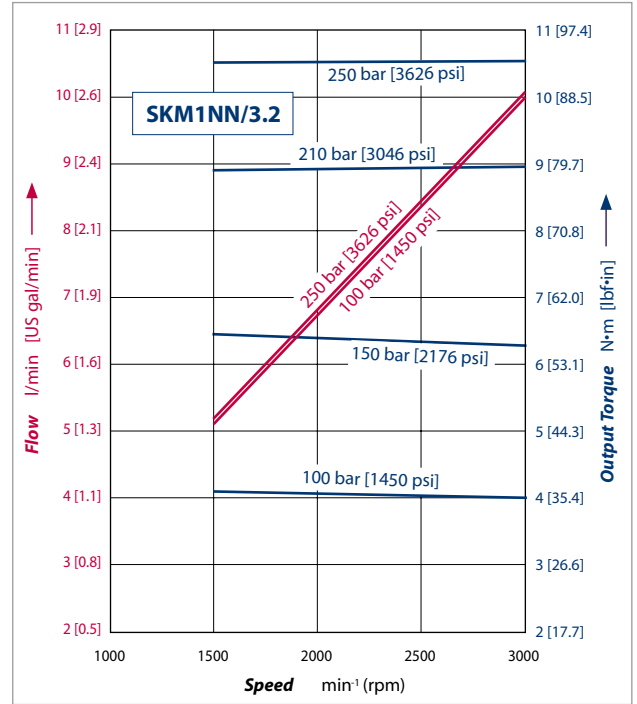
**Motor performance graphs**

The graphs on the next pages provide typical inlet flow and output power for Group 1 motors at various working pressures. Data were taken using ISO VG46 petroleum / mineral based fluid at 50 °C [122 °F] (viscosity = 28 mm<sup>2</sup>/s [132 SUS]).

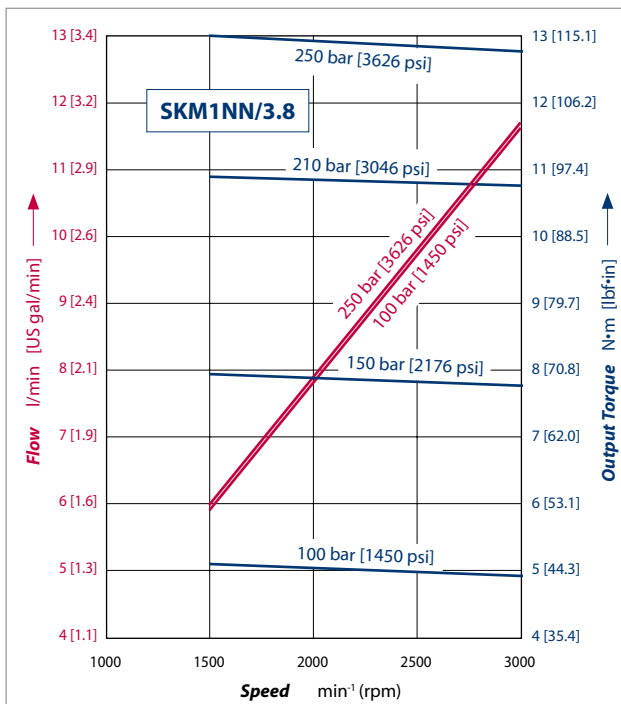
SKM1NN/2,6 motor performance graph



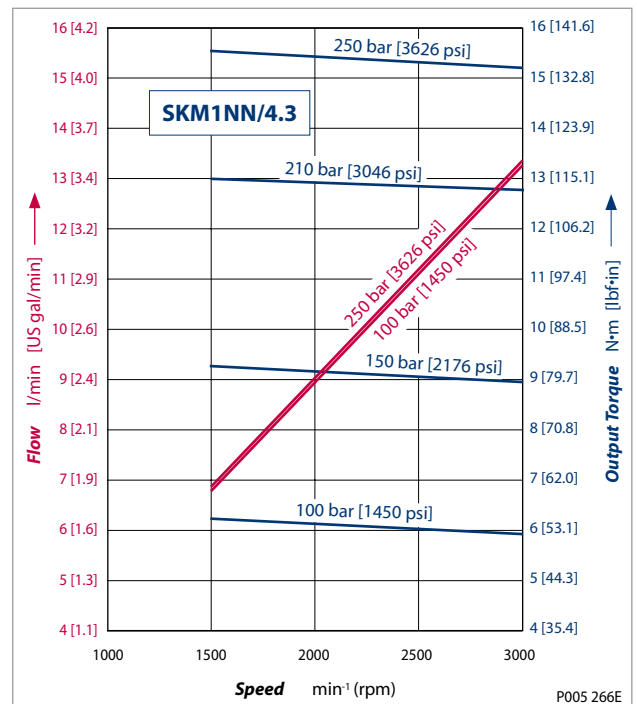
SKM1NN/3,2 motor performance graph



SKM1NN/3,8 motor performance graph

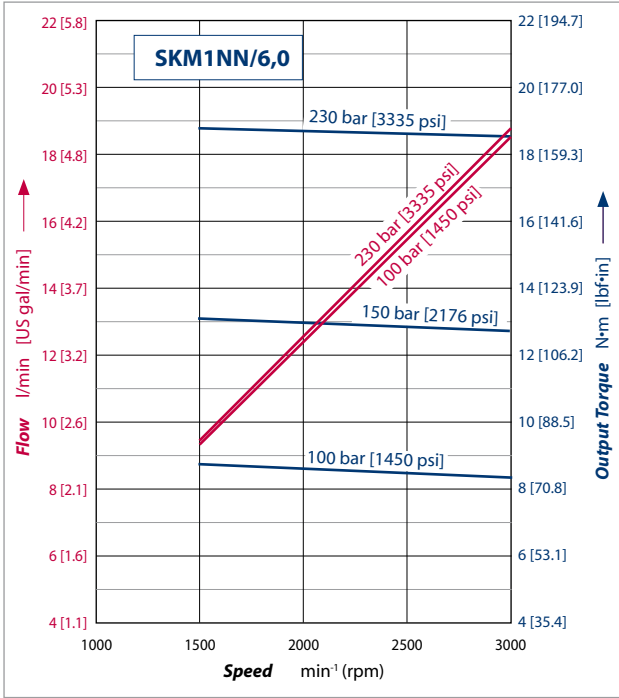


SKM1NN/4,3 motor performance graph

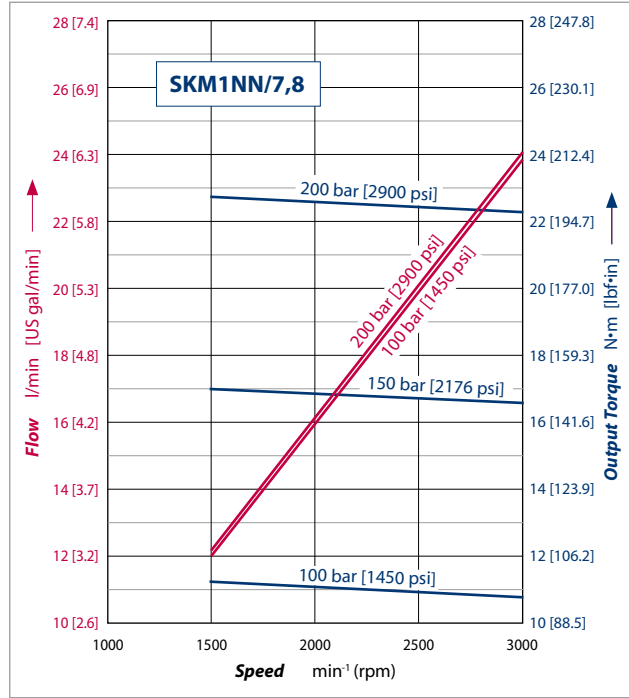


**Motor performance graphs (continued)**

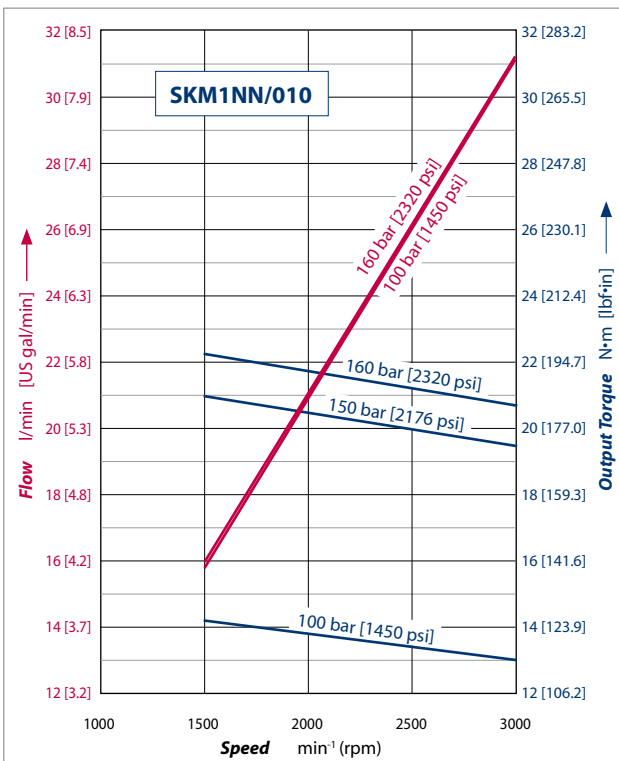
*SKM1NN/6,0 motor performance graph*



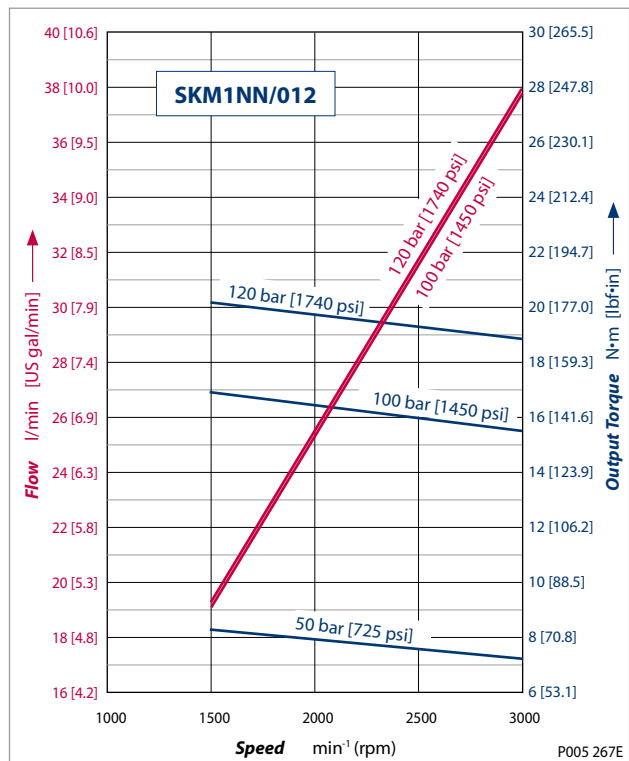
*SKM1NN/7,8 motor performance graph*



*SKM1NN/010 motor performance graph*

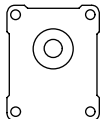
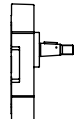
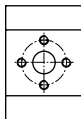
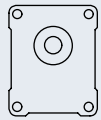
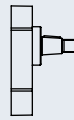
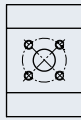
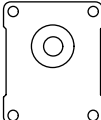
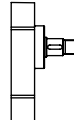
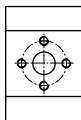
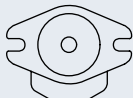


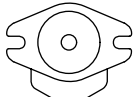




*SKM1NN/012 motor performance graph*

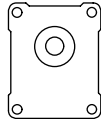
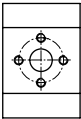


**Flange, shaft and port configurations**

*Flange, shaft and port configurations for SKM1NN and SKU1NN motors*

Code	Flange	Shaft	Port
<b>01BA</b>	European 01, 4-bolts pilot Ø 25.4 mm [1.0 in] 	Taper 1:8 	European in + pattern 
<b>02BB</b>	European 02, 4-bolts pilot Ø 30 mm [1.181] 	Taper 1:8 	German standard in X pattern 
<b>02FA</b>	European 02, 4-bolts pilot Ø 30 mm [1.181] 	Parallel 12 mm [0.472 in] 	European in + pattern 
<b>06GA</b>	SAE A-A 2-bolts 	Parallel 12.7 mm [0.5 in] 	Threaded SAE O-ring boss 
<b>06SA</b>	SAE A-A 2-bolts 	SAE A-A 9-teeth splined 	Threaded SAE O-ring boss 

*Flange, shaft and port configuration for SNU1NN motor*

Code	Flange	Shaft	Port
<b>01BA</b>	European 01, 4-bolts pilot Ø 25.4 mm [1.0 in] 	Taper 1:8 	European in + pattern 

**Mounting flanges options**

Sauer-Danfoss offers many types of industry standard mounting flanges. *The table below shows order codes for each available mounting flange and its intended use*

*Flange availability*



<b>01</b>	European 25.4 mm [1.0 in] 4-bolt
<b>02</b>	European 30 mm [1.18 in] 4-bolt
<b>06</b>	SAE A-A

**Shaft options**

Group 1 motors are available with a variety of splined, parallel, and tapered shaft ends. Not all shaft styles are available with all flange styles.

*Shaft availability and nominal torque capability*



Shaft		Mounting flange code with maximum torque		
Code	Description	01	02	06
<b>BA</b>	Taper 1:8	25 N•m [221 lb•in]	–	–
<b>BB</b>	Taper 1:8	–	50 N•m [442 lb•in]	–
<b>SA</b>	SAE spline J 498-9T-20/40DP	–	–	34 N•m [301 lb•in]
<b>FA</b>	Parallel 12 mm [0.47 in]	–	24 N•m [212 lb•in]	–
<b>GA</b>	Parallel 12.7 mm [0.50 in]	–	–	32 N•m [283 lb•in]

Recommended mating splines for Group 1 splined output shafts should be in accordance with SAE J498 or DIN 5482. Sauer-Danfoss external SAE splines are flat root side fit with circular tooth thickness reduced by 0.127 mm [0.005 in] in respect to class 1 fit. The external DIN splines have an offset increased by 0.1 mm [0.004 in]. These dimensions are modified in order to assure a clearance fit with the mating spline.

Other shaft options may exist. Contact your Sauer-Danfoss representative for availability.

**⚠ Caution**

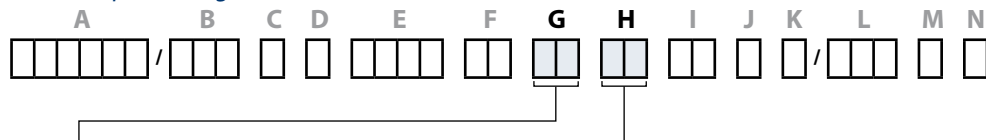
Shaft torque capability may limit allowable pressure. Torque ratings assume no external radial loading. Applied torque must not exceed these limits, regardless of stated pressure parameters. Maximum torque ratings are based on shaft torsional fatigue strength.

**Port configurations**

Various port configurations are available on Group 1 motors. They include:

- European standard flanged ports
- German standard flanged ports
- Gas threaded ports (BSPP)
- O-ring boss (following SAE J1926/1 [ISO 11926-1] UNF threads, standard)

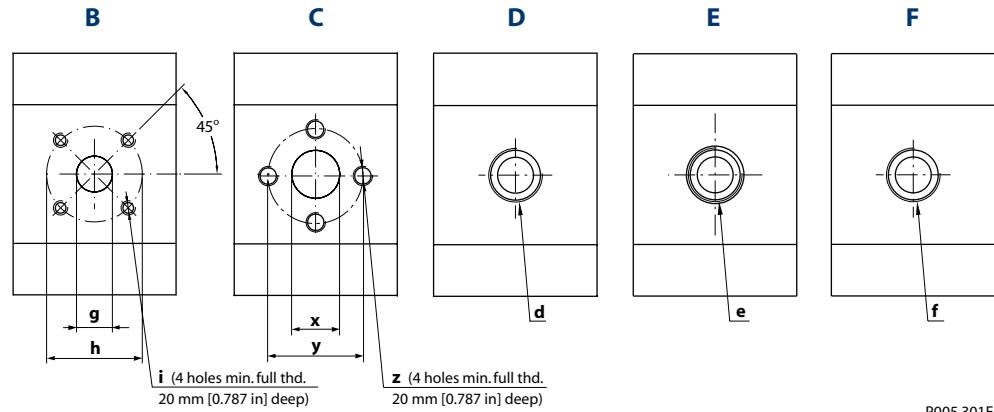
Available port configurations for **Inlet (G)** and **Outlet (H)**



Port		
Code	Dimension	Description
<b>B1</b>	8 x 30 x M6	Flanged port, 4-threaded holes in <b>X</b> pattern, in the center or off-set of the body
<b>B2</b>	13 x 30 x M6	
<b>C1</b>	8 x 26 x M5	Flanged port, 4-threaded holes in <b>+</b> pattern, (European standard ports)
<b>C2</b>	12 x 26 x M5	
<b>C3</b>	13.5 x 30 x M6	
<b>D3</b>	M14 x 1.5	Threaded metric port
<b>D5</b>	M18 x 1.5	
<b>D7</b>	M22 x 1.5	
<b>E3</b>	1/16-18UNF	Threaded SAE O-ring boss port
<b>E4</b>	3/4-16UNF	
<b>E5</b>	7/8-14UNF	
<b>F2</b>	1/4 GAS	Threaded GAS (BSPP) port
<b>F3</b>	3/8 GAS	
<b>F4</b>	1/2 GAS	
<b>H5</b>	M18 x 1.5	Threaded metric port ISO6149
<b>H7</b>	M22 x 1.5	

Ports dimensions

Available ports for Group 1 motors



P005 301E

Bidirectional motor ports

SKM1NN bidirectional motor ports dimensions (all frame sizes)

Port type	B			C			D	E	F
Port dimensions	g	h	i	x	y	z	d	e	f
Inlet/Outlet	13 [0.512]	30 [1.181]	M6	12 [0.472]	26 [1.024]	M5	M18x1.5	¾-16UNF-2B	¾ Gas (BSPP)
Drain	M12x1.5			M12x1.5			M12x1.5	7/16-20UNF-2B	1/8 Gas (BSPP)

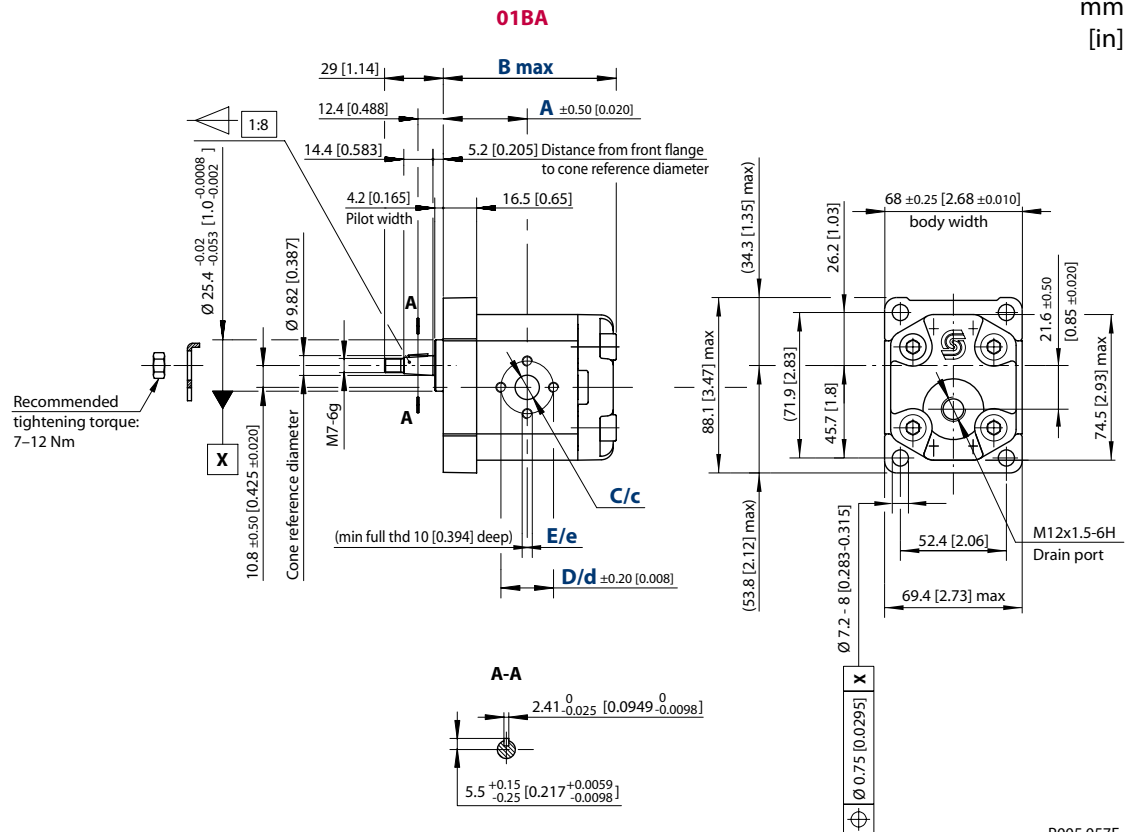
Unidirectional motor ports

SNU1NN, SKU1NN unidirectional motor ports dimensions

Port type	B			C			D	E	F		
Port dimensions	g	h	i	x	y	z	d	e	f		
Frame size	2,6	Inlet	30 [1.181]	M6	12 [0.472]	26 [1.024]	M5	M14x1.5	9/16-18UNF-2B	¾ Gas (BSPP)	
		Outlet						13 [0.512]	M18x1.5		¾-16UNF-2B
	3,2	Inlet						8 [0.315]	M14x1.5		9/16-18UNF-2B
		Outlet						13 [0.512]	M18x1.5		¾-16UNF-2B
	3,8	Inlet						8 [0.315]	M14x1.5		9/16-18UNF-2B
		Outlet						13 [0.512]	M18x1.5		¾-16UNF-2B
	4,3	Inlet						8 [0.315]	M14x1.5		9/16-18UNF-2B
		Outlet						13 [0.512]	M18x1.5		¾-16UNF-2B
	6,0	Inlet						13 [0.512]	M18x1.5		9/16-18UNF-2B
		Outlet						13 [0.512]	M18x1.5		¾-16UNF-2B
	7,8	Inlet						13 [0.512]	M18x1.5		9/16-18UNF-2B
		Outlet						13 [0.512]	M18x1.5		¾-16UNF-2B
	010	Inlet						13 [0.512]	M18x1.5		9/16-18UNF-2B
		Outlet						13 [0.512]	M18x1.5		¾-16UNF-2B
	012	Inlet						13 [0.512]	M18x1.5		9/16-18UNF-2B
		Outlet						13 [0.512]	M18x1.5		¾-16UNF-2B

SKM1NN, SKU1NN,  
 SNU1NN – 01BA

Standard porting drawing for 01BA



P005 057E

For unidirectional motors no case drain hole into the rear cover.

