

# D Series Motor

#### **Peak Performance**

Every component of the rugged D Series cast iron motor is specifically designed for maximum efficiency, dependability, and durability in heavy duty applications. With industry leading package size and power density, D Series motors exceed the capabilities of aluminum motors in applications that require lower oil viscosity, higher pressures, temperatures, and severe duty cycles.

#### **Operation**

In fan drive applications, the D series motor turns the cooling fan. A proportional relief valve modulates the fan speed based on a PWM signal from the fan control or engine control module. An anti-cavitation check protects the motor from overrunning conditions.

Other heavy duty applications for this motor include mining conveyers, flail and side-angle mowers, pavers, cranes, liquid pumps, and sprayers. The motor is also available with internally drained relief valves, and without valves.

Local Address:



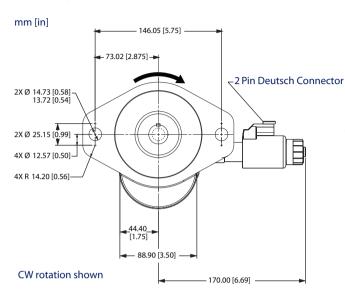
D Series Motor

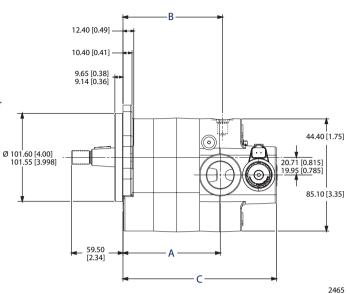
#### **Features and Benefits**

- Pressure loaded bronze-on-steel thrust plates
  - Higher efficiency due to less internal leakage over a wide temperature range in comparison to fixed clearance gear motors, providing lower viscosity capability
- High temperature seals and heavy duty, low friction Teflon™ PTFE-lined bronze sleeve bushings
  - Extends life under extreme temperature and pressure conditions
- 276 bar (4000 psi) capability via three-piece ductile iron
  - High performance in a compact, robust package
- Compact design 20% smaller than conventional designs
  - Eases installation in vehicles optimized for emissions standards without introducing fit interference
- Integrated normally closed electrohydraulic proportional fan relief valve option
  - Matches fan speed to engine cooling requirements, providing power savings
  - Normally closed design defaults to highest fan speed to protect system in the event of valve failure
- Single and bidirectional offering for fan reversing capability
  - Radiator cleaning cycle
- V-ring shaft dust protector standard
  - Reduces contaminant intrusion and shaft seal failures
- Bearings located in covers instead of body
  - Smaller power-dense package does not require the extra cost and complexity of an outrigger bearing
- Designed not to fail at the housing if over pressured
  - Prevents leakage and spraying of hydraulic fluid on hot engine components
- Side or rear port options in a variety of styles
  - Simpler plumbing, lower installation costs, and greater design flexibility in a wider variety of applications
- Modular configuration
  - Fast part number generation for fast customer response



### **Mounting Dimensions**



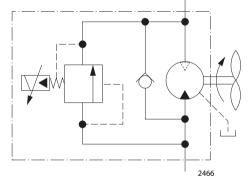


## **Dimensions Chart**

Displacement code	Displacement cm³/rev [in³/rev]	A	В	С
17	17.0 [1.04]	3.50	3.61	6.08
19	19.0 [1.16]	3.58	3.69	6.16
21	20.5 [1.25]	3.64	3.75	6.22
23	22.5 [1.37]	3.71	3.82	6.30
25	25.4 [1.55]	3.83	3.94	6.41
29	29.0 [1.77]	3.97	4.08	6.55
32	31.8 [1.94]	4.08	4.19	6.66
36	36.1 [2.20]	4.24	4.36	6.83
38	38.0 [2.32]	4.32	4.43	6.91
41	41.0 [2.50]	4.44	4.55	7.03
45	45.1 [2.75]	4.61	4.72	7.19

Dimensions in table are for maximum lengths.

#### **Fan Drive Schematic**



### **Specifications**

#### **Product Parameters**

Construction	Heavy duty ductile iron 3-piece construction	
Displacements	17 to 45 cm <sup>3</sup> [1.03 to 2.75 in <sup>3</sup> /rev]	
Pressure (continuous)	276 bar [4000 psi] to 32.8 cm <sup>3</sup> [1.94 in <sup>3</sup> /rev]	
Speed	600 to 3400 min <sup>-1</sup> (rpm)	
Mounting	SAE-A, SAE-B,	
	and specials available upon request	
Shaft (types)	SAE splined, keyed, tapered,	
	and specials available upon request	
Axial / radial load	Contact Sauer-Danfoss technical support	
Fluid viscosity	8 mm <sup>2</sup> /sec (cSt) [58 SUS] minimum,	
	1600 mm <sup>2</sup> /sec (cSt) [4700 SUS] maximum	
Filtration requirement	22/18/13 ISO 4406 at pump inlet	
Back pressure	276 bar [4000 psi] maximum	
Fluids	Mineral-based and biodegradable fluids	

Operating	-40° C [-40° F] minimum for cold start	
temperature	110° C [230° F] normal operating conditions	
	115° C [239° F] peak intermittent	
Noise level	< 75 dB(A)	
	(under normal operation conditions)	
Efficiency	96% volumetric, typical	
	90% overall	
<b>Electrical connector</b>	Deutsch® DT-04-2P	
	(Protection rating IP 69K DIN 40050)	
<b>Electrical supply</b>	0 to 1.1 A at 12 Vdc, with coil resistance of	
	6.4 Ω at 20° C [68° F]	
	0 to 0.55 A at 24 Vdc, with coil resistance of	
	26.2 Ω at 20° C [68° F]	
PWM frequency	100 to 250 Hz	

Comprehensive technical information: *D Series Motor Technical Information*, **11044656**Sauer-Danfoss product literature on line at: www.sauer-danfoss.com