SKM1NN – 01BA dimensions

Type (displacement)		2,6	3,2	3,8	4,3	6,0	7,8	010	012
Dimension	A	40.5 [1.594]	41.5 [1.634]	42.5 [1.673]	43.5 [1.713]	46.75 [1.841]	50.0 [1.969]	54.5 [2.146]	58.5 [2.303]
	B	85.0 [3.346]	87.0 [3.425]	89.0 [3.504]	91.0 [3.583]	97.5 [3.839]	104.0 [4.094]	113.0 [4.449]	121.0 [4.764]
Inlet/Outlet	C/c	12 [0.472]							
	D/d	26 [1.024]							
	E/e	M5							

For unidirectional SNU1NN, SKU1NN dimensions, see *Ports dimensions*, page 22.

Model code examples and maximum shaft torque

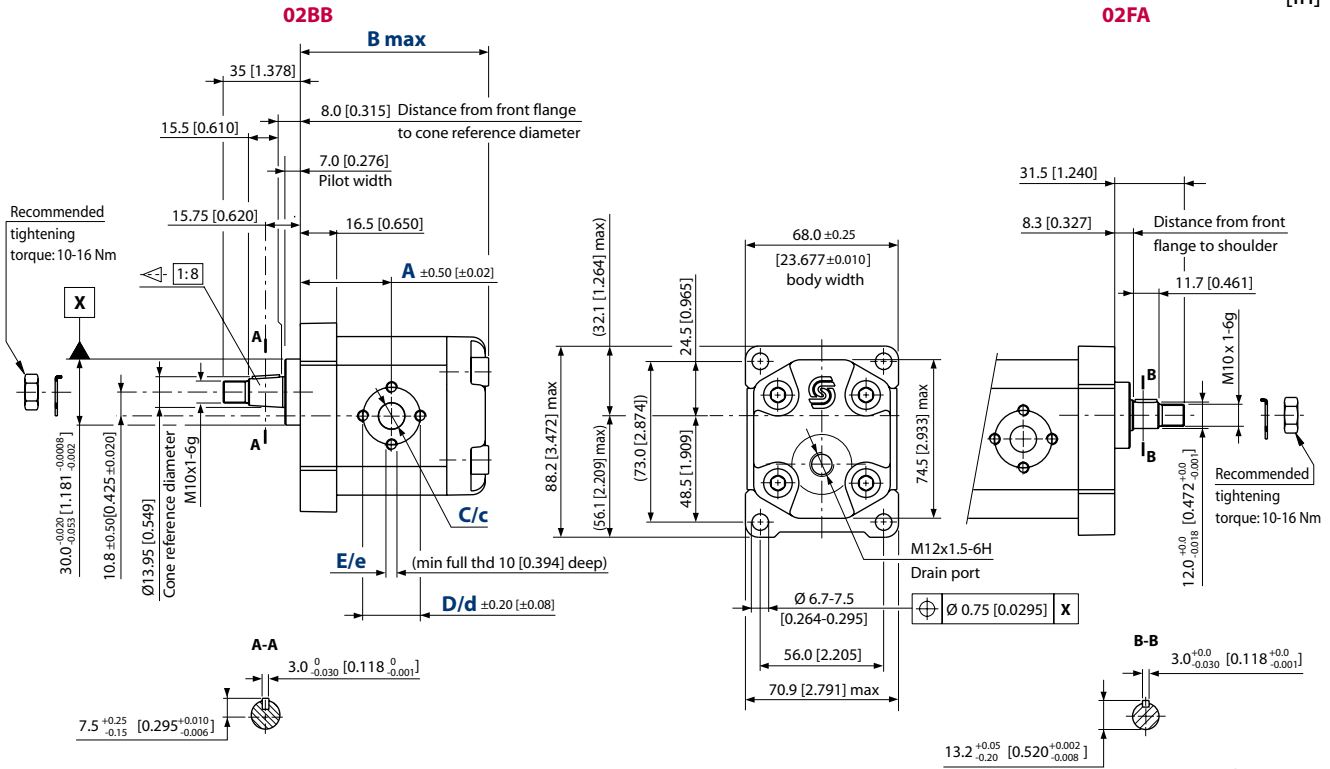
Flange/drive gear	Model code example	Maximum shaft torque
01BA	SKM1NN/3,2BN01BAM1C2C2NNNN/NNNNN SKU1NN/4,3LN01BAP1C2C2NNNN/NNNNN SNU1NN/3,8RN01BAP1F3F3NNNN/NNNNN	25 N•m [221 lb•in]

For further details on ordering, see *Model Code*, pages 15 and 16.

**SKM1NN, SKU1NN –  
 02BB, 02FA**

Standard porting drawing for 02BB and 02FA

mm  
 [in]



P005 058E

For unidirectional motors no case drain hole into the rear cover.

SKM1NN – 02BB and 02FA dimensions

Type (displacement)	2,6	3,2	3,8	4,3	6,0	7,8	010	012	
Dimension	A	40.5 [1.594]	41.5 [1.634]	42.5 [1.673]	43.5 [1.713]	46.75 [1.841]	50.0 [1.969]	54.5 [2.146]	58.5 [2.303]
	B	85.0 [3.346]	87.0 [3.425]	89.0 [3.504]	91.0 [3.583]	97.5 [3.839]	104.0 [4.094]	113.0 [4.449]	121.0 [4.764]
Inlet/Outlet	C/c	12 [0.472]							
	D/d	26 [1.024]							
	E/e	M5							

For unidirectional SKU1NN dimensions, see *Ports dimensions*, page 22.

Model code examples and maximum shaft torque

Flange/drive gear	Model code example	Maximum shaft torque
02BB	SKM1NN/010BN02BBM1C2C2NNNN/NNNNN SKU1NN/6,0LN02BBM1C2C2NNNN/NNNNN	50 N·m [442 lb·in]
02FA	SKM1NN/6,0BN02FAM1C2C2NNNN/NNNNN SKU1NN/6,0LN02FAM1C2C2NNNN/NNNNN	24 N·m [212 lb·in]

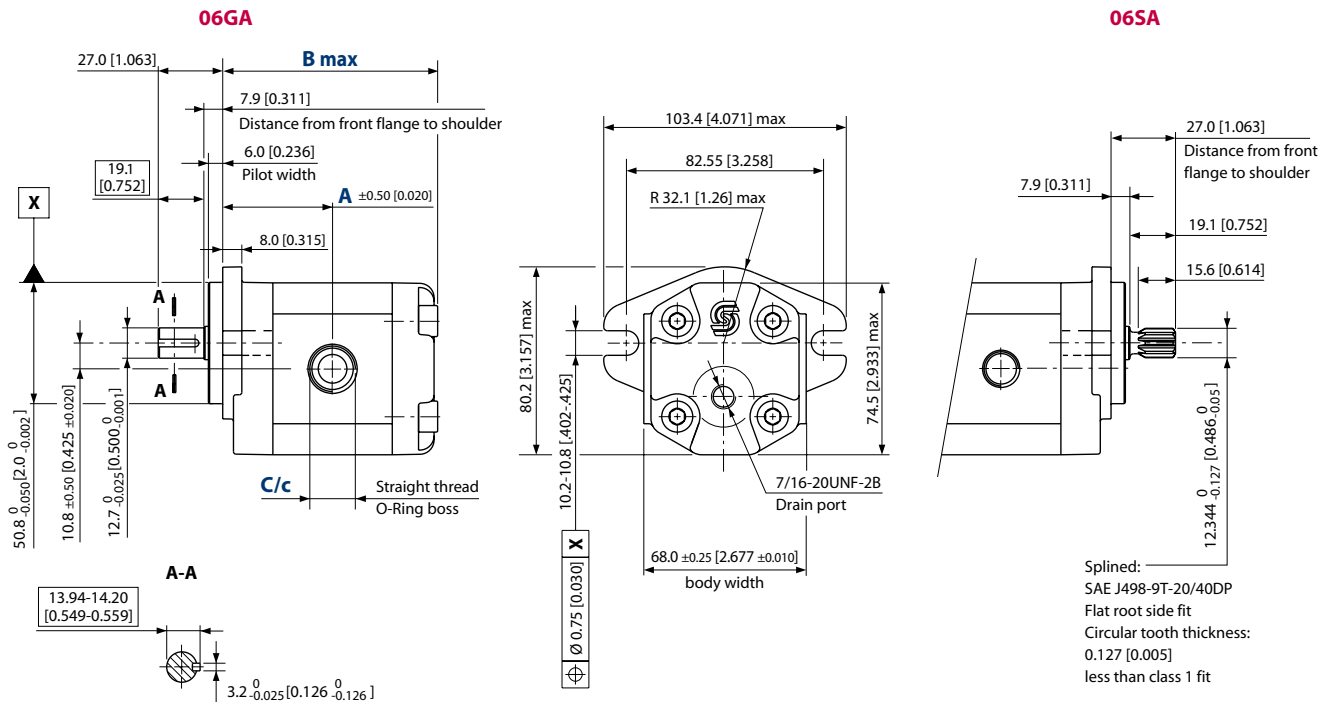
For further details on ordering, see *Model Code*, pages 15 and 16.



**SKM1NN, SKU1NN**  
**– 06GA and 06SA**

Standard porting drawing for 06GA and 06SA

mm  
 [in]



P005 059E

For unidirectional motors no case drain hole into the rear cover.

SKM1NN – 06GA and 06SA dimensions

Type (displacement)	2,6	3,2	3,8	4,3	6,0	7,8	010	012	
Dimension	A	45 [1.771]	46 [1.811]	47 [1.850]	48 [1.889]	51.25 [2.017]	54.5 [2.145]	59 [2.322]	63.5 [2.500]
	B	89.5 [3.523]	91.5 [3.602]	93.5 [3.681]	95.5 [3.759]	102 [4.015]	108.5 [4.271]	117.5 [4.625]	125.5 [4.940]
Inlet/Outlet	C/c ¾-16UNF-2B, THD 14.3 [0.563] deep								

For unidirectional SKU1NN dimensions, see *Ports dimensions*, page 22.

Model code examples and maximum shaft torque

Flange/drive gear	Model code example	Maximum shaft torque
<b>06GA</b>	SKM1NN/6,0BN06GAM6E4ENNNN/NNNNN SKU1NN/4,3RN06GAP1E3E4NNNN/NNNNN	32 N•m [283 lb•in]
<b>06SA</b>	SKM1NN/012BN06SAM6E4ENNNN/NNNNN SKU1NN/3,2LN06SAP1E3E4NNNN/NNNNN	34 N•m [301 lb•in]

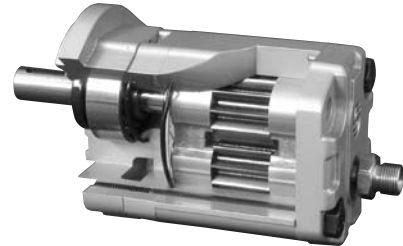
For further details on ordering, see *Model Code*, pages 15 and 16.

**Motor design**

**SNM2NN**

SNM2NN is the group 2 bidirectional motor available in the whole displacements range from 6 up to 25 cm<sup>3</sup>/rev [from 0.37 up to 1.538 in<sup>3</sup>/rev]. Configurations include European and SAE flanges and shafts (Code 01BA, 01FA, 01DA, 02AA, 02DB, 03CA, 04AA/05AA, 04DB/05DB, 06GA, 06SA).

*SNM2NN 9JDB (cut-away)*

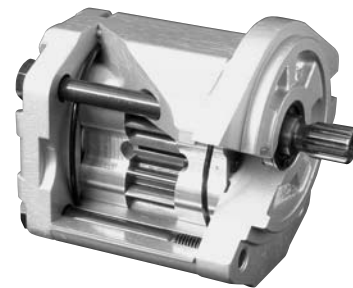


F005 214

**SNU2NN**

SNU2NN is the group 2 unidirectional motor available in the displacements range from 8 up to 25 cm<sup>3</sup>/rev [from 0.513 up to 1.538 in<sup>3</sup>/rev]. The SNU2NN motor construction is derived from the correspondent pump SNP2NN. Configurations include European and SAE flanges and shafts (Code 01BA, 01FA, 01DA, 02AA, 02DB, 03CA, 04AA/05AA, 04DB/05DB, 06GA, 06SA).

*SNU2NN 06SA (cut away)*



F005 030

**SKU2NN**

SKU2NN is the Group 2 unidirectional motor available in the displacements range from 8 up to 25 cm<sup>3</sup>/rev [from 0.513 up to 1.538 in<sup>3</sup>/rev]. The SKU2NN motor construction is derived from the correspondent pump SKP2NN. Configuration includes SAE flange and shaft only (Code 06SA).

**Technical data**

The table below details the technical data for Group 2 gear motors based on the model and displacement configuration.

*Technical data for Group 2 gear motors*

		Frame size							
		6,0*	8,0	011	014	017	019	022	025
Displacement	cm <sup>3</sup> /rev [in <sup>3</sup> /rev]	6.0 [0.36]	8.4 [0.513]	10.8 [0.659]	14.4 [0.879]	16.8 [1.025]	19.2 [1.171]	22.8 [1.391]	25.2 [1.538]
<b>SNM2NN (bidirectional motor)</b>									
Peak pressure	bar [psi]	280 [4060]	280 [4060]	280 [4060]	280 [4060]	260 [3770]	230 [3335]	200 [2900]	180 [2610]
Rated pressure		250 [3625]	250 [3625]	250 [3625]	250 [3625]	230 [3335]	210 [3045]	180 [2610]	160 [2320]
Outlet back pressure		250 [3625]	250 [3625]	250 [3625]	250 [3625]	230 [3335]	210 [3045]	180 [2610]	160 [2320]
Minimum speed	min <sup>-1</sup> (rpm)	700	700	700	700	500	500	500	500
Maximum speed		4000	4000	4000	4000	4000	3500	3500	3500
<b>SNU2NN (unidirectional motor)</b>									
Peak pressure	bar [psi]	-	280 [4060]	280 [4060]	280 [4060]	260 [3770]	230 [3335]	200 [2900]	180 [2610]
Rated pressure			250 [3625]	250 [3625]	250 [3625]	230 [3335]	210 [3045]	180 [2610]	160 [2320]
Minimum speed	min <sup>-1</sup> (rpm)		600	600	600	500	500	500	500
Maximum speed			3500	3500	3500	3000	3000	3000	2500
<b>SKU2NN (unidirectional motor)</b>									
Peak pressure	bar [psi]	-	280 [4060]	280 [4060]	280 [4060]	260 [3770]	230 [3335]	200 [2900]	175 [2815]
Rated pressure			250 [3625]	250 [3625]	250 [3625]	230 [3335]	210 [3045]	180 [2610]	160 [2320]
Minimum speed	min <sup>-1</sup> (rpm)		600	600	600	500	500	500	500
Maximum speed			3500	3500	3500	3000	3000	3000	2500
<b>All (SNM2NN, SNU2NN, SKU2NN)</b>									
Weight	kg [lb]	2.4 [5.3]	2.5 [5.5]	2.7 [5.5]	2.9 [6.3]	3.0 [6.5]	3.1 [6.7]	3.2 [7.0]	3.3 [7.3]
Moment of inertia of rotating components	x 10 <sup>-6</sup> kg·m <sup>2</sup> [x 10 <sup>-6</sup> lb·ft <sup>2</sup> ]	26.5 [629]	32.4 [769]	38.4 [911]	47.3 [1122]	53.3 [1265]	59.2 [1405]	68.1 [1616]	74.1 [1758]
Theoretical flow at maximum speed	l/min [US gal/min]	24 [6.3]	33.6 [8.9]	43.2 [11.4]	50.4 [13.3]	50.4 [13.3]	57.6 [15.2]	68.4 [18.0]	75.6 [20.0]

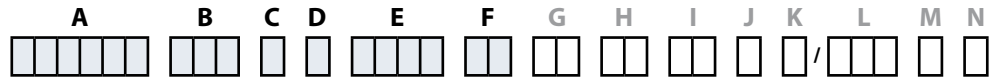
1 kg·m<sup>2</sup> = 23.68 lb·ft<sup>2</sup>

\* Before choosing this frame size, please apply to Sauer-Danfoss technical department.

**⚠ Caution**

The rated and peak pressure mentioned are for motors with flanged ports only. When threaded ports are required a de-rated performance has to be considered. To verify the compliance of an high pressure application with a threaded ports pump apply to a Sauer-Danfoss representative.

Model code



**A** Type

<b>SNM2NN</b>	Bidirectional gear motor
<b>SHM2NN</b>	High pressure bidirectional gear motor
<b>SNU2NN</b>	Unidirectional gear motor
<b>SNM2IN</b>	Unidirectional gear motor with integrated relief valve (internal drain)
<b>SNM2GN</b>	Unidirectional gear motor with anti-cavitation check valve
<b>SNM2JN</b>	Unidirectional gear motor with integrated relief valve and anti-cavitation check valve

**B** Displacement

<b>6,0</b>	6.0 cm <sup>3</sup> /rev [0.360 in <sup>3</sup> /rev]
<b>8,0</b>	8.4 cm <sup>3</sup> /rev [0.513 in <sup>3</sup> /rev]
<b>011</b>	10.8 cm <sup>3</sup> /rev [0.659 in <sup>3</sup> /rev]
<b>014</b>	14.4 cm <sup>3</sup> /rev [0.879 in <sup>3</sup> /rev]
<b>017</b>	16.8 cm <sup>3</sup> /rev [1.025 in <sup>3</sup> /rev]
<b>019</b>	19.2 cm <sup>3</sup> /rev [1.171 in <sup>3</sup> /rev]
<b>022</b>	22.8 cm <sup>3</sup> /rev [1.391 in <sup>3</sup> /rev]
<b>025</b>	25.2 cm <sup>3</sup> /rev [1.538 in <sup>3</sup> /rev]

**C** Direction of rotation

<b>R</b>	Right hand (clockwise)
<b>L</b>	Left hand (counterclockwise)
<b>B</b>	Bidirectional

**D** Version

<b>N</b>	Standard version
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**E** Mounting flange and shaft

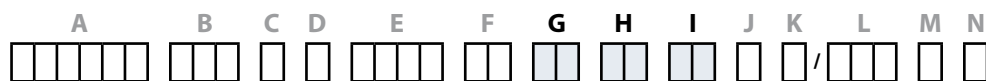
Code	Description	SNM2NN	SHM2NN	SNU2NN	SNM2IN	SNM2GN	SNM2JN
<b>01BA</b>	European 4-bolt flange 01 • Tapered shaft 1:8	●	-	●	-	●	●
<b>01FA</b>	European 4-bolt flange 01 • Parallel shaft 15mm [0.591 in]	●	-	●	-	-	-
<b>01DA</b>	European 4-bolt flange 01 • DIN splined shaft	●	-	●	-	-	-
<b>02AA</b>	European 4-bolt flange 02 • Tapered shaft 1:5	●	-	●	-	●	-
<b>02DB</b>	European 4-bolt flange 02 • DIN splined shaft	●	-	●	●	-	-
<b>03CA</b>	Sauer-Danfoss tang shaft • Flange for multiple configuration	●	-	●	●	●	-
<b>04AA</b>	German engine PTO 2-bolt • Tapered shaft 1:5	●	-	●	-	-	-
<b>05AA</b>	German engine PTO 2-bolt • Tapered shaft 1:5	●	-	●	-	-	-
<b>05DB</b>	German engine PTO 2-bolt • DIN splined shaft	-	-	●	-	-	-
<b>06GA</b>	SAE A flange • Parallel shaft 15.875 mm [0.625 in]	●	●	●	-	●	-
<b>06SA</b>	SAE A flange • SAE splined shaft	●	-	●	-	-	-

Legend:	
●	= Standard
○	= Optional
-	= Not Available

**F** Rear cover

<b>P1</b>	Standard cover for unidirectional gear motor
<b>L1</b>	Cover for motor-side drain in vertical axis ¼ Gas
<b>L6</b>	Cover for motor-side drain in vertical axis 9/16-18UNF-2B
<b>M1</b>	Standard cover for motor drain ¼ GAS driven side
<b>M3</b>	Cover for motor drain ¼ GAS + holes M5 (03 flange only)
<b>M6</b>	Standard cover for motor drain 9/16-18UNF-2B

Model code (continued)



**G** Inlet port\*

**H** Outlet port\*

<b>B5</b>	15 x 35 x M6	Flanged port, 4-threaded holes in <b>X</b> pattern, in the center or off-set of the body
<b>B6</b>	15 x 40 x M6	
<b>B7</b>	20 x 40 x M6	
<b>BB</b>	27 x 55 x M8	
<b>C2</b>	12 x 26 x M5	Flanged port, 4-threaded holes in <b>+</b> pattern, (European standard ports)
<b>C3</b>	13.5 x 30 x M6	
<b>C5</b>	13.5 x 40 x M8	
<b>C7</b>	20 x 40 x M8	
<b>C8</b>	23.5 x 40 x M8	
<b>D4</b>	M16 x 1.5	Threaded metric port
<b>D5</b>	M18 x 1.5	
<b>D7</b>	M22 x 1.5	
<b>D9</b>	M26 x 1.5	
<b>E3</b>	1/16-18UNF	
<b>E4</b>	3/4-16UNF	
<b>E5</b>	7/8-14UNF	
<b>E6</b>	1-1/16-12UN	
<b>E8</b>	1-5/16-12UN	
<b>F3</b>	3/8 GAS	Threaded GAS (BSPP) port
<b>F4</b>	1/2 GAS	
<b>F5</b>	3/4 GAS	
<b>F6</b>	1 GAS	
<b>H5</b>	M18 x 1.5	Threaded metric port ISO6149
<b>H7</b>	M22 x 1.5	
<b>H8</b>	M27 x 2	
<b>H9</b>	M33 x 2	

\* For more information see *Port dimensions*, page 36.

**I** Port position and variant body

<b>NN</b>	Std from catalogue
<b>YY</b>	Port Bx-Bx for flange SAE off-set from center of body as per catalogue
<b>ZZ</b>	Port type Bx-Bx in center of the body

Model code (continued)



**J** Sealing

<b>N</b>	Standard Buna seal
<b>B</b>	VITON seals
<b>D</b>	Buna seals+VITON shaft seal with dust lip

**K** Screws

<b>N</b>	Standard screws
<b>A</b>	Galvanized screws+nuts-washers
<b>B</b>	DACROMET/GEOMET screws

**L** Set valve

<b>NNN</b>	No valve
<b>V**</b>	Integral RV-Pressure setting. Motor speed for relief valve setting (min <sup>-1</sup> [rpm])

**M** Marking

<b>N</b>	Standard marking
<b>A</b>	Standard marking + Customer Code
<b>Z</b>	Without marking

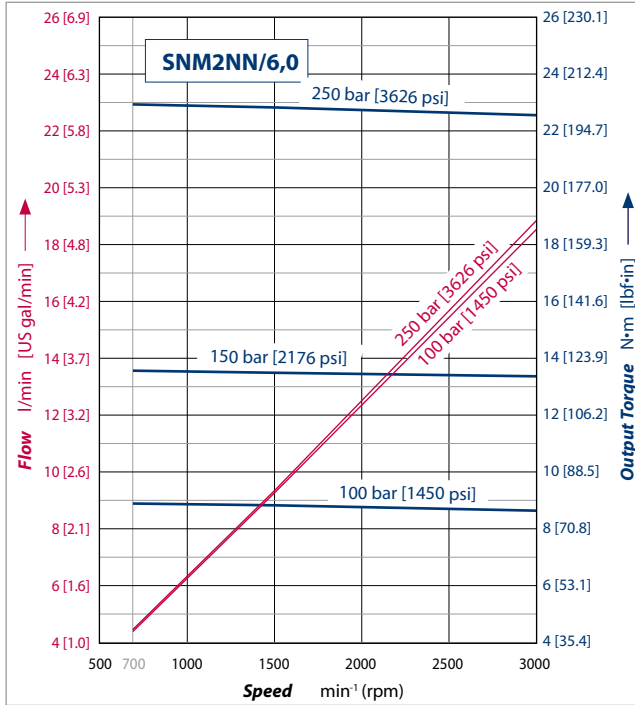
**N** Mark position

<b>N</b>	Standard marking position
<b>A</b>	Mark on the bottom ref. to drive gear

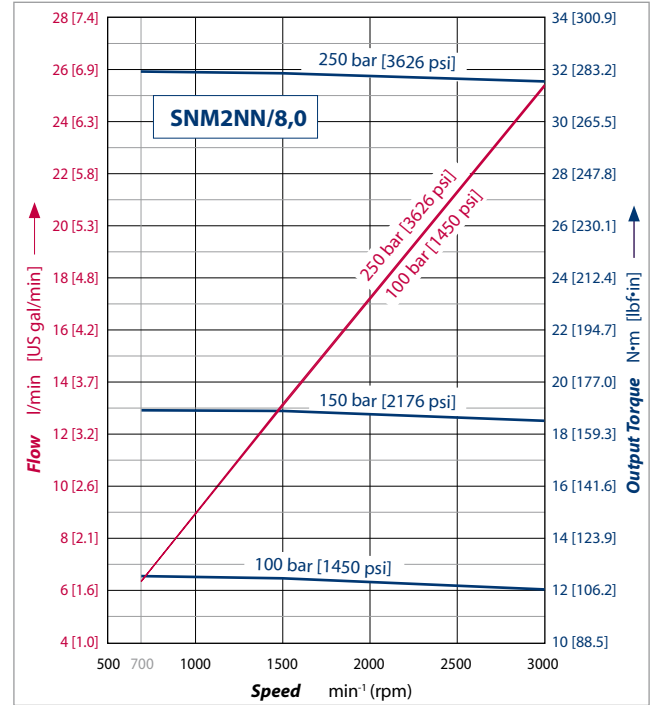
**Motor performance graphs**

The graphs on the next few pages provide typical output flow and input power for Group 2 motors at various working pressures. Data were taken using ISO VG46 petroleum / mineral based fluid at 50 °C [122 °F] (viscosity = 28 mm<sup>2</sup>/s [132 SUS]).

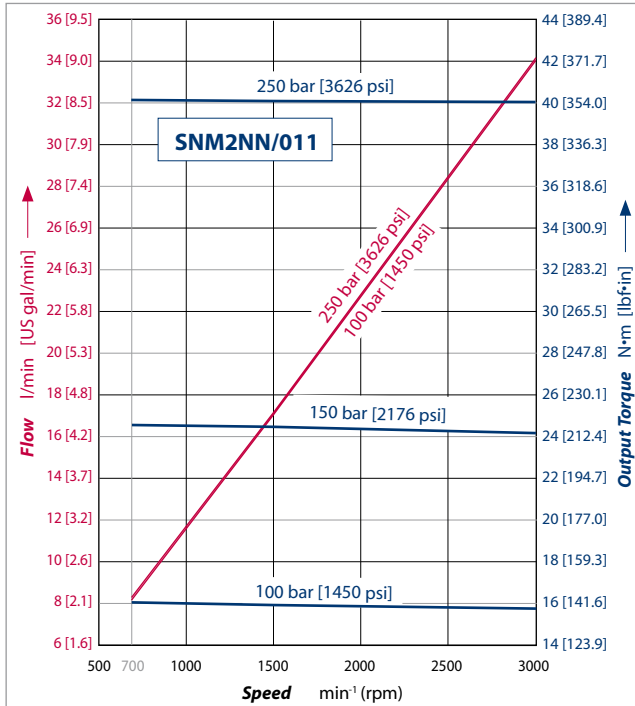
SNM2NN/6,0 motor performance graph



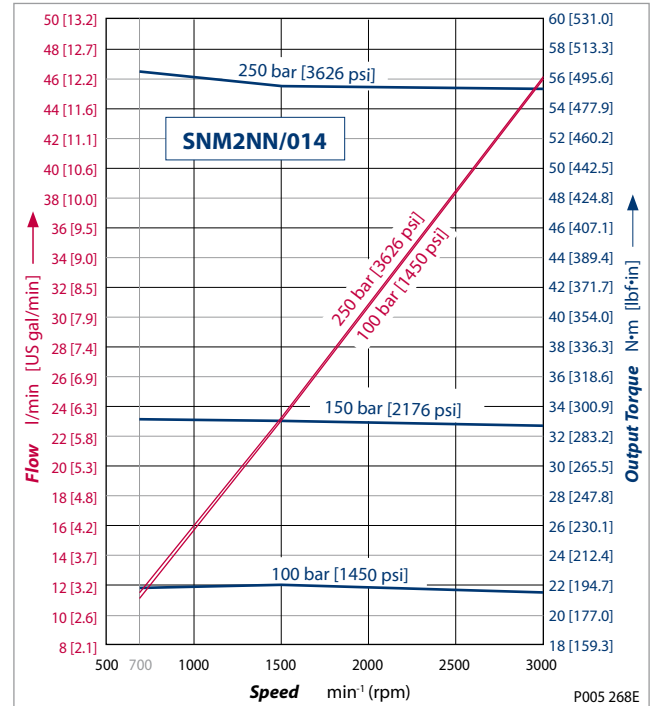
SNM2NN/8,0 motor performance graph



SNM2NN/011 motor performance graph

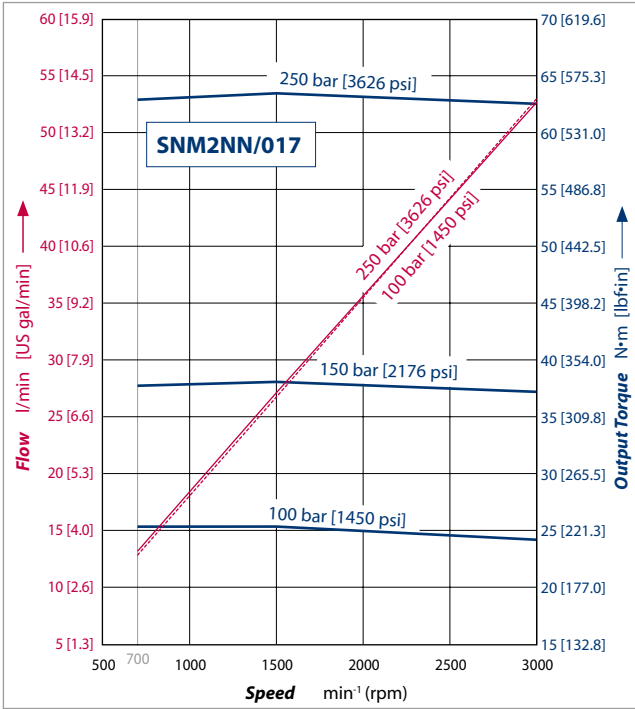


SNM2NN/014 motor performance graph

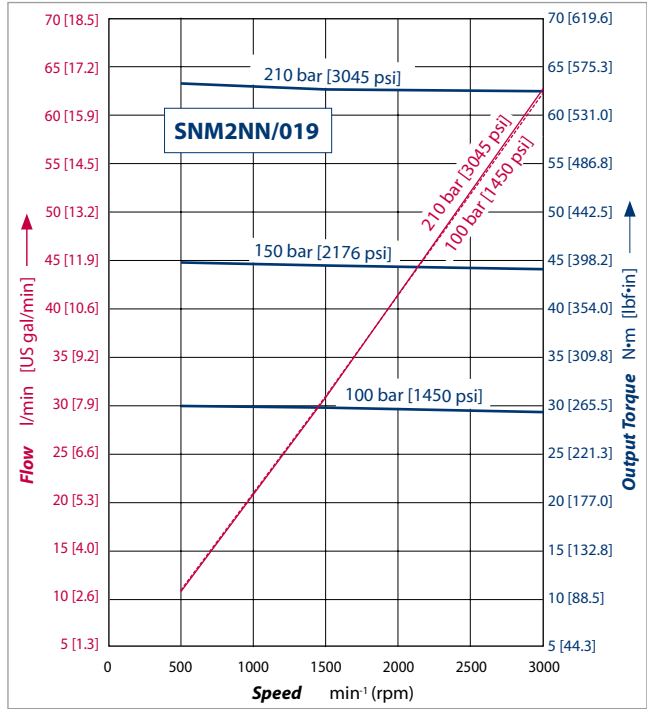


**Motor performance graphs (continued)**

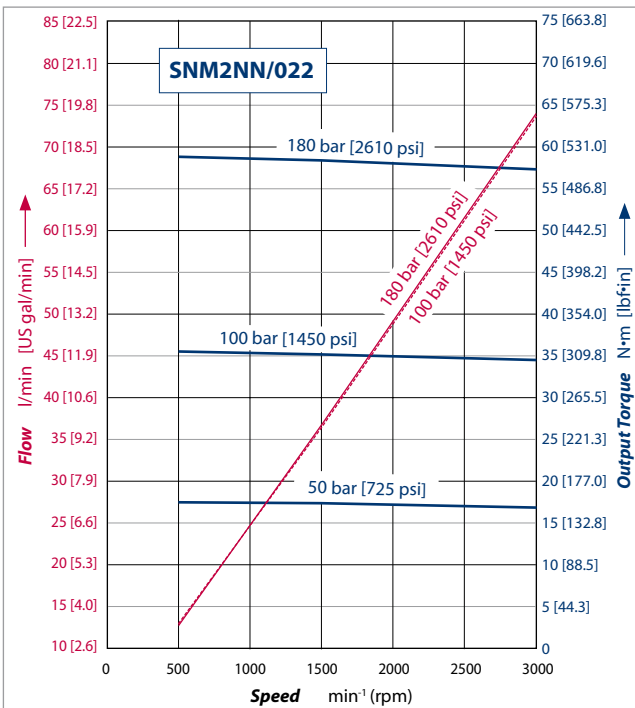
*SNM2NN/017 motor performance graph*



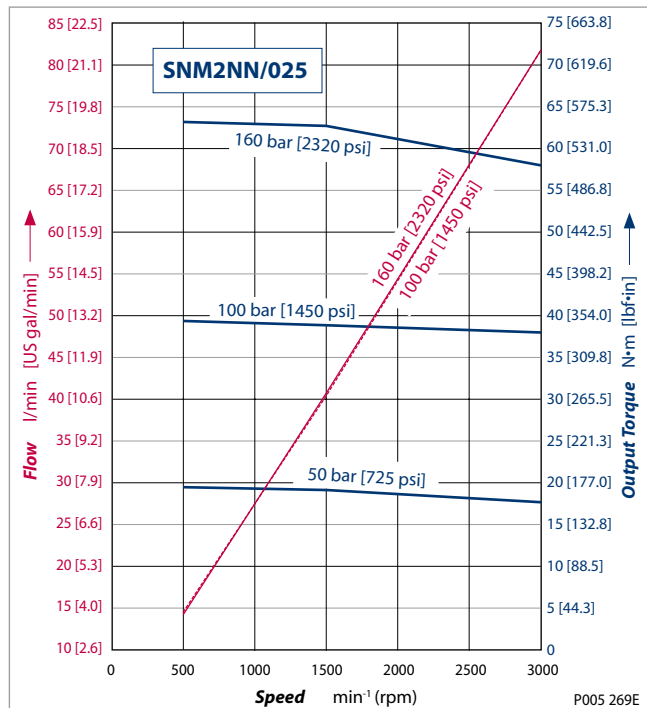
*SNM2NN/019 motor performance graph*



*SNM2NN/022 motor performance graph*



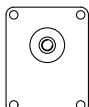
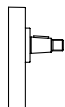
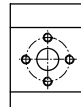

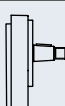
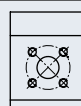

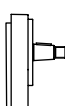
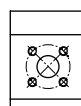
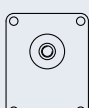
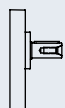
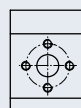
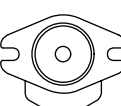
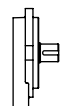
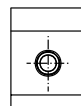
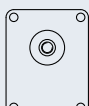
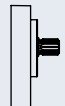
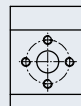
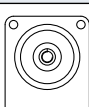
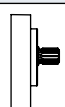
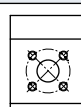

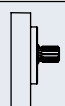
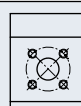
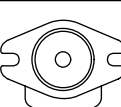
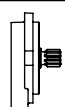
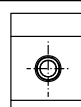
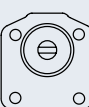
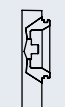
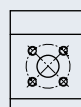
*SNM2NN/025 motor performance graph*





**Flange, shaft and port configurations**

*Flange, shaft and port configurations for SNM2NN and SNU2NN motors*

Code	Flange	Shaft	Port
<b>01BA</b>	European 01, 4-bolts pilot Ø 36.5 mm [1.44 in] 	1:8 tapered 	European in <b>+</b> pattern 
<b>02AA</b>	European 02, 4-bolts pilot Ø 80 mm [3.15 in] 	1:5 tapered 	German standard in <b>X</b> pattern 
<b>04AA/ 05AA</b>	German PTO 2-bolts pilot Ø 50 mm [1.97 in] 	1:5 tapered 	German standard in <b>X</b> pattern 
<b>01FA</b>	European 01, 4-bolts pilot Ø 36.5 mm [1.44 in] 	Ø 15 mm [0.59 in] parallel 	European in <b>+</b> pattern 
<b>06GA</b>	SAE A pilot Ø 82.55 mm [3.25 in] 	Ø 15.7 mm [0.625 in] parallel 	Threaded SAE O-ring boss port 
<b>01DA</b>	European 01, 4-bolts pilot Ø 36.5 mm [1.44 in] 	9-teeth splined $m = 1.60, \alpha = 30^\circ$ DIN 5482-B17x14 	European in <b>+</b> pattern 
<b>02DB</b>	European 02, 4-bolts pilot Ø 80 mm [3.15 in] 	9-teeth splined $m = 1.60, \alpha = 30^\circ$ DIN 5482-B17x14 	German standard in <b>X</b> pattern 
<b>04DB/ 05DB</b>	German PTO 2-bolts pilot Ø 50 mm [1.97 in] 	9-teeth splined $m = 1.60, \alpha = 30^\circ$ DIN 5482-B17x14 	German standard in <b>X</b> pattern 
<b>06SA</b>	SAE A pilot Ø 82.55 mm [3.25 in] 	SAE 9-teeth splined 	Threaded SAE O-ring boss port 
<b>03CA</b>	Sauer-Danfoss tang pilot Ø 52 mm [2.066 in] 	Sauer-Danfoss standard tang 	German standard in <b>X</b> pattern 

**Mounting flanges options**

Sauer-Danfoss offers many types of industry standard mounting flanges. *The table below shows order codes for each available mounting flange and its intended use*

*Flange availability*



<b>01</b>	European 25.4 mm [1 in] 4-bolt
<b>02</b>	European 30 mm [1.18 in] 4-bolt
<b>06</b>	SAE A-A

**Shaft options**

Group 2 motors are available with a variety of splined, parallel, and tapered shaft ends. Not all shaft styles are available with all flange styles.

Valid combinations and nominal torque ratings are shown in the table below. Torque ratings assume no external radial loading. Applied torque must not exceed these limits regardless of pressure parameters stated earlier. Maximum torque ratings are based on shaft torsional fatigue strength.

*Shaft availability and nominal torque capability*



Shaft		Mounting flange code with maximum torque in N·m [lb·in]							
		01	02	03	04	05	06	09	0B
<b>AA</b>	Taper 1:5	–	140 [1239]	–	140 [1239]	140 [1239]	–	–	–
<b>BA</b>	Taper 1:8	150 [1328]	–	–	–	–	–	150 [1328]	150 [1328]
<b>DA</b>	DIN spline B17x14	90 [797]	–	–	–	–	–	–	–
<b>DB</b>	DIN spline B17x14	–	130 [1151]	–	130 [1151]	130 [1151]	–	–	–
<b>SA</b>	SAE spline 9T 16/32p	–	–	–	–	–	75 [646]	–	–
<b>SB</b>	SAE spline 11T 16/32p	–	–	–	–	–	150 [1328]	–	–
<b>FA</b>	Parallel 15 mm [0.590 in]	90 [797]	–	–	–	–	–	–	–
<b>GA</b>	Parallel 15.875 mm [0.625 in]	–	–	–	–	–	80 [708]	–	–
<b>CA</b>	Sauer-Danfoss Tang	–	–	70 [620]	–	–	–	–	–

Recommended mating splines for Group 2 splined output shafts should be in accordance with SAE J498 or DIN 5482. Sauer-Danfoss external SAE splines are flat root side fit with circular tooth thickness reduced by 0.127 mm [0.005 in] in respect to class 1 fit. The external DIN splines have an offset increased by 0.1 mm [0.004 in.] These dimensions are modified in order to assure a clearance fit with the mating spline.

Other shaft options may exist. Contact your Sauer- Danfoss representative for availability.

**⚠ Caution**

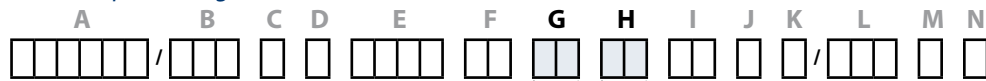
**Shaft torque capability may limit allowable pressure. Torque ratings assume no external radial loading. Applied torque must not exceed these limits, regardless of stated pressure parameters. Maximum torque ratings are based on shaft torsional fatigue strength.**

**Port configurations**

Various port configurations are available on Group 2 motors. They include:

- European standard flanged ports
- German standard flanged ports
- Gas threaded ports (BSPP)
- O-ring boss (following SAE J1926/1 [ISO 11926-1] UNF threads, standard)

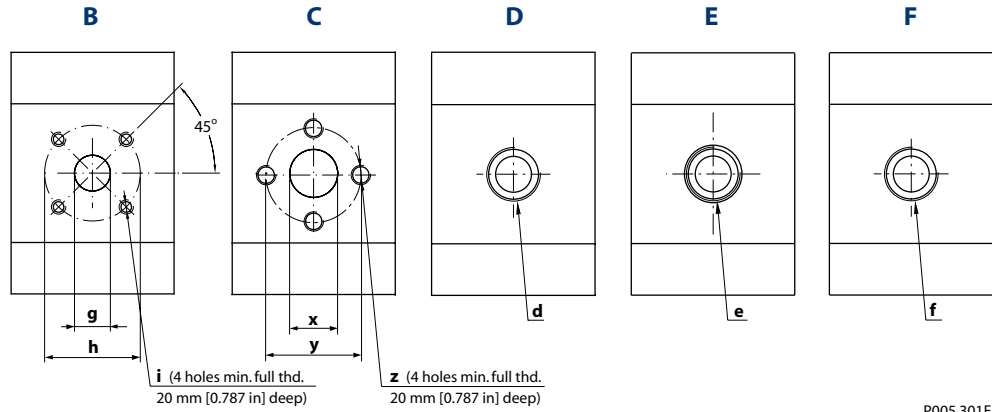
*Available port configurations for Inlet (G) and Outlet (H)*



Port		
Code	Dimension	Description
<b>B5</b>	15 x 35 x M6	Flanged port, 4-threaded holes in <b>X</b> pattern, in the center or off-set of the body
<b>B6</b>	15 x 40 x M6	
<b>B7</b>	20 x 40 x M6	
<b>BB</b>	27 x 55 x M8	
<b>C2</b>	12 x 26 x M5	Flanged port, 4-threaded holes in <b>+</b> pattern, (European standard ports)
<b>C3</b>	13.5 x 30 x M6	
<b>C5</b>	13.5 x 40 x M8	
<b>C7</b>	20 x 40 x M8	
<b>C8</b>	23.5 x 40 x M8	
<b>D4</b>	M16 x 1.5	
<b>D5</b>	M18 x 1.5	
<b>D7</b>	M22 x 1.5	
<b>D9</b>	M26 x 1.5	
<b>E3</b>	1/16-18UNF	Threaded SAE , O-ring boss port
<b>E4</b>	3/4-16UNF	
<b>E5</b>	7/8-14UNF	
<b>E6</b>	1-1/16-12UN	
<b>E8</b>	1-5/16-12UN	
<b>F3</b>	3/8 GAS	Threaded GAS (BSPP) port
<b>F4</b>	1/2 GAS	
<b>F5</b>	3/4 GAS	
<b>F6</b>	1 GAS	
<b>H5</b>	M18 x 1.5	Threaded metric port ISO6149
<b>H7</b>	M22 x 1.5	
<b>H8</b>	M27 x 2	
<b>H9</b>	M33 x 2	

**Port dimensions**

*Available ports for Group 2 motors*



P005 301E

*Bidirectional motor ports dimensions*

*SNM2NN bidirectional motors and SNM2GN, SNM2JN, SNM2IN motors made unidirectional only by the valve*

Port type		B			C			D	E	F
Port dimensions		g	h	i	x	y	z	d	e	f
Frame size	6,0 Inlet/Outlet	15 [0.59]	35 [1.38]	M6	13.5 [0.53]	30 [1.18]	M6	M22x1.5	7/8-14UNF-2B	1/2 Gas (BSPP)
	8,0 Inlet/Outlet	15 [0.59]	35 [1.38]	M6	13.5 [0.53]	30 [1.18]	M6	M22x1.5	7/8-14UNF-2B	1/2 Gas (BSPP)
	011 Inlet/Outlet	15 [0.59]	35 [1.38]	M6	13.5 [0.53]	30 [1.18]	M6	M22x1.5	7/8-14UNF-2B	1/2 Gas (BSPP)
	014 Inlet/Outlet	15 [0.59]	35 [1.38]	M6	20 [0.79]	40 [1.58]	M8	M22x1.5	7/8-14UNF-2B	1/2 Gas (BSPP)
	017 Inlet/Outlet	15 [0.59]	35 [1.38]	M6	20 [0.79]	40 [1.58]	M8	M22x1.5	7/8-14UNF-2B	1/2 Gas (BSPP)
	019 Inlet/Outlet	20 [0.79]	40 [1.58]	M6	20 [0.79]	40 [1.58]	M8	M26x1.5	1-1/16-12UNF-2B	3/4 Gas (BSPP)
	022 Inlet/Outlet	20 [0.79]	40 [1.58]	M6	20 [0.79]	40 [1.58]	M8	M26x1.5	1-1/16-12UNF-2B	3/4 Gas (BSPP)
	025 Inlet/Outlet	20 [0.79]	40 [1.58]	M6	23.5 [0.92]	40 [1.58]	M8	M26x1.5	1-1/16-12UNF-2B	3/4 Gas (BSPP)
<b>Drain</b>		1/4 Gas (BSPP)							9/16-18UNF-2B	1/4 Gas (BSPP)

*Unidirectional motor ports dimensions*

*SNU2NN and SKU2NN ports dimensions*

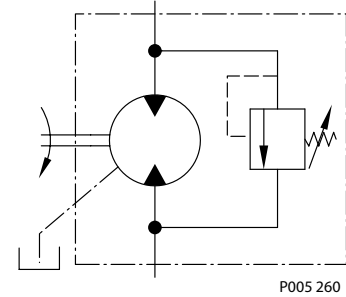
Port type		B			C			D	E	F	
Port dimensions		g	h	i	x	y	z	d	e	f	
Frame size	8,0	Inlet	15 [0.59]	35 [1.38]	M6	13.5 [0.53]	30 [1.18]	M6	M18x1.5	1-1/16-12UNF-2B	1/2 Gas (BSPP)
		Outlet	20 [0.79]	40 [1.58]	M6	13.5 [0.53]	30 [1.18]	M6	M16x1.5	7/8-14UNF-2B	1/2 Gas (BSPP)
	011	Inlet	15 [0.59]	35 [1.38]	M6	13.5 [0.53]	30 [1.18]	M6	M18x1.5	1-1/16-12UNF-2B	3/4 Gas (BSPP)
		Outlet	20 [0.79]	40 [1.58]	M6	13.5 [0.53]	30 [1.18]	M6	M16x1.5	7/8-14UNF-2B	1/2 Gas (BSPP)
	014	Inlet	15 [0.59]	35 [1.38]	M6	13.5 [0.53]	30 [1.18]	M6	M18x1.5	1-1/16-12UNF-2B	3/4 Gas (BSPP)
		Outlet	20 [0.79]	40 [1.58]	M6	20 [0.79]	40 [1.58]	M8	M16x1.5	7/8-14UNF-2B	1/2 Gas (BSPP)
	017	Inlet	15 [0.59]	35 [1.38]	M6	13.5 [0.53]	30 [1.18]	M6	M18x1.5	1-1/16-12UNF-2B	3/4 Gas (BSPP)
		Outlet	20 [0.79]	40 [1.58]	M6	20 [0.79]	40 [1.58]	M8	M18x1.5	7/8-14UNF-2B	1/2 Gas (BSPP)
	019	Inlet	15 [0.59]	35 [1.38]	M6	13.5 [0.53]	30 [1.18]	M6	M18x1.5	1-1/16-12UNF-2B	3/4 Gas (BSPP)
		Outlet	20 [0.79]	40 [1.58]	M6	20 [0.79]	40 [1.58]	M8	M18x1.5	7/8-14UNF-2B	1/2 Gas (BSPP)
	022	Inlet	15 [0.59]	35 [1.38]	M6	13.5 [0.53]	30 [1.18]	M6	M18x1.5	1-1/16-12UNF-2B	3/4 Gas (BSPP)
		Outlet	20 [0.79]	40 [1.58]	M6	20 [0.79]	40 [1.58]	M8	M18x1.5	7/8-14UNF-2B	1/2 Gas (BSPP)
	025	Inlet	15 [0.59]	35 [1.38]	M6	13.5 [0.53]	30 [1.18]	M6	M18x1.5	1-1/16-12UNF-2B	1 Gas (BSPP)
		Outlet	20 [0.79]	40 [1.58]	M6	20 [0.79]	40 [1.58]	M8	M18x1.5	7/8-14UNF-2B	3/4 Gas (BSPP)

**Integral relief valve –  
 SNM2IN**

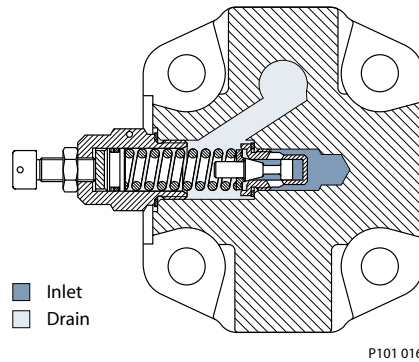
Sauer-Danfoss offers an optional **integral relief valve** integrated in the Group 2 motors rear cover. It is drained internally and directs all the flow from the motor inlet to the outlet when the inlet pressure reaches the valve setting.

The tables below show applicable variant codes for ordering motors with integral relief valve. Refer to *Model Code*, page 30 for more information.

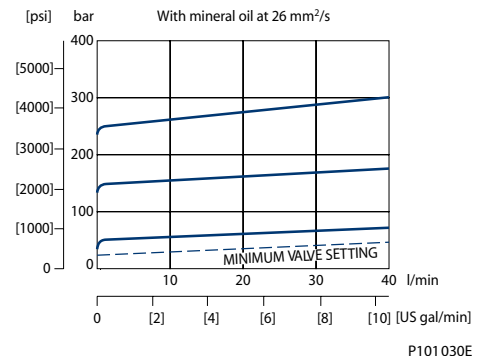
*Valve schematic diagram*



*Integral relief valve rear cover cross section*



*Pressure vs flow*



**Variant codes for ordering integral relief valve**



**L** *Variant code (left part)*

Code	Motor speed for RV setting min <sup>-1</sup> (rpm)
A	not defined
C	500
E	1000
F	1250
G	1500
K	2000
I	2250
L	2500
M	2800
N	3000
O	3250

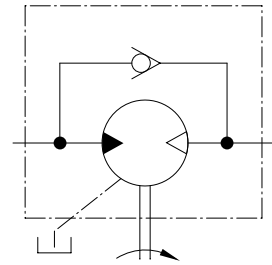
**L** *Variant code (right part)*

Code	Pressure setting bar [psi]	Code	Pressure setting bar [psi]
A	no setting	O	90 [1305]
B	no valve	P	100 [1450]
C	18 [261]	Q	110 [1595]
D	25 [363]	R	120 [1740]
E	30 [435]	S	130 [1885]
F	35 [508]	T	140 [2030]
G	40 [580]	U	160 [2321]
J	150 [2175]	V	170 [2466]
K	50 [725]	W	180 [2611]
L	60 [870]	X	210 [3046]
M	70 [1015]	Z	250 [3626]
N	80 [1160]		

**Anti-cavitation check valve – SNM2GN**

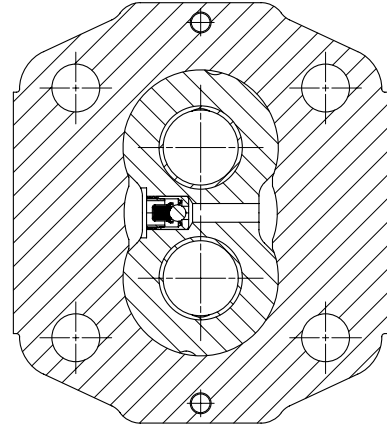
Sauer-Danfoss offers an optional **integral anti-cavitation check valve** integrated in Group 2 motors bearing blocks. Available for all the displacements, the valve directs internally the flow from the motor outlet to the inlet, when the outlet pressure gets higher than the inlet one.

*Valve schematic diagram*



P005 261

*Anticavitation check valve cross section*

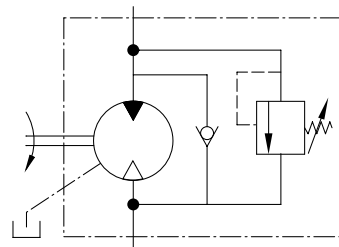


P005 385

**Integral relief valve and Anti-cavitation check valve – SNM2JN**

Sauer-Danfoss offers the Group 2 motors with an optional **integral relief valve** integrated in the rear cover and **anti-cavitation check valve** integrated in the bearing block. The integral relief valve is drained internally and directs all the flow from the motor inlet to the outlet when the inlet pressure reaches the valve setting. The anti-cavitation check valve directs internally the flow from the motor outlet to the inlet, when the outlet pressure gets higher than the inlet one.

*Valve schematic diagram*



P005 262

**Outrigger bearing assembly – SNM2NN**

An **outrigger bearing** is available for applications with high radial or thrust loads on the shaft. This option is used primarily for applications with high shaft loads. The design utilizes roller bearings in the front mounting flange. These bearings absorb the radial and thrust loads on the shaft so that the life of the motor is not affected. The use of roller bearings allows life to be described in  $B_{10}$  hours.

*Available configurations*



Flange/Shaft Code*	Mounting Flange	Shaft
<b>9ADB</b>	European 4-bolt	Taper 1:8
<b>9FDB</b>	German PTO	Taper 1:5
<b>94DB</b>	German 4-bolt	Taper 1:5
<b>9HDB</b>	SAE A	Taper 1:8
<b>9JDB</b>	SAE A	Parallel

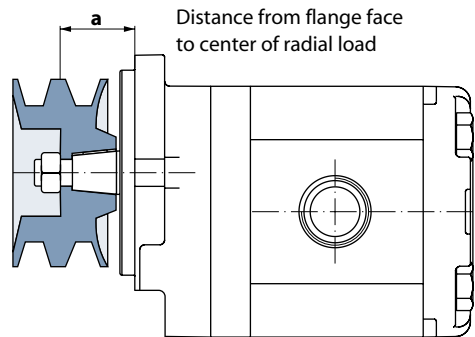
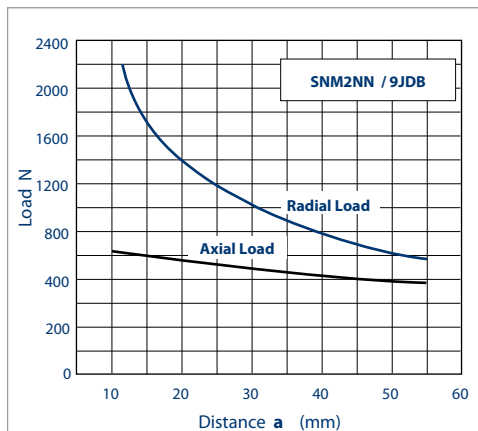
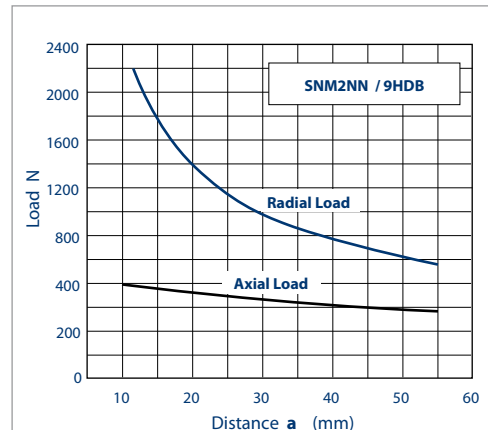
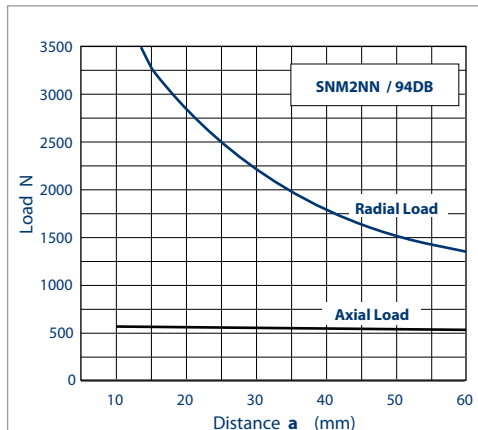
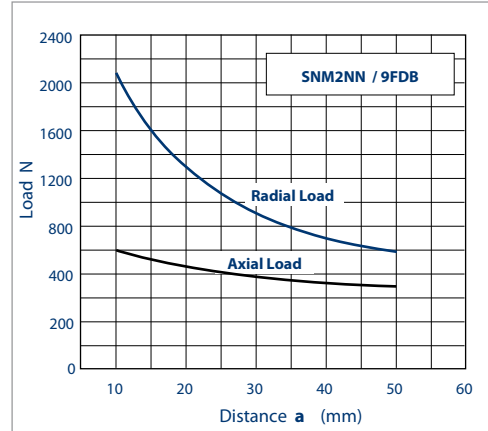
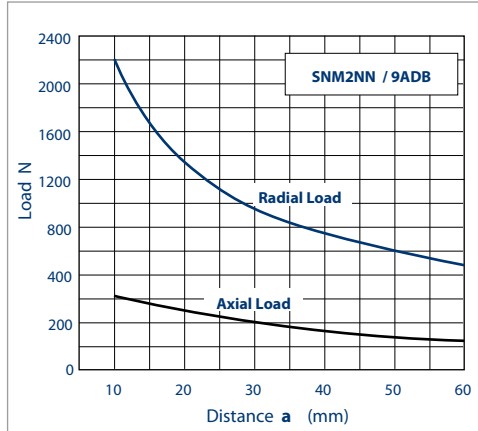
\* Codes represent assembly (complete motor with outrigger bearing).

*The table above* shows applicable variant codes for ordering motors with outrigger bearing. Refer to *Model Code*, pages 30 and 31 for more information.

**Outrigger bearing  
assembly – SNM2NN  
(continued)**

The graphs below show allowable shaft loads for 1000 hour life at 1500 min<sup>-1</sup> (rpm) versus distance from flange face to center of radial load.

Radial load vs distance from flange



P101 036E

P005 299E

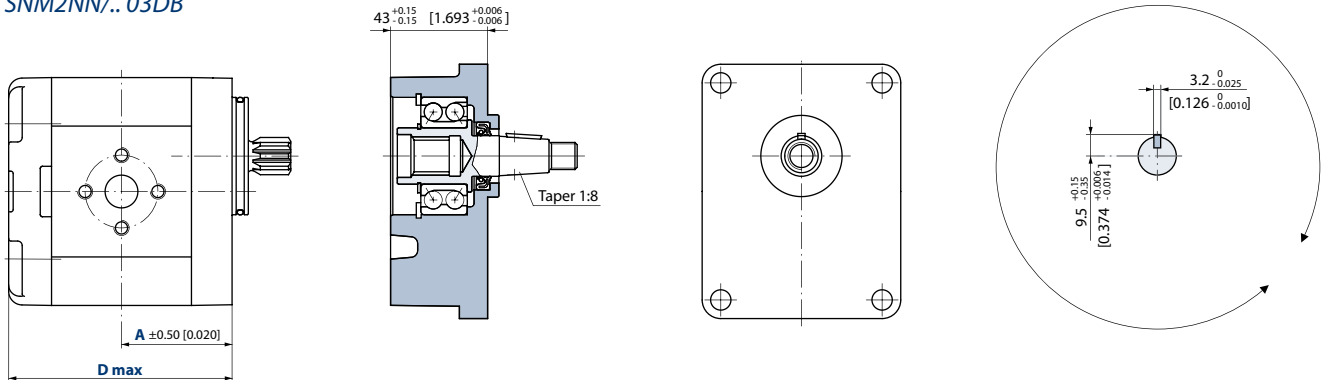


**Outrigger bearing assembly – SNM2NN (continued)**

**Dimensions**

SNM2NN/.. 9ADB  
SNM2NN/.. 03DB

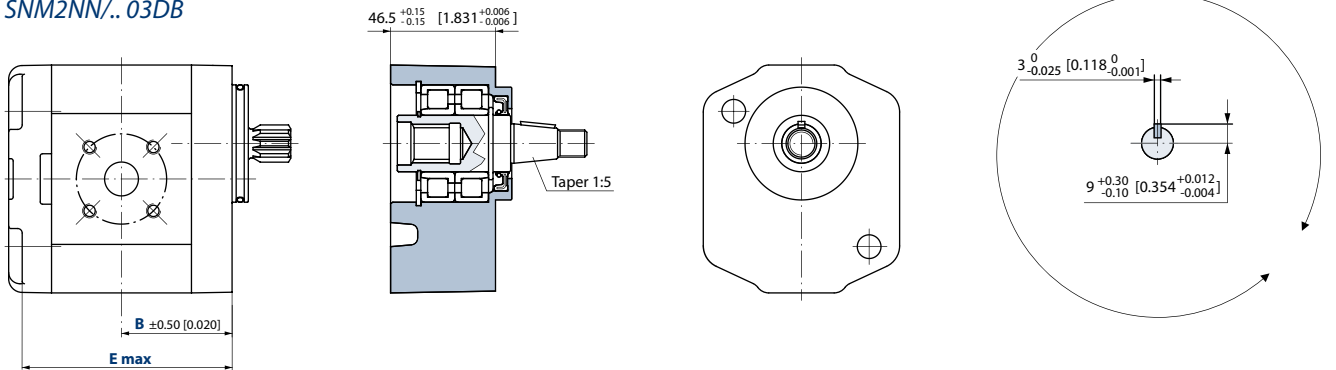
Outrigger bearing 9ADB



mm  
[in]

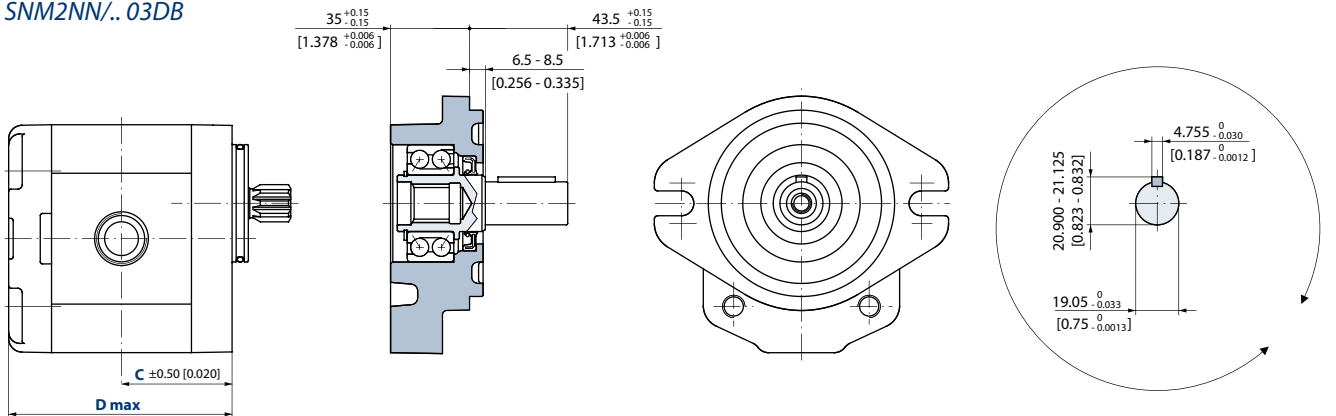
SNM2NN/.. 94DB  
SNM2NN/.. 03DB

Outrigger bearing 94DB



SNM2NN/.. 9JDB  
SNM2NN/.. 03DB

Outrigger bearing 9JDB



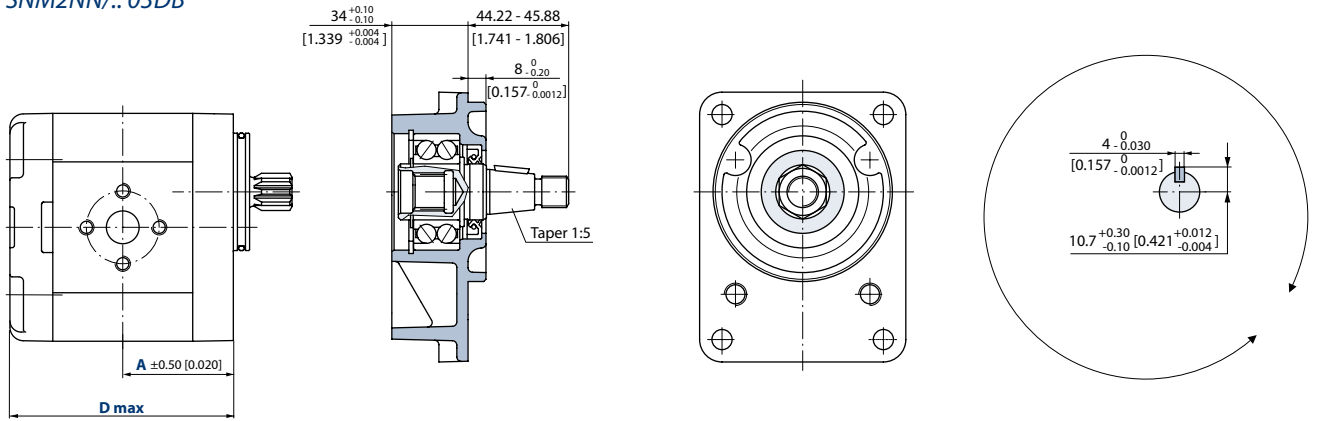
P005 276E

**Outrigger bearing assembly – SNM2NN (continued)**

**Dimensions (continued)**

SNM2NN/.. 9FDB  
SNM2NN/.. 03DB

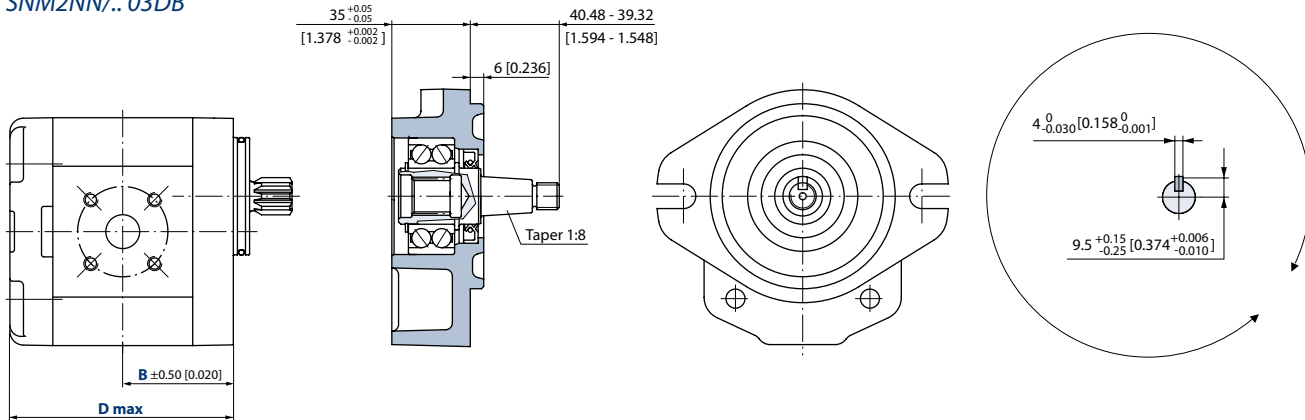
Outrigger bearing 9FDB



mm  
[in]

SNM2NN/.. 9HDB  
SNM2NN/.. 03DB

Outrigger bearing 9HDB



P005 277E

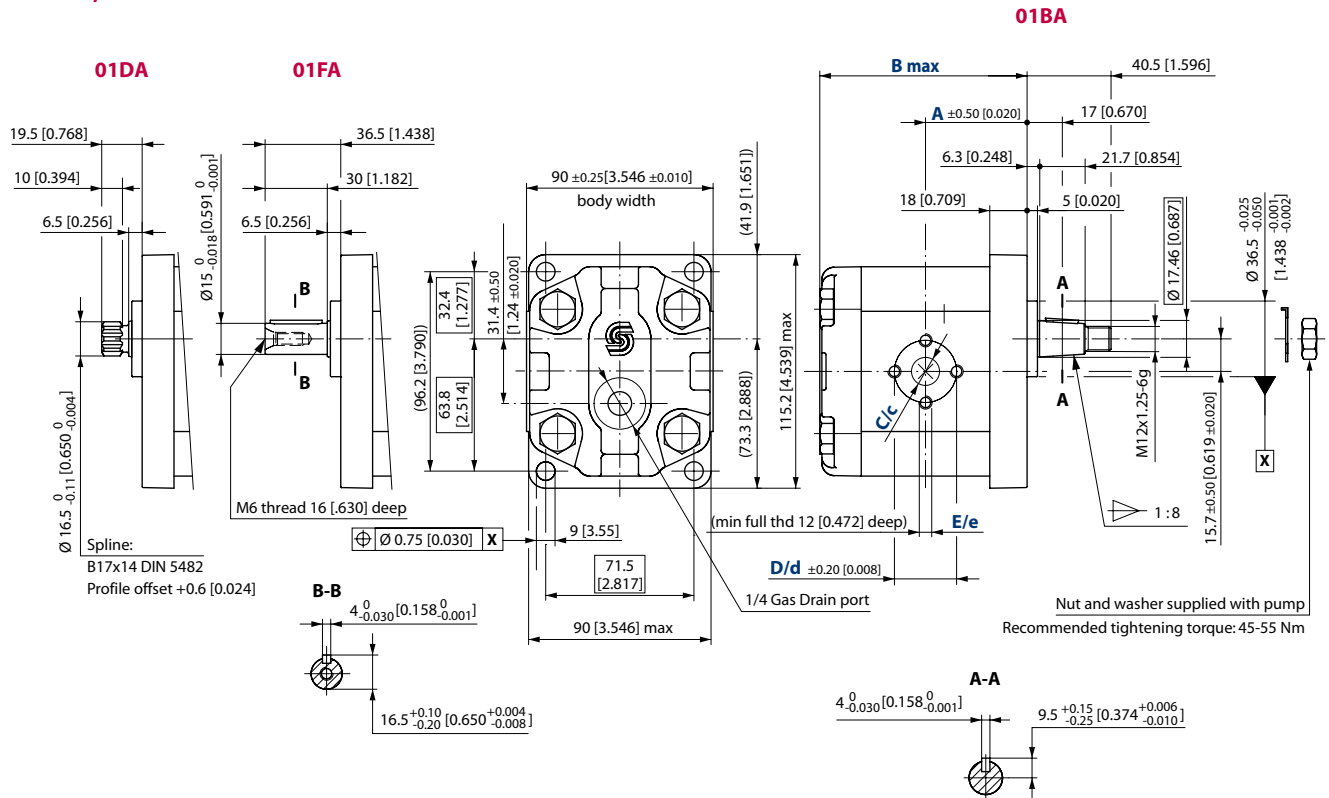
**Dimensions**

Frame size		6,0	8,0	011	014	017	019	022	025
Dimension	A	45 [1.772]	45 [1.772]	49 [1.929]	52 [2.047]	52 [2.047]	56 [2.205]	59 [2.323]	59 [2.323]
	B	38.6 [1.520]	40.6 [1.598]	45 [1.772]	45 [1.772]	45 [1.772]	45 [1.772]	52.5 [2.067]	62 [2.441]
	C	45 [1.772]	47 [1.850]	49 [1.929]	52 [2.047]	54 [2.126]	56 [2.205]	59 [2.323]	61 [2.402]
	D	93.5 [3.681]	97.5 [3.839]	101.5 [3.996]	107.5 [4.232]	111.5 [4.390]	115.5 [4.574]	121.5 [4.783]	125.5 [4.941]
	E	85 [3.346]	89 [3.504]	93 [3.661]	99 [3.897]	103 [4.055]	107 [4.212]	113 [4.448]	117 [4.606]

**SNM2NN, SNU2NN**  
**- 01DA, 01FA and 01BA**

Standard porting drawing for 01DA, 01FA and 01BA

mm  
 [in]



P005 070E

For unidirectional motors no case drain hole into the rear cover.

*Bidirectional motors dimensions – 01DA, 01FA and 01BA*

Frame size		6,0*	8,0	011	014	017	019	022	025
Dimension	<b>A</b>	45 [1.771]	49 [1.929]	52 [2.047]	56 [2.204]	59 [2.322]			
	<b>B</b>	93.5 [3.681]	97.5 [3.838]	101.5 [3.996]	107.5 [4.232]	111.5 [4.389]	121.5 [4.783]	125.5 [4.940]	
Inlet/Outlet	<b>C/c</b>	13.5 [0.531]				20 [0.787]			23.5 [0.925]
	<b>D/d</b>	30 [1.181]				40 [1.58]			
	<b>E/e</b>	M6				M8			

\* Before choosing this frame size, please apply to Sauer-Danfoss technical department.

For unidirectional SNU2NN dimensions, see *SNU2NN ports*, page 36.

*Model code examples and maximum shaft torque*

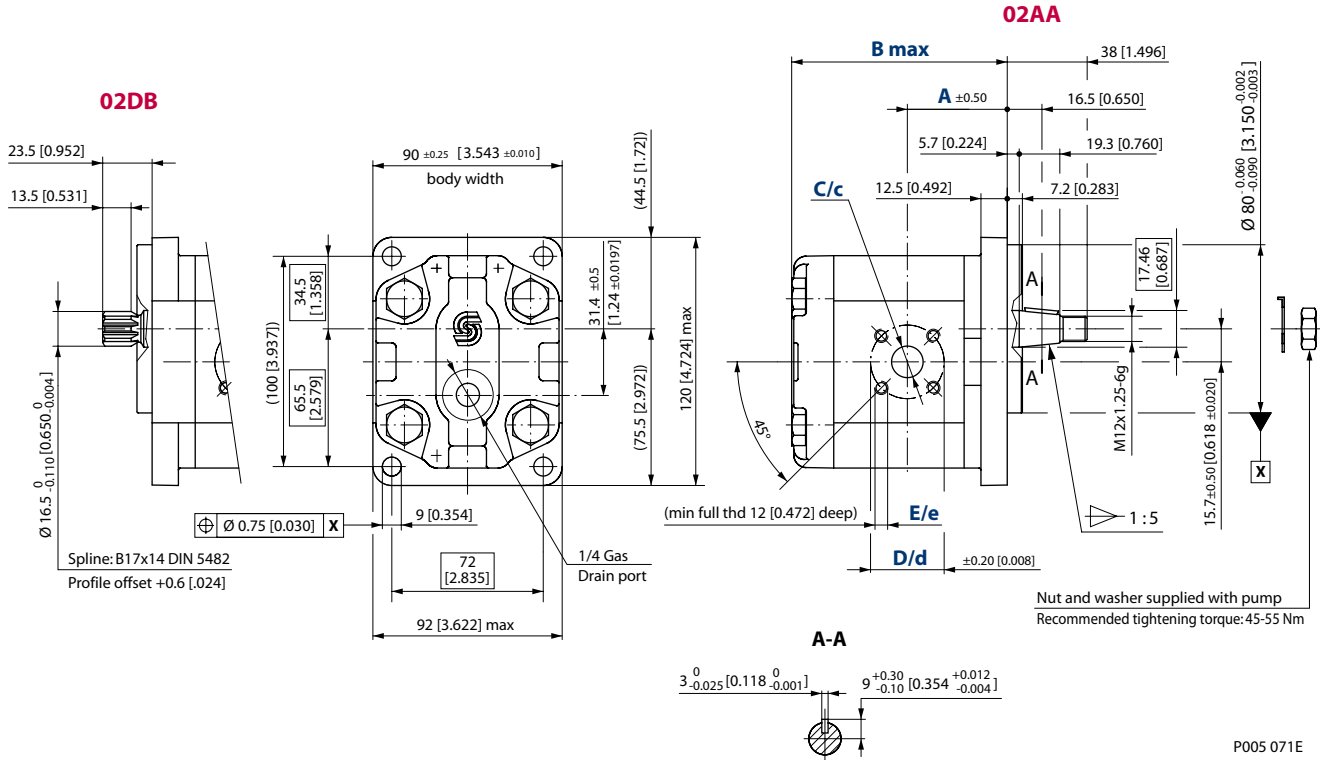
Flange/drive gear	Model code example	Maximum shaft torque
<b>01DA</b>	SNM2NN/8,0BN01DAM1C3C3NNNN/NNNNN	90 N•m [797 lb•in]
<b>01FA</b>	SNM2NN/022BN01FAM1C7C7NNNN/NNNNN	90 N•m [797 lb•in]
<b>01BA</b>	SNM2NN/017BN01BAM1C7C7NNNN/NNNNN	150 N•m [1328 lb•in]

For further details on ordering, see *Model Code*, pages 28÷30.

**SNM2NN, SNU2NN**  
**- 02DB and 02AA**

Standard porting drawing for 02DB and 02AA

mm  
 [in]



For unidirectional motors no case drain hole into the rear cover.

*Bidirectional motors dimensions - 02DB and 02AA*

Frame size		6,0*	8,0	011	014	017	019	022	025	
Dimension	A	41.1 [1.618]	43.1 [1.697]	47.5 [1.870]	47.5 [1.870]	47.5 [1.870]	47.5 [1.870]	55 [2.165]	64.5 [2.539]	
	B	96 [3.780]	100 [3.937]	104 [4.094]	110 [4.331]	114 [4.488]	118 [4.646]	124 [4.882]	128 [5.039]	
Inlet/Outlet	C/c	15 [0.591]					20 [0.79]			
	D/d	35 [1.38]					40 [1.58]			
	E/e	M6								

\* Before choosing this frame size, please apply to Sauer-Danfoss technical department.

For unidirectional SNU2NN dimensions, see *SNU2NN ports*, page 36.

*Model code examples and maximum shaft torque*

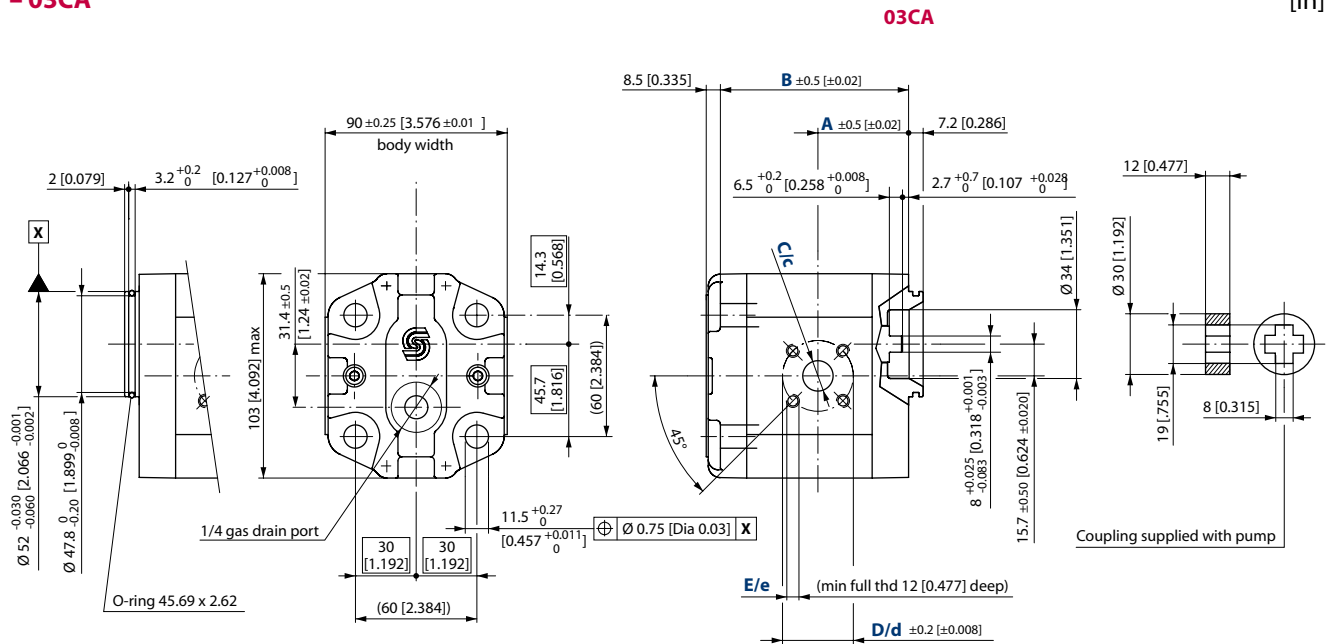
Flange/drive gear	Model code example	Maximum shaft torque
<b>02DB</b>	SNM2NN/025BN02DBM1B7B7NNNN/NNNNN	90 N·m [797 lb·in]
<b>02AA</b>	SNM2NN/8,0BN02AAM1B5B5NNNN/NNNNN	140 N·m [1239 lb·in]

For further details on ordering, see *Model Code*, pages 28÷30.

**SNM2NN, SNU2NN**  
**- 03CA**

Standard porting drawing for 03CA

mm  
 [in]



P005 072E

For unidirectional motors no case drain hole into the rear cover.

*Bidirectional motors dimensions – 03CA*

Frame size	6,0*	8,0	011	014	017	019	022	025	
Dimension	<b>A</b>	38.6 [1.520]	40.6 [1.598]	45 [1.772]			52.5 [2.067]	62 [2.441]	
	<b>B</b>	85 [3.364]	89 [3.503]	93 [3.661]	99 [3.897]	103 [4.055]	107 [4.212]	113 [4.448]	117 [4.606]
Inlet/Outlet	<b>C/c</b>	15 [0.591]					20 [0.79]		
	<b>D/d</b>	35 [1.38]					40 [1.58]		
	<b>E/e</b>	M6							

\* Before choosing this frame size, please apply to Sauer-Danfoss technical department.

For unidirectional SNU2NN dimensions, see *SNU2NN ports*, page 36.

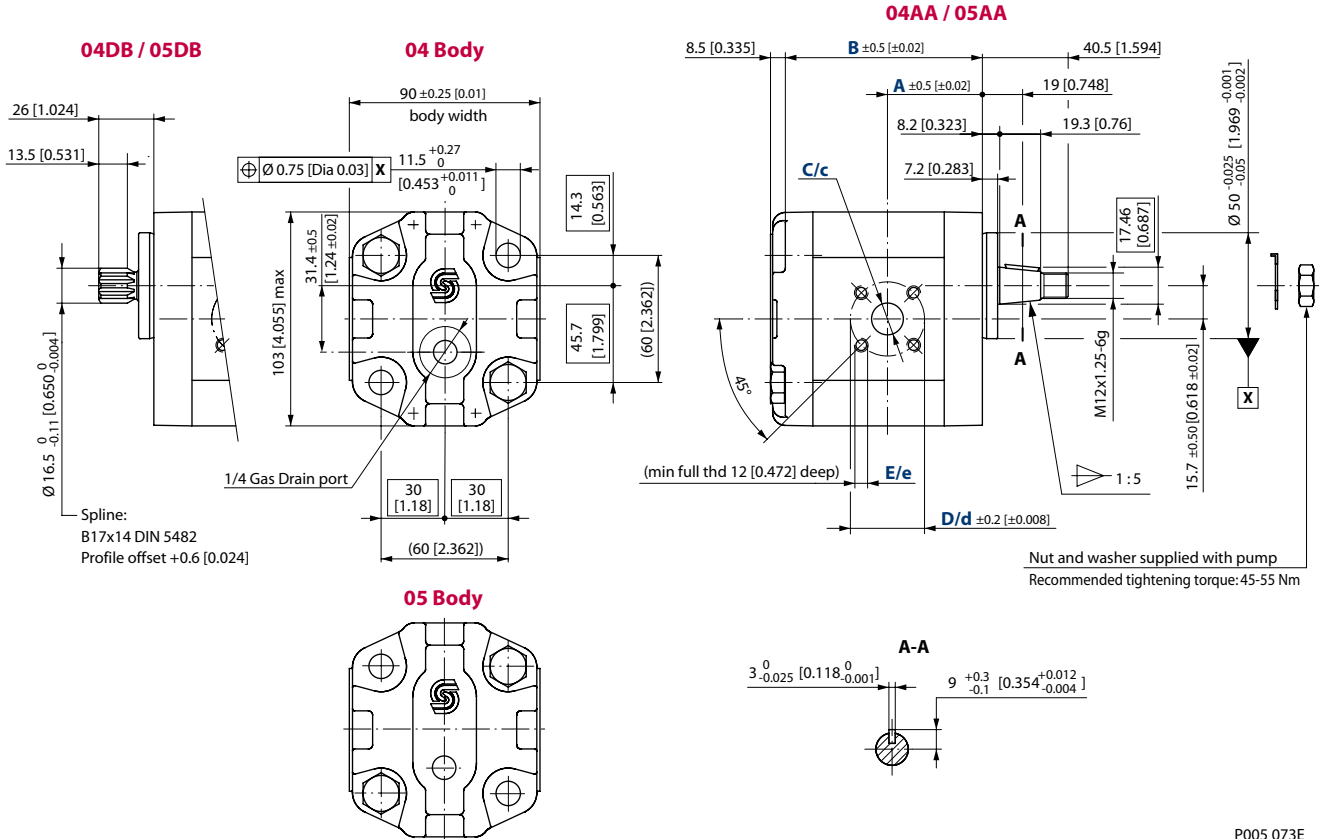
*Model code examples and maximum shaft torque*

Flange/drive gear	Model code example	Maximum shaft torque
<b>03CA</b>	SNM2NN/014BN03CAM3B5B5NNNN/NNNNN	70 N•m [620 lb•in]

For further details on ordering, see *Model Code*, pages 28÷30.

**SNM2NN, SNU2NN-04DB/ 05DB and 04AA/05AA** Standard porting drawing for 04DB/05DB and 04AA/05AA

mm  
 [in]



P005 073E

For unidirectional motors no case drain hole into the rear cover.

*Bidirectional motors dimensions – 04/05DB and 04/05AA*

Frame size	6,0*	8,0	011	014	017	019	022	025	
Dimension	<b>A</b>	38.6 [1.520]	40.6 [1.598]	45 [1.772]			52.5 [2.067]	62 [2.441]	
	<b>B</b>	85 [3.364]	89 [3.503]	93 [3.661]	99 [3.897]	103 [4.055]	107 [4.212]	113 [4.448]	117 [4.606]
Inlet/Outlet	<b>C/c</b>	15 [0.591]					20 [0.79]		
	<b>D/d</b>	35 [1.38]					40 [1.58]		
	<b>E/e</b>	M6							

\* Before choosing this frame size, please apply to Sauer-Danfoss technical department.

For unidirectional SNU2NN dimensions, see *SNU2NN ports*, page 36.

*Model code examples and maximum shaft torque*

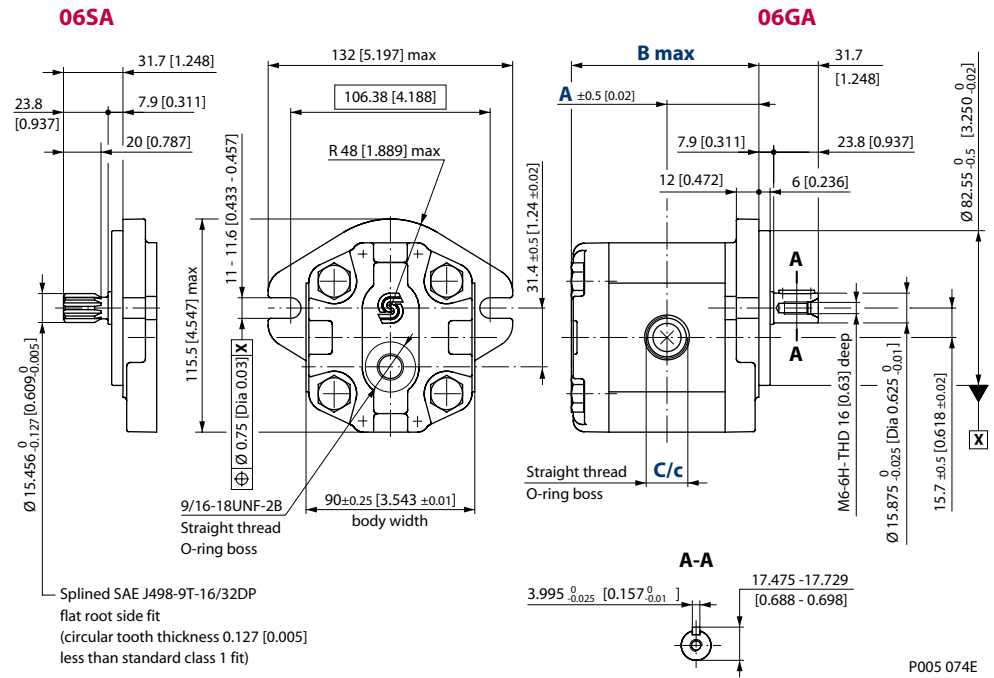
Flange/drive gear	Model code example	Maximum shaft torque
<b>04DB</b>	SNM2NN/8,0BN04DBAM1B5B5NNNN/NNNNN	130 N•m [1151 lb•in]
<b>05DB</b>	SNM2NN/017BN05DBM1B5B5NNNN/NNNNN	
<b>04AA</b>	SNM2NN/8,0BN04AAM1B5B5NNNN/NNNNN	140 N•m [1239 lb•in]
<b>05AA</b>	SNM2NN/017BN05AAM1B5B5NNNN/NNNNN	

For further details on ordering, see *Model Code*, pages 28÷30.

SNM2NN, SNU2NN,  
 SKU2NN – 06SA, 06GA

Standard porting drawing for 06SA and 06GA

mm  
 [in]



P005 074E

For unidirectional motors no case drain hole into the rear cover.

*Bidirectional motors dimensions – 06SA and 06GA*

Frame size	6,0	8,0	011	014	017	019	022	025	
Dimension	A	45 [1.772]	47 [1.850]	49 [1.920]	52 [2.047]	54 [2.205]	56 [2.205]	59 [2.323]	61 [2.402]
	B	93.5 [3.681]	97.5 [3.839]	101.5 [3.996]	107.5 [4.232]	111.5 [4.390]	115.5 [4.547]	121.5 [4.783]	125.5 [4.941]
Inlet/Outlet	C/c					7/8-14UNF-2B, 16.7 [0.658] deep			
						1 1/16-12UNF-2B, 18.0 [0.709] deep			

\* Before choosing this frame size, please apply to Sauer-Danfoss technical department.

For unidirectional SNU2NN dimensions, see *SNU2NN ports*, page 36.

*Model code examples and maximum shaft torque*

Flange/drive gear	Model code example	Maximum shaft torque
06SA	SNM2NN/8,0BN06SAM1E5E5NNNN/NNNNN	75 N•m [664 lb•in]
06GA	SNM2NN/017BN06GAM6E5E5NNNN/NNNNN	80 N•m [708 lb•in]

For further details on ordering, see *Model Code*, pages 28÷30.

**Motor design****SNM3NN**

SNM3NN is the Group 3 bidirectional motor available in the whole displacements range from 22 up to 90 cm<sup>3</sup>/rev [1.35 up to 5.38 in<sup>3</sup>/rev].

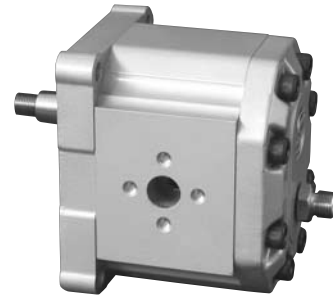
Configurations include European and SAE flanges and shafts (01BA, 01FA, 01DA, 02AA, 02FA, 02DB, 03BB, 03FB, 06AA, 06DD, 07BC, 07GA, 07SA).

**SNU3NN**

SNU3NN is the Group 3 unidirectional motor available in the whole displacements range from 22 up to 90 cm<sup>3</sup>/rev [1.35 up to 5.38 in<sup>3</sup>/rev].

The SNU3NN motor construction is derived from the correspondent pump SNP3.

Configurations include European and SAE flanges and shafts (01BA, 01FA, 01DA, 02AA, 02FA, 02DB, 03BB, 03FB, 03DB, 06AA, 06SA, 07BC, 07GA, 07SA).

*SNM3NN 01BA*

F005 217

*SNU3NN 01BA (cut away)*

F005 073



**Technical data**

*This table* details the technical data for Group 3 gear motors based on the model and displacement configuration.

*Technical data for Group 3 gear motors*

		Frame size									
		022	026	033	038	044	048	055	063	075	090
Displacement	cm <sup>3</sup> /rev [in <sup>3</sup> /rev]	22.1 [1.35]	26.2 [1.60]	33.1 [2.02]	37.9 [2.32]	44.1 [2.69]	48.3 [2.93]	55.2 [3.36]	63.4 [3.87]	74.4 [4.54]	88.2 [5.38]
<b>SNU3NN (unidirectional)</b>											
Peak pressure	bar [psi]	270 [3915]	270 [3915]	270 [3915]	270 [3915]	270 [3915]	250 [3625]	230 [3336]	210 [3045]	190 [2755]	170 [2465]
Rated pressure		250 [3625]	250 [3625]	250 [3625]	250 [3625]	250 [3625]	230 [3336]	210 [3045]	190 [2755]	170 [2465]	150 [2175]
Minimum speed	min <sup>-1</sup> (rpm)	800	800	800	800	800	800	800	600	600	600
Maximum speed		2500	2500	2500	2500	2300	2300	2300	2300	2100	2100
<b>SNM3NN (bidirectional) motor in parallel</b>											
Peak pressure	bar [psi]	270 [3915]	270 [3915]	270 [3915]	270 [3915]	270 [3915]	250 [3625]	230 [3336]	210 [3045]	190 [2755]	170 [2465]
Rated pressure		250 [3625]	250 [3625]	250 [3625]	250 [3625]	250 [3625]	230 [3336]	210 [3045]	190 [2755]	170 [2465]	150 [2175]
Minimum speed	min <sup>-1</sup> (rpm)	800	800	800	800	800	800	800	800	800	800
Maximum speed		2500	2500	2500	2500	2300	2300	2300	2300	2100	2100
<b>SNM3NN (bidirectional) motor in series</b>											
Peak pressure	bar [psi]	250 [3625]	250 [3625]	250 [3625]	250 [3625]	250 [3625]	230 [3336]	210 [3045]	190 [2755]	170 [2465]	150 [2175]
Rated pressure		250 [3625]	250 [3625]	250 [3625]	250 [3625]	250 [3625]	230 [3336]	210 [3045]	190 [2755]	170 [2465]	150 [2175]
Minimum speed	min <sup>-1</sup> (rpm)	800	800	800	800	800	800	800	800	800	800
Maximum speed		2500	2500	2500	2500	2300	2300	2200	2100	2100	2100
<b>All (SNU3NN, SNM3NN)</b>											
Weight	kg [lb]	6.8 [15.0]	6.8 [15.0]	7.2 [15.8]	7.3 [16.1]	7.5 [16.5]	7.6 [16.8]	7.8 [17.3]	8.1 [17.9]	8.5 [18.7]	8.9 [19.6]
Moment of inertia of rotating components	x 10 <sup>-6</sup> kg·m <sup>2</sup> [x 10 <sup>-6</sup> lb·ft <sup>2</sup> ]	198 [4698]	216 [5126]	246 [5837]	267.2 [6341]	294.2 [6981]	312.2 [7408]	342.3 [8123]	378.3 [8977]	426.4 [10 118]	486.5 [11 545]

1 kg·m<sup>2</sup> = 23.68 lb·ft<sup>2</sup>

**⚠ Caution**

The rated and peak pressure mentioned are for motors with flanged ports only. When threaded ports are required a de-rated performance has to be considered. To verify the compliance of an high pressure application with a threaded ports pump apply to a Sauer-Danfoss representative.

Model code



**A** Type

<b>SNM3NN</b>	Standard bidirectional gear motor
<b>SNM3GN</b>	Bidirectional gear motor with anti-cavitation check valve
<b>SNU3NN</b>	Standard unidirectional gear motor
<b>SNU3GN</b>	Unidirectional gear motor with anti-cavitation check valve

**B** Displacement

<b>022</b>	22.1 cm <sup>3</sup> /rev [1.35 in <sup>3</sup> /rev]
<b>026</b>	26.2 cm <sup>3</sup> /rev [1.60 in <sup>3</sup> /rev]
<b>033</b>	33.1 cm <sup>3</sup> /rev [2.02 in <sup>3</sup> /rev]
<b>038</b>	37.9 cm <sup>3</sup> /rev [2.32 in <sup>3</sup> /rev]
<b>044</b>	44.1 cm <sup>3</sup> /rev [2.69 in <sup>3</sup> /rev]
<b>048</b>	48.3 cm <sup>3</sup> /rev [2.93 in <sup>3</sup> /rev]
<b>055</b>	55.1 cm <sup>3</sup> /rev [3.36 in <sup>3</sup> /rev]
<b>063</b>	63.4 cm <sup>3</sup> /rev [3.87 in <sup>3</sup> /rev]
<b>075</b>	74.4 cm <sup>3</sup> /rev [4.54 in <sup>3</sup> /rev]
<b>090</b>	88.2 cm <sup>3</sup> /rev [5.38 in <sup>3</sup> /rev]

**C** Direction of rotation

<b>R</b>	Right hand (clockwise)
<b>L</b>	Left hand (counterclockwise)
<b>B</b>	Bidirectional

**D** Version

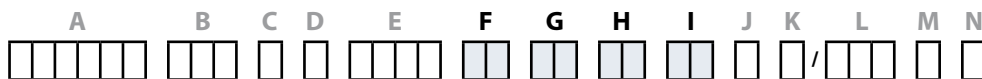
<b>N</b>	Standard version
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**E** Mounting flange and shaft

Code	Description	SNM3NN	SNU3NN	SNM3GN
<b>01BA</b>	European 01 4-bolt flange / Tapered shaft 1:8	●	●	●
<b>02BA</b>	European 02 4-bolt flange / Tapered shaft 1:8	●	○	○
<b>03BB</b>	European 03 4-bolt flange / Tapered shaft 1:8	●	●	○
<b>06AA</b>	German 4-bolt flange / Tapered shaft 1:5	●	●	○
<b>07BC</b>	SAE B flange / Tapered shaft 1:8	●	○	○
<b>01FA</b>	European 01 4-bolt flange / Parallel shaft 20 mm [0.787 in]	●	●	○
<b>02FA</b>	European 02 4-bolt flange / Parallel shaft 20 mm [0.787 in]	○	○	○
<b>03FB</b>	European 03 4-bolt flange / Parallel shaft 22 mm [0.866 in]	●	○	○
<b>07GA</b>	SAE B flange / Parallel shaft 22.225 mm [0.875 in]	●	●	○
<b>01DA</b>	European 01 4-bolt flange / DIN splined shaft	●	○	○
<b>02DA</b>	European 02 4-bolt flange / DIN splined shaft	○	○	○
<b>06DD</b>	German 4-bolt flange / DIN splined shaft	●	○	○
<b>07SA</b>	SAE B flange / SAE splined shaft	●	●	○

Legend:	
●	= Standard
○	= Optional
-	= Not Available

Model code (continued)



**F** Rear cover

<b>P1</b>	Standard cover for unidirectional gear motor
<b>M1</b>	Standard cover for motor drain M14x1.5
<b>M6</b>	Cover for motor drain 1/16-18UNF-2B

**G** Inlet port

**H** Outlet port

<b>A2</b>	18.5 x 22.23 x 47.63 x 3/8-16UNC	SAE flanged port
<b>A3</b>	25.4 x 26.19 x 52.37 x 3/8-16UNC	
<b>A4</b>	31.8 x 30.18 x 58.72 x 7/16-14UNC	
<b>A5</b>	37.5/27 x 35.71 x 69.85 x 1/2-13UNC	
<b>B7</b>	20 x 40 x M6	
<b>BA</b>	18 x 55 x M8	Flanged port, 4-threaded holes in X pattern, in the center or off-set of the body
<b>BB</b>	27 x 55 x M8	
<b>BC</b>	36/27 x 55 x M8	
<b>C3</b>	13.5 x 30 x M6	
<b>C7</b>	20 x 40 x M8	Flanged port, 4-threaded holes in + pattern, (European standard ports)
<b>CA</b>	27 x 51 x M10	
<b>CD</b>	36 x 62 x M10	
<b>CZ</b>	27 x 51 x M10 (2 vertical holes)	
<b>E6</b>	1-1/16-12UN	
<b>E8</b>	1-5/16-12UN	
<b>E9</b>	1-5/8-12UN	
<b>EA</b>	1-7/8-12UN	
<b>F5</b>	3/4 GAS	Threaded GAS (BSPP) port
<b>F6</b>	1 GAS	
<b>F7</b>	1-1/4 GAS	
<b>G7</b>	20 x 40 x 5/16-18UNC	
<b>GA</b>	27 x 51 x 3/8-16UNC	
<b>M6</b>	31 x 30,18 x 58,72 x M10	SAE flanged port - Threaded metric port ISO6149
<b>MF</b>	25 x 52,37 x 26,19 x M8	
<b>MH</b>	31 x 30,18 x 58,72 x M10 deep 18 mm	
<b>MN</b>	31 x 30,18 x 58,72 x M10 deep 12 mm	

For more information see *Port dimensions*, pages 58+60.

**I** Port position and variant body

<b>NN</b>	Std from catalogue
<b>YY</b>	Port Bx-Bx for flange SAE off-set from center of body as per catalogue
<b>ZZ</b>	Port type Bx-Bx in center of the body

Model code (continued)



**J** Sealing

<b>N</b>	Standard Buna seal
<b>D</b>	Buna+VITON shaft seal with dust lip

**K** Screws

<b>N</b>	Standard screws
<b>A</b>	Galvanized screws+nuts-washers
<b>B</b>	DACROMET/GEOMET screws

**L** Set valve

<b>NNN</b>	No valve
<b>V**</b>	Integral RV-Pressure setting. Motor speed for relief valve setting (min <sup>-1</sup> [rpm])

**M** Marking

<b>N</b>	Standard marking
<b>A</b>	Standard marking + Customer Code
<b>Z</b>	Without marking

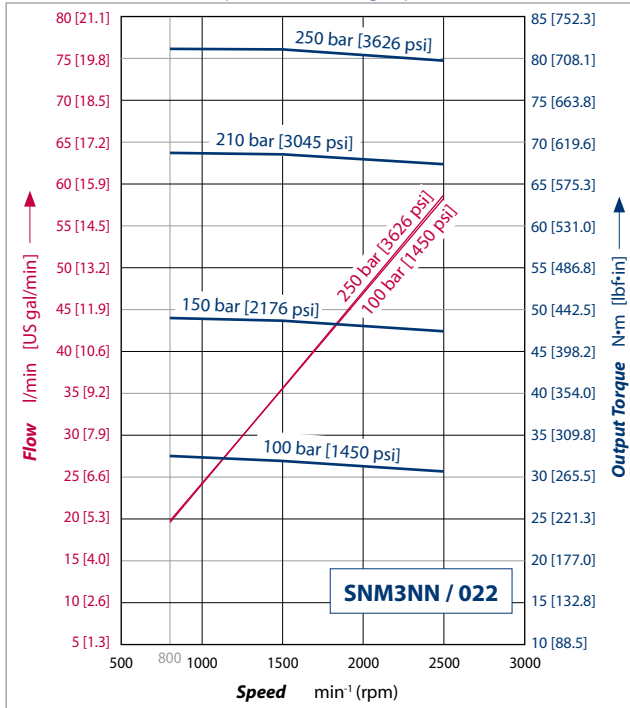
**N** Mark position

<b>N</b>	Standard marking position
<b>A</b>	Mark on the bottom ref. to drive gear

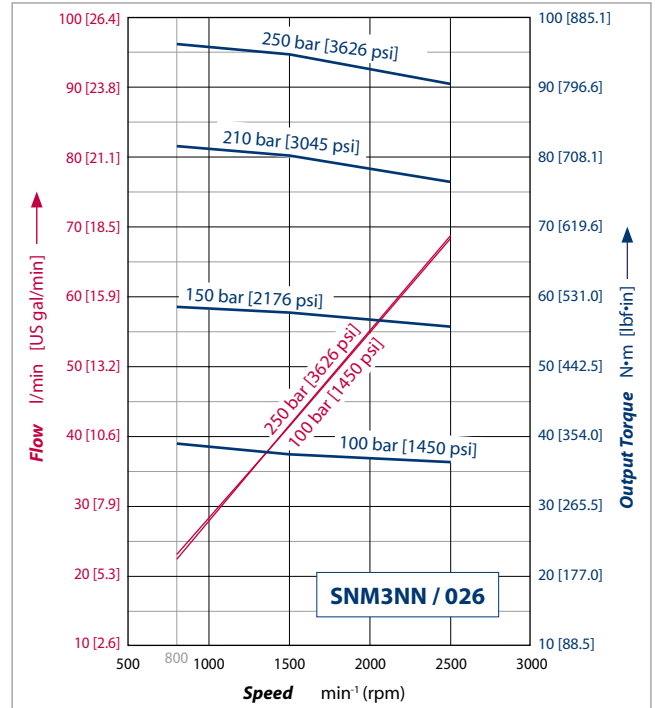
**Motor performance graphs**

The graphs on the next pages provide typical inlet flow and output power for Group 3 motors at various working pressures. Data were taken using ISO VG46 petroleum / mineral based fluid at 50 °C [122 °F] (viscosity = 28 mm<sup>2</sup>/s [132 SUS]).

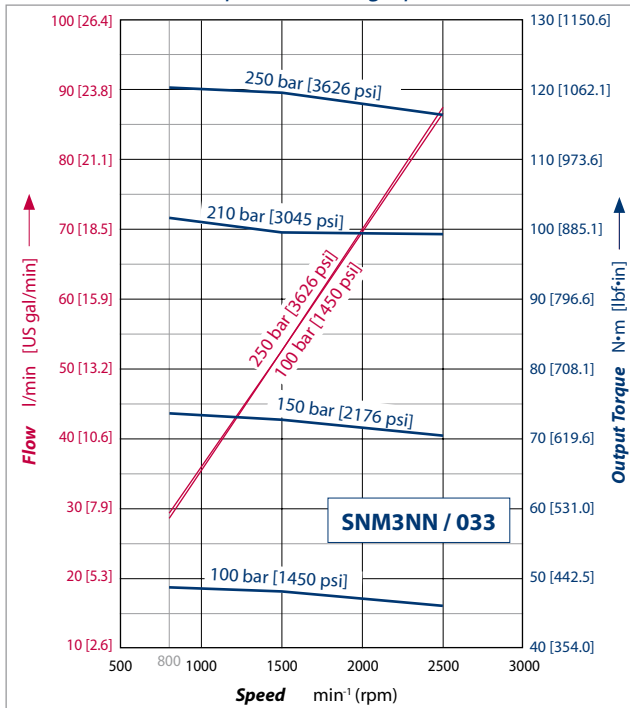
*SNM3NN/022 motor performance graph*



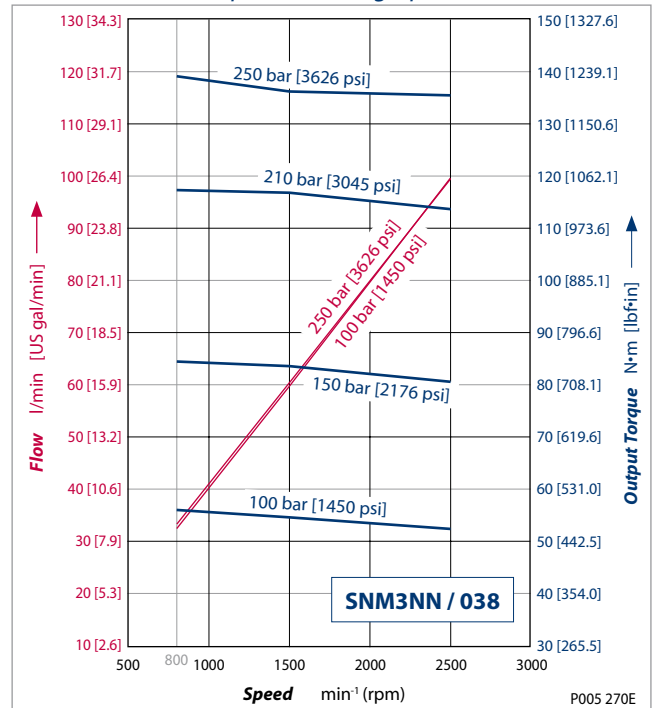
*SNM3NN/026 motor performance graph*



*SNM3NN/033 motor performance graph*

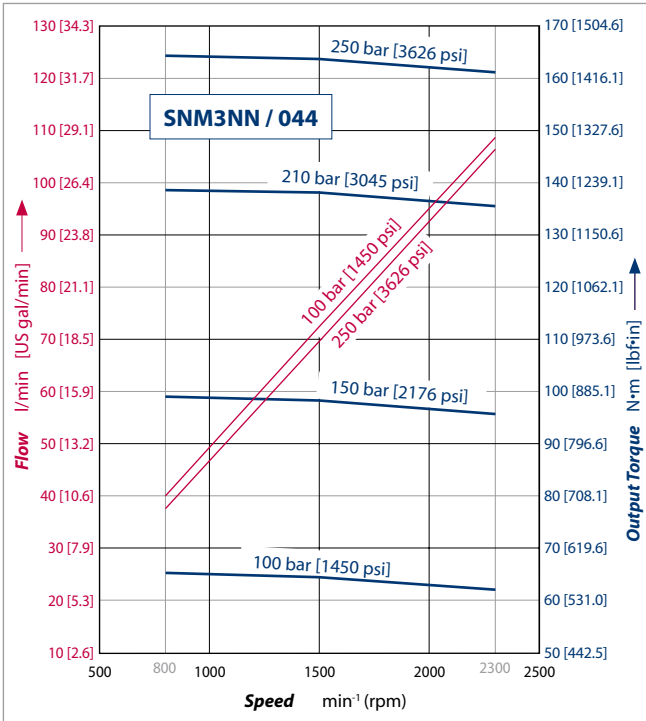


*SNM3NN/038 motor performance graph*

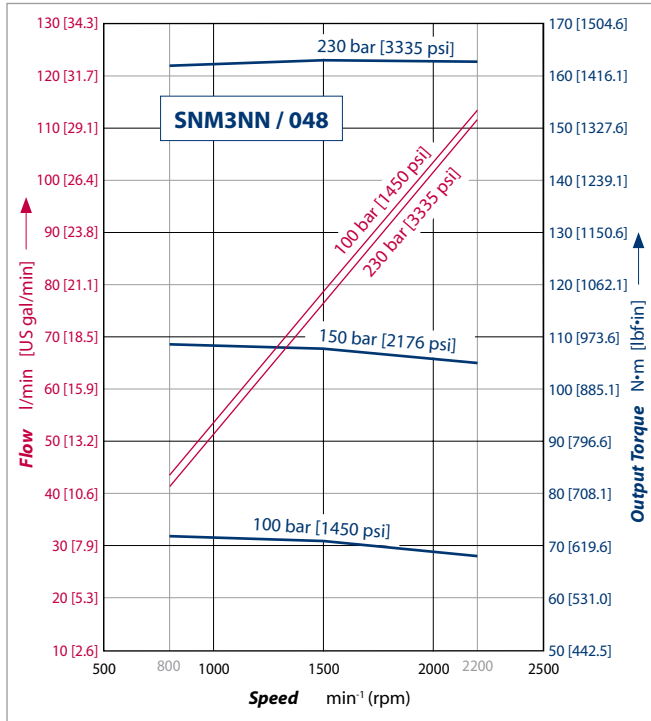


**Motor performance graphs (continued)**

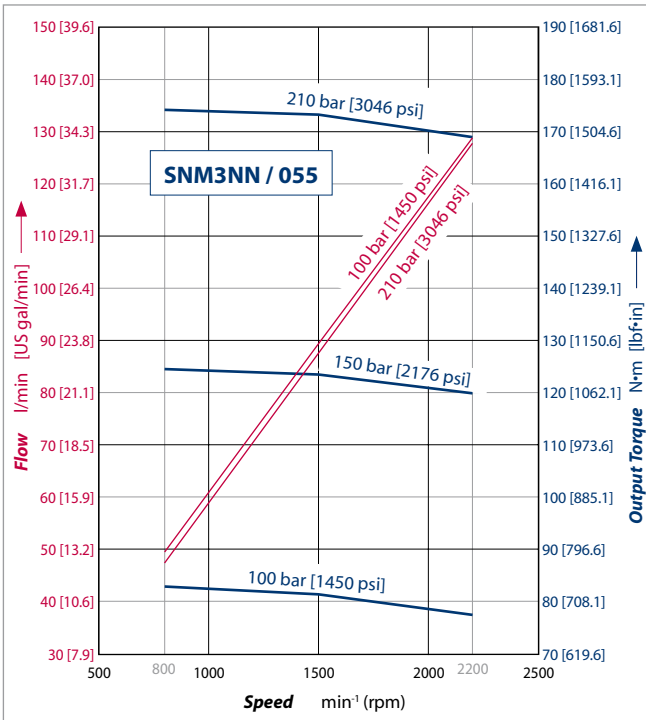
*SNM3NN/044 motor performance graph*



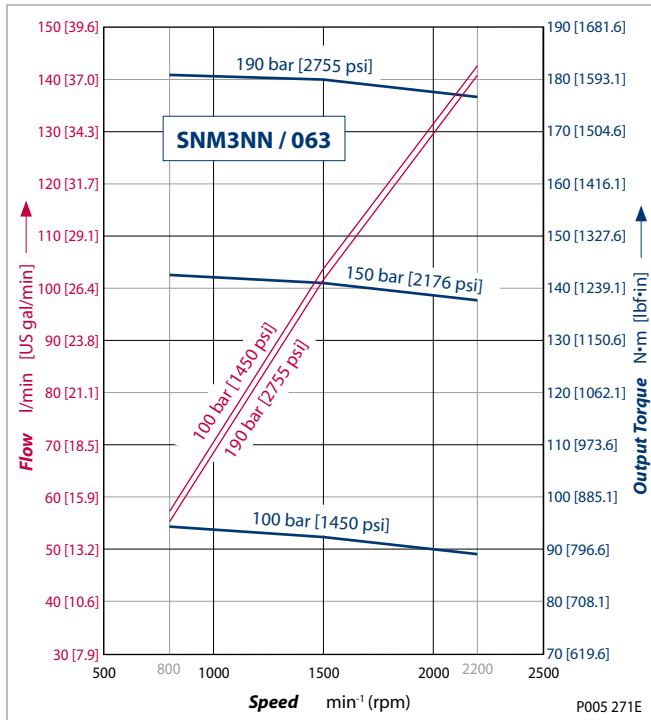
*SNM3NN/048 motor performance graph*



*SNM3NN/055 motor performance graph*



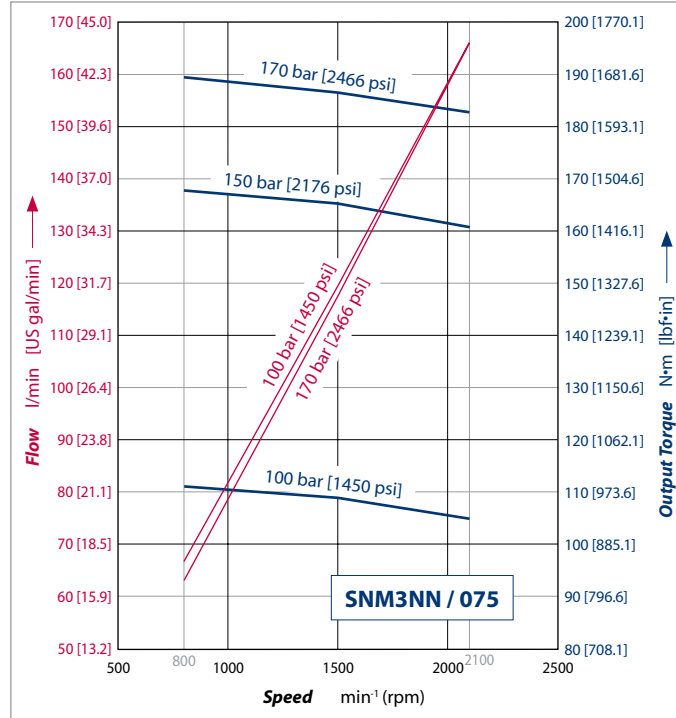
*SNM3NN/063 motor performance graph*



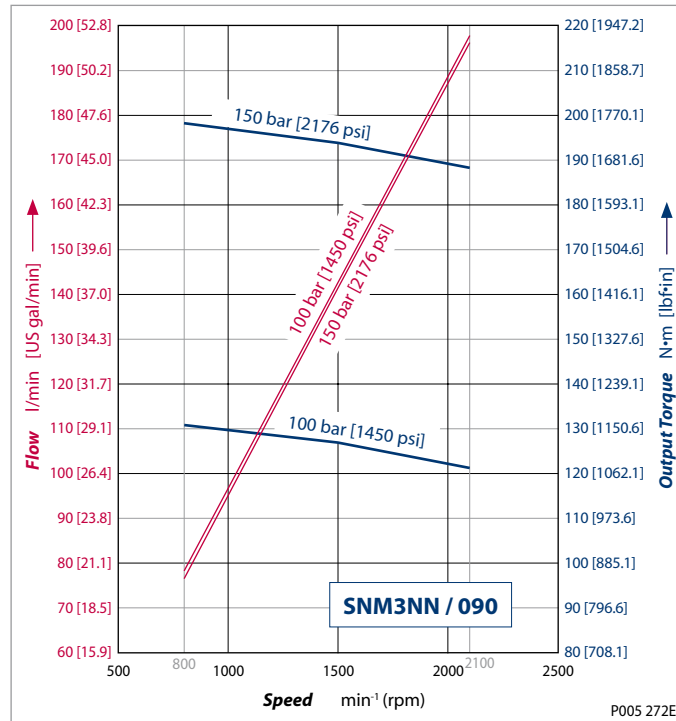
P005 271E

Motor performance graphs (continued)

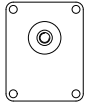
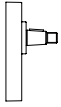
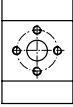
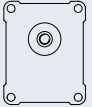
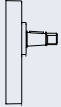
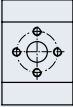
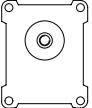
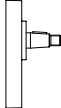
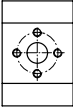
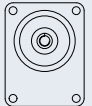
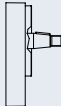
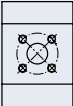
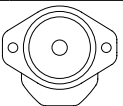
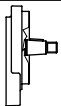
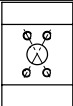
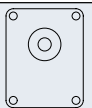
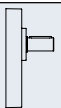
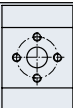
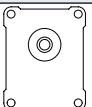
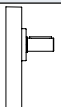
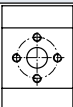
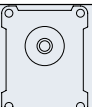
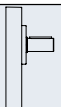

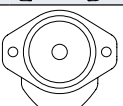
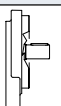
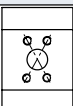
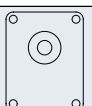
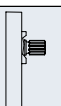

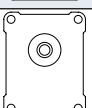
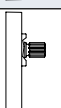
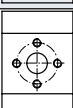
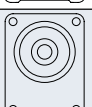
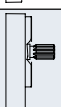
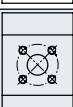
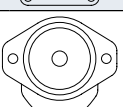
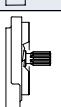
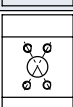
SNM3NN/075 motor performance graph



SNM3NN/090 motor performance graph



**Flange, shaft and port configurations**

Motor	Code	Flange	Shaft	Port
SNM3NN SNU3NN SNM3GN	<b>01BA</b>	pilot Ø 50.8 mm [2.0 in] European 01 4-bolt 	1:8 tapered 	European flanged port + pattern 
SNM3NN SNU3NN SNM3GN	<b>02BA</b>	pilot Ø 50.8 mm [2.0 in] European 02 4-bolt 	1:8 tapered 	European flanged port + pattern 
SNM3NN SNU3NN SNM3GN	<b>03BB</b>	pilot Ø 60.3 mm [2.374 in] European 03 4-bolt 	1:8 tapered 	European flanged port + pattern 
SNM3NN SNU3NN SNM3GN	<b>06AA</b>	pilot Ø 105 mm [4.133 in] German 4-bolt 	1:5 tapered 	German std ports port <b>X</b> pattern 
SNM3NN SNU3NN SNM3GN	<b>07BC</b>	SAE B pilot Ø 101.6 2-bolt 	1:8 tapered 	Vertical four bolt flanged port 
SNM3NN SNU3NN SNM3GN	<b>01FA</b>	pilot Ø 50.8 mm [2.0 in] European 01 4-bolt 	Ø 20 mm [0.787 in] parallel 	European flanged port + pattern 
SNM3NN SNU3NN SNM3GN	<b>02FA</b>	pilot Ø 50.8 mm [2.0 in] European 02 4-bolt 	Ø 20 mm [0.787 in] parallel 	European flanged port + pattern 
SNM3NN SNU3NN SNM3GN	<b>03FB</b>	pilot Ø 60.3 mm [2.374 in] European 03 4-bolt 	Ø 22 mm [0.866 in] parallel 	European flanged port + pattern 
SNM3NN SNU3NN SNM3GN	<b>07GA</b>	SAE B pilot Ø 101.6 mm 2-bolt 	Ø 22.225 mm [0.875 in] parallel 	Vertical four bolt flanged port 
SNM3NN SNU3NN SNM3GN	<b>01DA</b>	pilot Ø 50.8 mm [2.0 in] European 01 4-bolt 	Splined shaft 13T – m 1.60 DIN 5482 – B22 x 19 	European flanged port + pattern 
SNM3NN SNU3NN SNM3GN	<b>02DB</b>	pilot Ø 50.8 mm [2.0 in] European 02 4-bolt 	Splined shaft 13T – m 1.60 DIN 5482 – B22 x 19 	European flanged port + pattern 
SNM3NN SNU3NN SNM3GN	<b>06DD</b>	pilot Ø 105 mm [4.133 in] German 4-bolt 	Splined shaft 15T – m 1.60 DIN 5482 – B28 x 25 	German std ports port <b>X</b> pattern 
SNM3NN SNU3NN SNM3GN	<b>07SA</b>	SAE B pilot Ø 101.6 mm 2-bolt 	Splined shaft SAE J498 13T – 16/32DP 	Vertical four bolt flanged port 



**Shaft and flange availability**

**Shaft and flange availability and torque capability**

This table details the standard Group 3 shafts and flange combinations that are currently available with the maximum shaft torque limits.

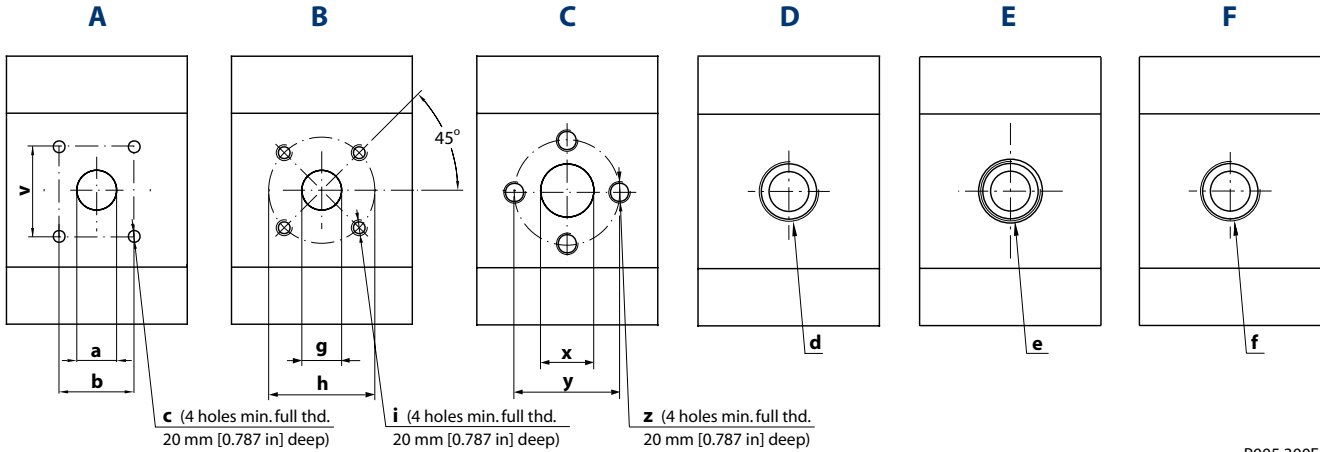
*Shaft and flange availability and torque capability*

Shaft		Mounting flange code with maximum torque in Nm [lb-in]				
Code	Description	01	02	03	06	07
<b>AA</b>	Taper 1:5	–	–	–	300 [2655]	–
<b>BA</b>	Taper 1:8	350 [3097]	350 [3097]	–	–	–
<b>BB</b>	Taper 1:8	–	–	500 [4425]	–	–
<b>BC</b>	Taper 1:8	–	–	–	–	300 [2655]
<b>DA</b>	Spline 13T DIN 5482-B22X19	290 [2566]	290 [2566]	–	–	–
<b>DD</b>	Spline 15T DIN 5482-B28X25	–	–	–	450 [3982]	–
<b>SA</b>	SAE spline 13T 16/32p	–	–	–	–	270 [2389]
<b>FA</b>	Parallel ø20 mm	210 [1858]	210 [1858]	–	–	–
<b>FB</b>	Parallel ø22.225 mm	–	–	300 [2655]	–	–
<b>GA</b>	Parallel ø22.225 mm	–	–	–	–	230 [2035]

**Ports dimensions**

*Bidirectional motor ports*

Available ports for Group 3 bidirectional motors



P005 300E

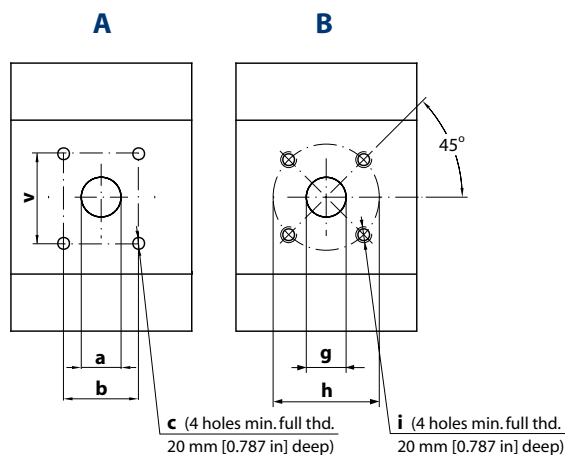
*Ports dimensions for bidirectional motors SNM3NN*

Port type	A			B			C			D	E	F		
Dimensions	a	b	v	c	g	h	i	x	y	z	d	e	f	
Frame size	<b>022</b>	25.4 [1.0]	26.19 [1.031]	52.37 [2.061]	$\frac{3}{8}$ -16UNC-2B	27 [1.063]	55 [2.165]	M8	20 [0.79]	40 [1.58]	M8	M26x1.5	$1\frac{5}{16}$ -12UN-2B	$\frac{3}{4}$ Gas (BSPP)
	<b>026</b>	25.4 [1.0]	26.19 [1.031]	52.37 [2.061]	$\frac{3}{8}$ -16UNC-2B	27 [1.063]	55 [2.165]	M8	20 [0.79]	40 [1.58]	M8	M26x1.5	$1\frac{5}{16}$ -12UN-2B	$\frac{3}{4}$ Gas (BSPP)
	<b>033</b>	31.8 [1.251]	30.18 [1.188]	58.72 [2.311]	$\frac{7}{16}$ -14UNC-2B	27 [1.063]	55 [2.165]	M8	27 [1.063]	51 [2.008]	M10	M33x2	$1\frac{5}{8}$ -12UN-2B	1 Gas (BSPP)
	<b>038</b>	31.8 [1.251]	30.18 [1.188]	58.72 [2.311]	$\frac{7}{16}$ -14UNC-2B	27 [1.063]	55 [2.165]	M8	27 [1.063]	51 [2.008]	M10	M33x2	$1\frac{5}{8}$ -12UN-2B	1 Gas (BSPP)
	<b>044</b>	31.8 [1.251]	30.18 [1.188]	58.72 [2.311]	$\frac{7}{16}$ -14UNC-2B	27 [1.063]	55 [2.165]	M8	27 [1.063]	51 [2.008]	M10	M33x2	$1\frac{5}{8}$ -12UN-2B	1 Gas (BSPP)
	<b>048</b>	31.8 [1.251]	30.18 [1.188]	58.72 [2.311]	$\frac{7}{16}$ -14UNC-2B	27 [1.063]	55 [2.165]	M8	27 [1.063]	51 [2.008]	M10	M33x2	$1\frac{5}{8}$ -12UN-2B	1 Gas (BSPP)
	<b>055</b>	31.8 [1.251]	30.18 [1.188]	58.72 [2.311]	$\frac{7}{16}$ -14UNC-2B	27 [1.063]	55 [2.165]	M8	27 [1.063]	51 [2.008]	M10	M33x2	$1\frac{5}{8}$ -12UN-2B	1 Gas (BSPP)
	<b>063</b>	31.8 [1.251]	30.18 [1.188]	58.72 [2.311]	$\frac{7}{16}$ -14UNC-2B	36 [1.417]	55 [2.165]	M8	36 [1.417]	62 [2.441]	M10	M33x2	$1\frac{5}{8}$ -12UN-2B	$1\frac{1}{4}$ Gas (BSPP)
	<b>075</b>	31.8 [1.251]	30.18 [1.188]	58.72 [2.311]	$\frac{7}{16}$ -14UNC-2B	36 [1.417]	55 [2.165]	M8	36 [1.417]	62 [2.441]	M10	M33x2	$1\frac{5}{8}$ -12UN-2B	$1\frac{1}{4}$ Gas (BSPP)
	<b>090</b>	31.8 [1.251]	30.18 [1.188]	58.72 [2.311]	$\frac{7}{16}$ -14UNC-2B	36 [1.417]	55 [2.165]	M8	36 [1.417]	62 [2.441]	M10	M33x2	$1\frac{5}{8}$ -12UN-2B	$1\frac{1}{4}$ Gas (BSPP)
<b>Drain</b>	M14 x 1.5										$\frac{9}{16}$ -18UNF-2B			

Ports dimensions  
 (continued)

Unidirectional motor ports

Available ports for Group 3 unidirectional motors



Ports dimensions for unidirectional motors SNU3NN

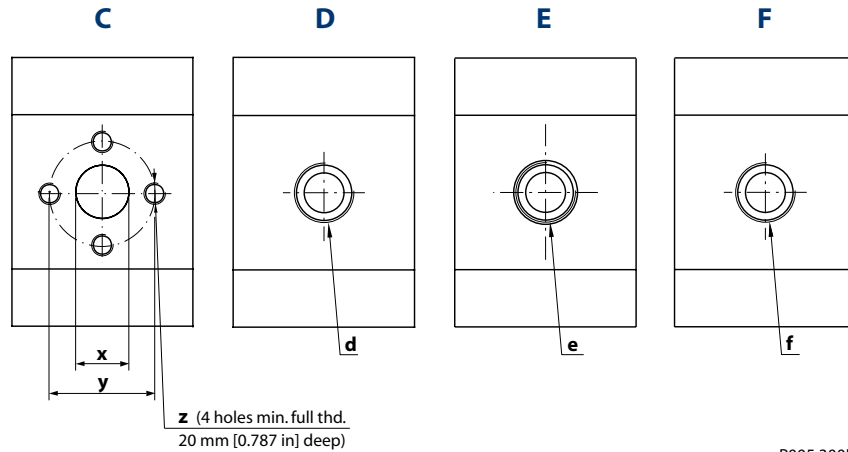
Port type		A				B			
Dimensions		a	b	c	v	g	h	i	
<b>Frame size</b>	<b>022</b>	Outlet	20 [0.79]	40 [1.58]	M8	$\frac{3}{8}$ -16UNC-2B	27 [1.063]	55 [2.165]	M8
		Inlet	20 [0.79]	40 [1.58]	M8	$\frac{3}{8}$ -16UNC-2B	18 [0.709]	55 [2.165]	M8
	<b>026</b>	Outlet	20 [0.79]	40 [1.58]	M8	$\frac{3}{8}$ -16UNC-2B	27 [1.063]	55 [2.165]	M8
		Inlet	20 [0.79]	40 [1.58]	M8	$\frac{3}{8}$ -16UNC-2B	18 [0.709]	55 [2.165]	M8
	<b>033</b>	Outlet	27 [1.063]	51 [2.008]	M10	$\frac{7}{16}$ -14UNC-2B	27 [1.063]	55 [2.165]	M8
		Inlet	20 [0.79]	40 [1.58]	M8	$\frac{3}{8}$ -16UNC-2B	18 [0.709]	55 [2.165]	M8
	<b>038</b>	Outlet	27 [1.063]	51 [2.008]	M10	$\frac{7}{16}$ -14UNC-2B	27 [1.063]	55 [2.165]	M8
		Inlet	20 [0.79]	40 [1.58]	M8	$\frac{3}{8}$ -16UNC-2B	18 [0.709]	55 [2.165]	M8
	<b>044</b>	Outlet	27 [1.063]	51 [2.008]	M10	$\frac{7}{16}$ -14UNC-2B	27 [1.063]	55 [2.165]	M8
		Inlet	27 [1.063]	51 [2.008]	M10	$\frac{3}{8}$ -16UNC-2B	18 [0.709]	55 [2.165]	M8
	<b>048</b>	Outlet	27 [1.063]	51 [2.008]	M10	$\frac{7}{16}$ -14UNC-2B	27 [1.063]	55 [2.165]	M8
		Inlet	27 [1.063]	51 [2.008]	M10	$\frac{3}{8}$ -16UNC-2B	18 [0.709]	55 [2.165]	M8
	<b>055</b>	Outlet	27 [1.063]	51 [2.008]	M10	$\frac{1}{2}$ -13UNC-2B	27 [1.063]	55 [2.165]	M8
		Inlet	27 [1.063]	51 [2.008]	M10	$\frac{7}{16}$ -14UNC-2B	18 [0.709]	55 [2.165]	M8
	<b>063</b>	Outlet	36 [1.417]	62 [2.441]	M10	$\frac{1}{2}$ -13UNC-2B	36 [1.417]	55 [2.165]	M8
		Inlet	27 [1.063]	51 [2.008]	M10	$\frac{7}{16}$ -14UNC-2B	27 [1.063]	55 [2.165]	M8
<b>075</b>	Outlet	36 [1.417]	62 [2.441]	M10	$\frac{1}{2}$ -13UNC-2B	36 [1.417]	55 [2.165]	M8	
	Inlet	27 [1.063]	51 [2.008]	M10	$\frac{7}{16}$ -14UNC-2B	27 [1.063]	55 [2.165]	M8	
<b>090</b>	Outlet	36 [1.417]	62 [2.441]	M10	$\frac{1}{2}$ -13UNC-2B	36 [1.417]	55 [2.165]	M8	
	Inlet	27 [1.063]	51 [2.008]	M10	$\frac{7}{16}$ -14UNC-2B	27 [1.063]	55 [2.165]	M8	

(the table is continued on the next page)

**Ports dimensions  
 (continued)**

*Unidirectional motor ports*

*Available ports for Group 3 unidirectional motors*



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*Ports dimensions for unidirectional motors SNU3NN*

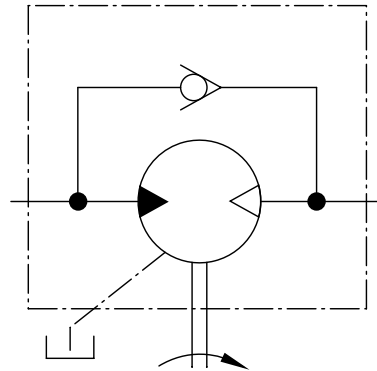
Port type		C			D	E	F	
Dimensions		x	y	z	d	e	f	
<b>Frame size</b>	<b>022</b>	Outlet	20 [0.79]	40 [1.58]	M8	M26 x 1.5	¾ Gas (BSPP)	1 <sup>5</sup> / <sub>16</sub> -12UN-2B
		Inlet	20 [0.79]	40 [1.58]	M8	M26 x 1.5	¾ Gas (BSPP)	1 <sup>1</sup> / <sub>16</sub> -12UN-2B
	<b>026</b>	Outlet	20 [0.79]	40 [1.58]	M8	M26 x 1.5	¾ Gas (BSPP)	1 <sup>5</sup> / <sub>16</sub> -12UN-2B
		Inlet	20 [0.79]	40 [1.58]	M8	M26 x 1.5	¾ Gas (BSPP)	1 <sup>1</sup> / <sub>16</sub> -12UN-2B
	<b>033</b>	Outlet	27 [1.063]	51 [2.008]	M10	M33x2	1 Gas (BSPP)	1 <sup>5</sup> / <sub>8</sub> -12UN-2B
		Inlet	20 [0.79]	40 [1.58]	M8	M26 x 1.5	¾ Gas (BSPP)	1 <sup>5</sup> / <sub>16</sub> -12UN-2B
	<b>038</b>	Outlet	27 [1.063]	51 [2.008]	M10	M33x2	1 Gas (BSPP)	1 <sup>5</sup> / <sub>8</sub> -12UN-2B
		Inlet	20 [0.79]	40 [1.58]	M8	M26 x 1.5	¾ Gas (BSPP)	1 <sup>5</sup> / <sub>16</sub> -12UN-2B
	<b>044</b>	Outlet	27 [1.063]	51 [2.008]	M10	M33 x 2	1 Gas (BSPP)	1 <sup>5</sup> / <sub>8</sub> -12UN-2B
		Inlet	27 [1.063]	51 [2.008]	M10	M33 x 2	1 Gas (BSPP)	1 <sup>5</sup> / <sub>16</sub> -12UN-2B
	<b>048</b>	Outlet	27 [1.063]	51 [2.008]	M10	M33 x 2	1 Gas (BSPP)	1 <sup>5</sup> / <sub>8</sub> -12UN-2B
		Inlet	27 [1.063]	51 [2.008]	M10	M33 x 2	1 Gas (BSPP)	1 <sup>5</sup> / <sub>16</sub> -12UN-2B
	<b>055</b>	Outlet	27 [1.063]	51 [2.008]	M10	M33 x 2	1 Gas (BSPP)	1 <sup>7</sup> / <sub>8</sub> -12UN-2B
		Inlet	27 [1.063]	51 [2.008]	M10	M33 x 2	1 Gas (BSPP)	1 <sup>5</sup> / <sub>8</sub> -12UN-2B
	<b>063</b>	Outlet	36 [1.417]	62 [2.441]	M10	M42 x 2	1¼ Gas (BSPP)	1 <sup>7</sup> / <sub>8</sub> -12UN-2B
		Inlet	27 [1.063]	51 [2.008]	M10	M33 x 2	1 Gas (BSPP)	1 <sup>5</sup> / <sub>8</sub> -12UN-2B
<b>075</b>	Outlet	36 [1.417]	62 [2.441]	M10	M42 x 2	1¼ Gas (BSPP)	1 <sup>7</sup> / <sub>8</sub> -12UN-2B	
	Inlet	27 [1.063]	51 [2.008]	M10	M33 x 2	1 Gas (BSPP)	1 <sup>5</sup> / <sub>8</sub> -12UN-2B	
<b>090</b>	Outlet	36 [1.417]	62 [2.441]	M10	M42 x 2	1¼ Gas (BSPP)	1 <sup>7</sup> / <sub>8</sub> -12UN-2B	
	Inlet	27 [1.063]	51 [2.008]	M10	M33 x 2	1 Gas (BSPP)	1 <sup>5</sup> / <sub>8</sub> -12UN-2B	

**Anti-cavitation check valve • SNM3GN**

**SNM3GN**

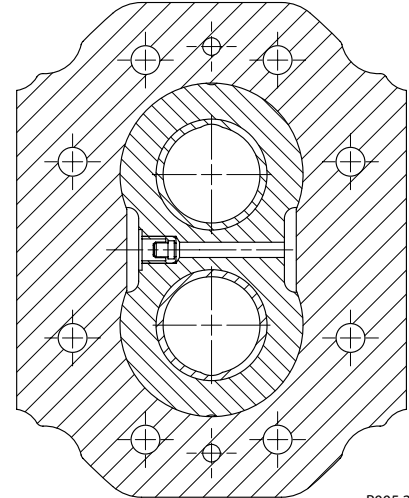
Sauer-Danfoss offers an optional **integral anti-cavitation check valve** integrated in Group 3 motors bearing blocks. Available for all the displacements, the valve directs internally the flow from the motor outlet to the inlet, when the outlet pressure gets higher than the inlet one.

*Valve schematic diagram*



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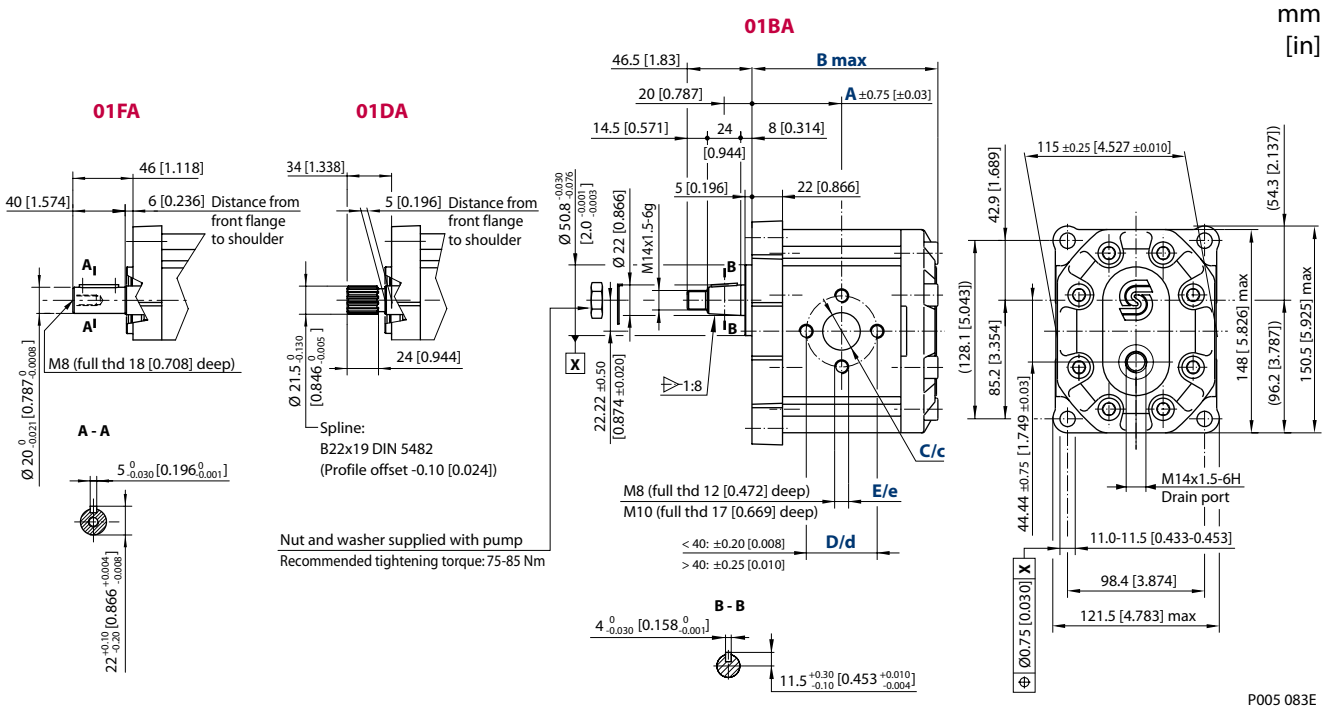
*Anticavitation check valve cross section*



P005 275

**SNM3NN, SNU3NN – 01FA, 01DA and 01BA**

Standard porting drawing for 01FA, 01DA and 01BA



*Bidirectional motors dimensions – 01FA, 01DA and 01BA\**

Frame size		022	026	033	038	044	048	055	063	075	090
Dimension	A	63.0 [2.480]	64.5 [2.539]	67.0 [2.637]	68.8 [2.708]	71.0 [2.795]	72.5 [2.854]	75.0 [2.952]	78.0 [3.070]	82.0 [3.228]	87.0 [3.425]
	B	132.5 [5.216]	135.5 [5.334]	140.5 [5.531]	144.0 [5.669]	148.5 [5.846]	151.5 [5.964]	156.5 [6.161]	162.5 [6.397]	170.5 [6.712]	180.5 [7.106]
Inlet/Outlet	C/c	20 [0.79]					27 [1.063]				
	D/d	40 [1.58]					51 [2.007]				
	E/e	M8					M10				

\* For unidirectional SNU3NN dimensions, see *SNU3NN ports*, pages 59 and 60.

For unidirectional motors no case drain hole into the rear cover.

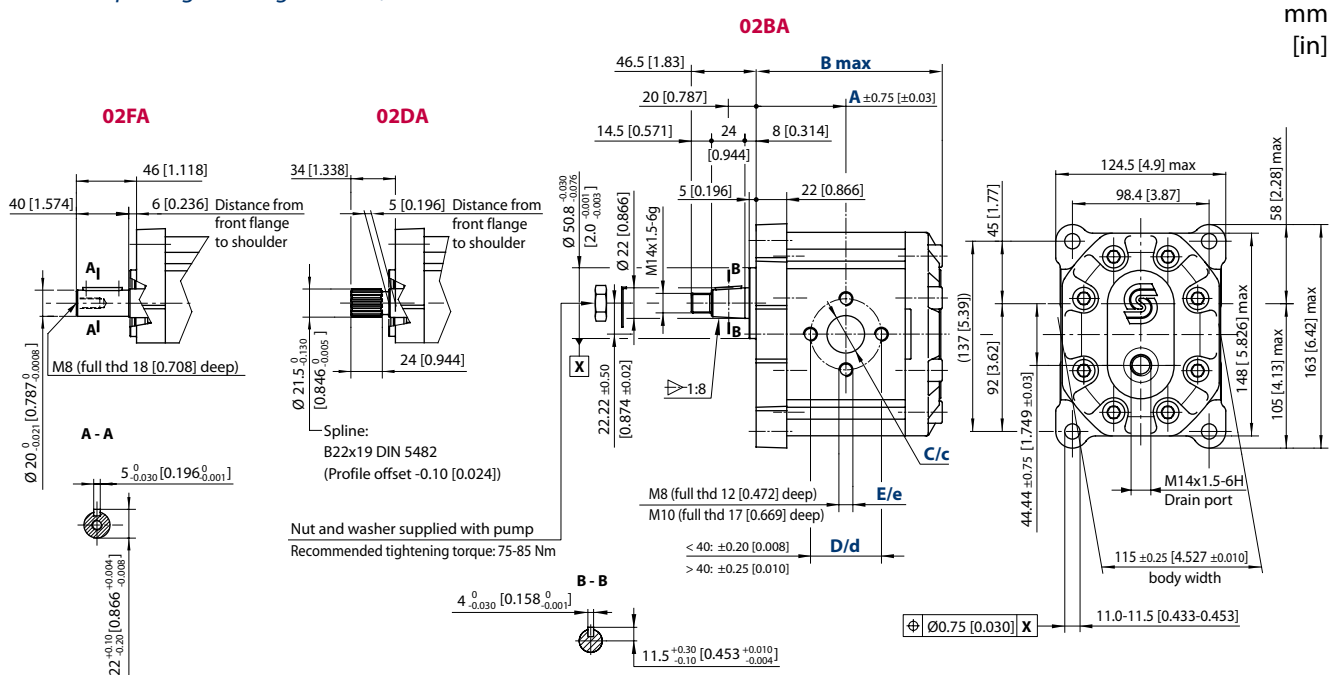
*Model code examples and maximum shaft torque*

Flange/drive gear	Model code example	Maximum shaft torque
<b>01FA</b>	SNM3NN/075BN01FAM1CACANNNN/NNNNN	210 N•m [1858 lb•in]
<b>01DA</b>	SNM3NN/026BN01DAM1C7C7NNNNN/NNNNN	290 N•m [2566 lb•in]
<b>01BA</b>	SNM3NN/044BN01BAM1CACANNNN/NNNNN	350 N•m [3097 lb•in]

For further details on ordering, see *Model Code*, pages 50 ÷ 52.

**SNM3NN, SNU3NN – 02FA, 02DB and 02AA**

Standard porting drawing for 02FA, 02DB and 02AA



P005 084E

*Bidirectional motors dimensions – 02FA, 02DA and 02BA\**

Frame size		022	026	033	038	044	048	055	063	075	090
Dimension	A	63.0 [2.480]	64.5 [2.539]	67.0 [2.637]	68.8 [2.708]	71.0 [2.795]	72.5 [2.854]	75.0 [2.952]	78.0 [3.070]	82.0 [3.228]	87.0 [3.425]
	B	132.5 [5.216]	135.5 [5.334]	140.5 [5.531]	144.0 [5.669]	148.5 [5.846]	151.5 [5.964]	156.5 [6.161]	162.5 [6.397]	170.5 [6.712]	180.5 [7.106]
Inlet/Outlet	C/c	20 [0.79]		27 [1.063]							
	D/d	40 [1.58]		51 [2.007]							
	E/e	M8		M10							

\* For unidirectional SNU3NN dimensions, see *SNU3NN ports*, pages 59 and 60.

For unidirectional motors no case drain hole into the rear cover.

*Model code examples and maximum shaft torque*

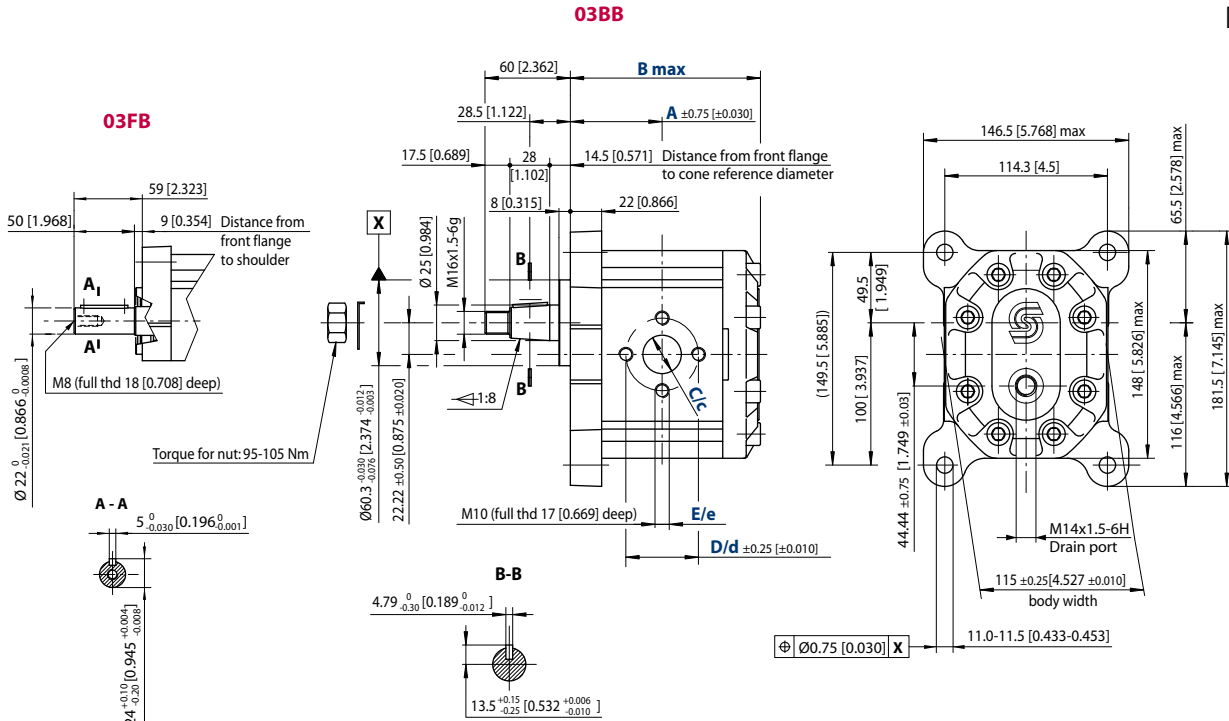
Flange/drive gear	Model code example	Maximum shaft torque
<b>02FA</b>	SNM3NN/044BN02FAM1CACANNNN/NNNNN	210 N•m [1858 lb•in]
<b>02DA</b>	SNM3NN/033BN02DAM1CACANNNN/NNNNN	290 N•m [2566 lb•in]
<b>02BA</b>	SNM3NN/026BN02BAM1C7C7NNNNN/NNNNN	350 N•m [3097 lb•in]

For further details on ordering, see *Model Code*, pages 50 ÷ 52.

**SNM3NN, SNU3NN – 03FB and 03BB**

Standard porting drawing for 03FB and 03BB

mm  
[in]



P005 085E

*Bidirectional motors dimensions – 03FB and 03BB\**

Frame size		022	026	033	038	044	048	055	063	075	090
Dimension	A	61 [2.4]	63 [2.48]	64.5 [2.54]	66.5 [2.62]	69.5 [2.74]	72.5 [2.854]	75 [2.95]	78 [3.07]	82 [3.23]	87 [3.43]
	B	132.5 [5.22]	135.5 [5.33]	140.5 [5.53]	144.0 [5.67]	148.5 [5.85]	151.5 [5.96]	156.5 [6.16]	162.5 [6.4]	170.5 [6.71]	180.5 [7.11]
Inlet/Outlet	C/c	18 [0.71]			27 [1.063]						
	D/d	55 [2.16]									
	E/e	M8									

\* For unidirectional SNU3NN dimensions, see *SNU3NN ports*, pages 59 and 60.

For unidirectional motors no case drain hole into the rear cover.

*Model code examples and maximum shaft torque*

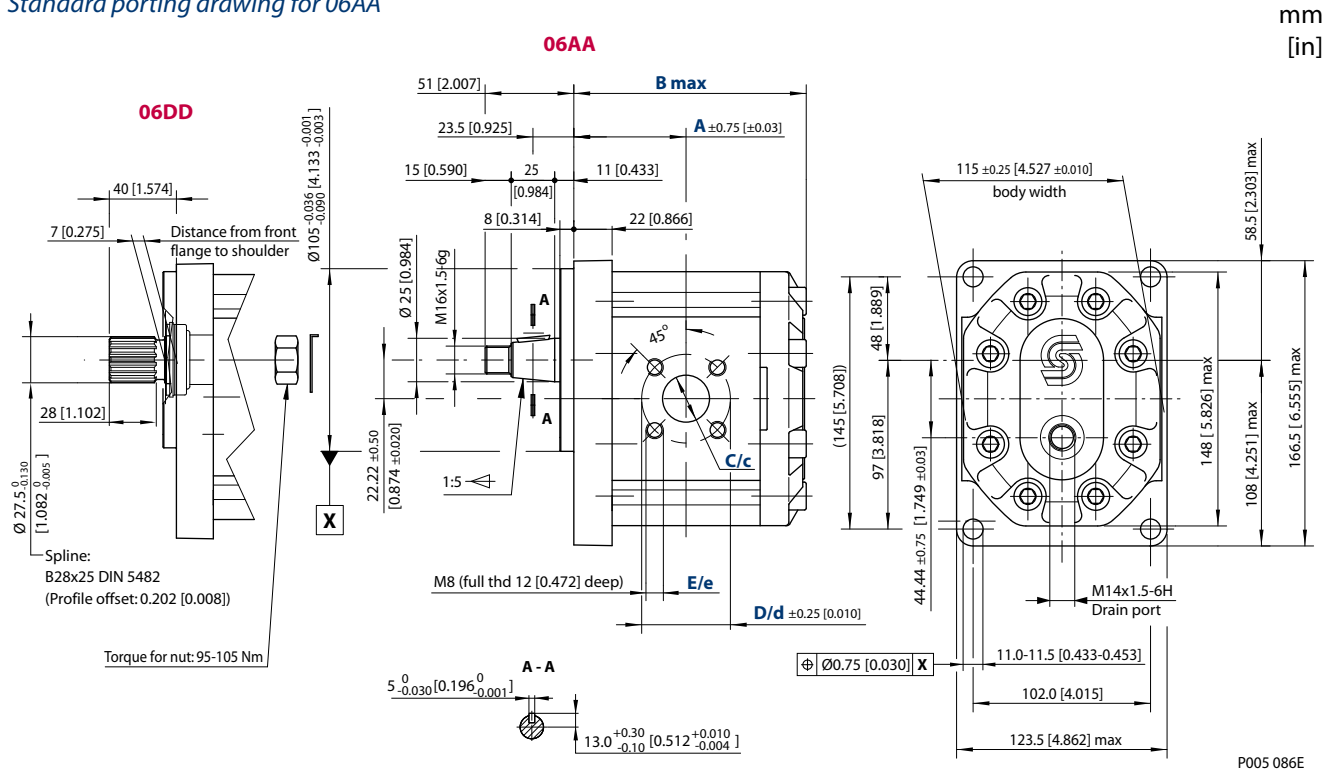
Flange/drive gear	Model code example	Maximum shaft torque
<b>03FB</b>	SNM3NN/063BN03FBM1CACANNNN/NNNNN	300 N•m [2655 lb•in]
<b>03BB</b>	SNM3NN/090BN03BBM1CACANNNN/NNNNN	500 N•m [4425 lb•in]

For further details on ordering, see *Model Code*, pages 50 ÷ 52.



**SNM3NN, SNU3NN – 06AA**

Standard porting drawing for 06AA



*Bidirectional motors dimensions – 06DD AND 06AA \**

Frame size		022	026	033	038	044	048	055	063	075	090
Dimension	A	63.0 [2.480]	64.5 [2.539]	67.0 [2.637]	68.8 [2.708]	71.0 [2.795]	72.5 [2.854]	75.0 [2.952]	78.0 [3.070]	82.0 [3.228]	87.0 [3.425]
	B	132.5 [5.216]	135.5 [5.334]	140.5 [5.531]	144.0 [5.669]	148.5 [5.846]	151.5 [5.964]	156.5 [6.161]	162.5 [6.397]	170.5 [6.712]	180.5 [7.106]
Inlet/Outlet	C/c	20 [0.79]				27 [1.063]					
	D/d	40 [1.58]				51 [2.007]					
	E/e	M8				M10					

\* For unidirectional SNU3NN dimensions, see *SNU3NN ports*, pages 59 and 60.

For unidirectional motors no case drain hole into the rear cover.

*Model code examples and maximum shaft torque*

Flange/drive gear	Model code example	Maximum shaft torque
<b>06DD</b>	SNM3NN/044BN06DDM1BBBBNNNN/NNNNN	300 N•m [2655 lb•in]
<b>06AA</b>	SNM3NN/022BN06AAM1BABANNNN/NNNNN	450 N•m [3982 lb•in]

For further details on ordering, see *Model Code*, pages 50 ÷ 52.





Gear Motors • Group 1, 2 and 3  
Technical Information  
Notes

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